

## Mark Four Tek-Check Valves



Experience In Motion



## Valtek Tek-Check Valves

Non-Slam Piston Type



The Valtek Tek-Check<sup>™</sup>, non-slamming piston check valve, provides rugged performance and reliable service in corrosive and non-corrosive, gas and liquid applications. The smooth, nearly-constant area internal passages allow for high capacity flow with minimum turbulence. When the flow ceases or is reversed, the piston closes slowly, preventing pressure surges. The non-slam design is also effective in dampening pulsating flow.

Tek-Check valves are used extensively in the oil and gas industry or where check valves are normally required. They are especially effective in reciprocating and centrifugal pump and compressor applications.

Maintenance is simplified due to Tek-Check's top entry. Removal of the bonnet bolting provides easy, quick access to the trim. A clamped-in seat ring avoids the maintenance difficulties associated with screwed-in seats.

Since Tek-Check valves use many standard Valtek control valve parts, there is maximum parts interchangeability within the line and with other Valtek control products.

#### **Principle of Operation**

Tek-Check valves are always installed in the line with the flow under the plug. Whenever the upstream pressure is at a higher pressure than the downstream pressure (usually by five psi or more), the piston is forced to open upward. A ball check valve in the piston relieves the fluid above the piston, allowing the piston to open quickly. Continued high upstream pressure keeps the valve open.

If the flow ceases or reverses direction, the spring force and weight of the piston cause the piston to drop and close the valve. As the piston closes, the ball check valve closes, forcing flow to the upper side of the piston through the limiting orifice which prevents any tendency to slam. The size of the limiting orifice determines the speed at which the piston closes. Once the piston is seated, the higher downstream pressure above the piston keeps the valve closed.

A lightweight spring is placed above the piston to assist in closing, unless low cracking pressures are required that preclude the use of a spring.

## *Valtek Tek-Check Valves* Non-Slam Type Features and Specifications

#### Features include:

- Non-slamming piston avoids pressure surges upon closing, assists in dampening pulsating flow, opens quickly.
- **High parts interchangeability** with Valtek control valves for minimum spare parts inventories.
- **Rugged, streamlined, minimum-weight body** with separable end and bonnet flanges for low cost construction.
- Top-entry for easy in and out-of-line servicing.
- Clamped-in seat ring for easy removal.
- Single seat for tight shutoff.

#### **Table I: Body Specifications**

Sizes	1 to 36-inch through Class 600 1 to 12-inch, Class 900, 1500, and 2500
Styles	Globe, Angle
End Type	NPT and Socketweld – 1/2 to 2-inch; Buttweld – all sizes Separable flange – 1 to 4-inch Class 150, 300 and 600, 6 to 8-inch Class 300 and 600; Integral flange-all sizes; Grayloc – all sizes



Shown above are the individual parts of the Tek-Check non-slam check valve: (from left to right) bonnet, seat-ring, retainer, piston, and bonnet flange. The interchangeable Valtek globe body is shown in the background.

Part	Standard Material	Sour Service Material	Optional Material
Body and Bonnet	A216 WCB carbon steel	A216 WCB carbon steel*	A352 LCB/LCC carbon steel; 304,
			304L, 316, 316L, 347 stainless
			steel; bronze, alloy 20, Hastelloy B,
			Hastelloy C, nickel, Monel, Inconel,
			chrome-moly, titanium, other cast-
			able alloys
Seat Ring	316 stainless steel	316 stainless steel	Same as alloy body
Piston	316 stainless steel	316 stainless steel	Same as alloy body
Seat Retainer	TFE impregnated carbon steel	316 stainless steel	Same as alloy body
Piston Seals	Glass-loaded Teflon	Glass-loaded Teflon	Cast iron
Bonnet Flange	A516 GR 70 steel	A516 GR 70 steel	Stainless steel, same as alloy body
Piston Check Spring	302 stainless steel	302 stainless steel	
Piston Check Seat	316 stainless steel	316 stainless steel	
Piston Check Seat Gasket	TFE Teflon	TFE Teflon	
Piston Check Orifice	316 stainless steel	316 stainless steel	
Bonnet/Bonnet Cap	Carbon steel	Carbon steel	Same as alloy body
Bonnet Flange Studs	B7 carbon steel	B7M carbon steel	304 stainless steel
Bonnet Flange Nuts	2H carbon steel	2M carbon steel	304 stainless steel
End Flanges	A515/A516 GR70 carbon steel	A515/A516 GR70	Stainless steel, same as alloy body
		carbon steel*	
Half Rings	Carbon steel	Carbon steel	Stainless steel
Check Valve Ball	300 series stainless steel	300 series stainless steel	300 series stainless steel
		(*Maximum HRC 22)	

### Table II: Standard Materials of Construction



## Valtek Tek-Check Valves Plug Type



Similar in some respects to the non-slam design, the Tek-Check, plug-type check valve is designed for applications requiring quick shutoff. Due to its simple design, the plug-type check valve costs less and has fewer parts than the non-slam check valves.

The Tek-Check, plug-type check valve utilizes Flowserve's streamlined, minimum weight body with top-entry for easy maintenance. As with the non-slam design, many parts (such as the body, end flanges, seat ring, and gaskets) are standard Flowserve parts for maximum interchangeability and for smaller spare parts inventories.

Plug-type check valves are generally designed to operate in horizontal piping and open with as little as five psi pressure difference across the plug. It is available in the same materials and body specifications as the non-slam check valve (refer to Table II.)

#### **Principle of Operation**

Tek-Check piston check valves are installed with the flow entering under the piston. With upstream fluid at a higher pressure than the downstream (five psi or more), the plug is forced up to open. Fluid above the plug is displaced through the clearance between the plug and sleeve. Continued higher upstream pressure keeps the valve open.

If the flow ceases or changes direction, the spring force and weight of the plug cause the piston to drop and to close the valve. Once the plug is seated, the higher downstream pressure keeps the valve closed. A lightweight spring above the plug assists closing, unless low, cracking pressure requirements preclude the use of a spring.

#### End Connections, Flanges and Bolting

#### **Flange Faces**

Raised face flanges are standard on both separable and integral flanges (except for Class 125 flat faced cast iron). The flange face is machined with circular serrations for better sealing (125 - 250  $R_a$  standard). Other optional flanges include flat face, ring joint, large and small tongue, large and small groove.

## Valtek Tek-Check Valves

Table III: End	Table III: End Connections, Flanges and Bolting									
End Connection	Valve Size (inches)	Rating Class	Standard Face- to-Face	Optional Face- to-Face						
Separable Flange	½ - 4 6 - 8	150 - 600 300 - 600	ANSI (a) ISA (b)	ISA						
Integral Flange, Steel & Alloys	½ - 12 6 - 24 10 - 24 1 - 12	125 - 250 150 300 - 600 1500 - 2500	ISA ISA ISA VS(d)							
Screwed	½ - 2 ½ - 2	150 - 600 900 - 2500	ANSI VS (c)							
Socketweld	1/2 - 2 1⁄2 - 2	150 - 600 900 - 2500	ANSI VS (c)	ISA						
Buttweld	1⁄2 - 4 6 - 24 1 - 12	150 - 600 150 - 600 900 - 2500	ANSI ISA VS (d)	ISA						

#### **Table IV: Seat Area**

Valva	Seat Area	a (sq.in.)
Size (inches)	Class 150- 1500	Class 2500
1	.518	.307
1½	1.23	.785
2	2.07	1.76
3	5.41	3.14
4	9.62	7.07
6	19.63	12.57
8	30.68	19.63
10	50.22	_
12	74.66	_
14	95.03	_

(a) ANSI B16.10 Class 600 Globe Valves b) ANSI/ISA S75.03 - 1985

(c) Valtek Standard (d) Valtek Standard to 6-inch, above 6-inch per ANSI B16.10 - 1986

#### **Separable End Flanges**

Interchangeable separable end flanges are standard on valve bodies through 4-inch Class 150, 300 and 600 and 6-inch and 8-inch in Class 300 and 600.

Separable flange material is normally carbon steel for cost savings, but can be stainless steel or alloy where required by process atmospheres or extreme temperatures.

#### **Bonnet Bolting**

Standard bonnet bolting consists of studs and nuts. Studs (grade B7) and nuts (grade 2H) are suitable for -20° F to 1000° F / -29° C to 538° C. These temperature limits are subject to pressure and material limitations per ANSI B16.34 - 1988.

#### **Bonnet Flange**

Bonnet flanges are normally furnished in carbon steel. They can be other materials where required by process or extreme temperatures.

Body						Rat	ing						
Size (in.)	Cla 1	ass 50	Class 300		Cla 6(	ass DO	Cla 9(	iss )0	Cla 15	iss 00	Class 2500		
1⁄2 - 3⁄4	25	11	25	11	25	11							
1	35	16	35	16	35	16	85	39	105	48	130	59	
1 <sup>1</sup> /2	50	23	50	23	50	23	125	57	135	61	165	75	
2	60	27	60	27	60	27	150	68	170	77	250	113	
3	115	52	125	57	135	61	250	113	280	127	350	159	
4	195	88	210	95	220	100	440	200	460	209	790	358	
6	315	143	420	191	450	204	850	386	1020	463	1250	567	
8	440	200	640	290	680	308	1250	567	1700	771	2500	1134	
10	900	408	1255	569	1450	658	1900	862					
12	1050	476	1600	726	2200	998							
14	1300	590	2350	1066	2700	1225							

#### Table V: Estimated Shipping Weights: Globe and Angle Flanged Valves (Ibs / kg)



## *Valtek Tek-Check Valves* Gaskets, Trim Materials

#### Gaskets

Bonnet, retainer and seat ring gaskets are fully retained. Since the bonnet bottoms metal to metal in the body, bonnet gasket compression is determined by the depth of the gasket step on the bonnet which is machined to provide the compression required by the gasket manufacturer.

The seat ring is clamped in place by the seat retainer. The body, seat retainer and seat ring are machined to close tolerances to provide the exact gasket compression required. The seat ring does not bottom in the body, and the resulting small clearance is designed to allow for manufacturing tolerances and thermal expansion.

#### **Severe Service Trim Materials**

Standard plug and seat ring material is 316 stainless steel except for special alloy bodies where trim are often furnished in the same material as the body. For abrasive service, Stellite facing on the plug and seat ring is available. Flowserve stocks #6 Stellite for many valve trim parts. This material offers a good combination of hardness and corrosion resistance.

Hard materials used for valve trim parts are shown in Table VII. A more in-depth discussion of trim materials is contained in the Flowserve Control Valve Sizing & Selection Manual, Section 10.

	Туре	Gasket Ma terial	Maximum Gasket Temperature (degrees F)	Minimum Gasket Temperature (degrees F)	Maximum Pressure (psi)
Standard Gaskets	Flat	Teflon (TFE)	350	-200	_ (1)
	Spiral	316 SS/Teflon	350	-200	_ ( 1)
Altornata	Flat	Kel-F	200	-423	_ (1)
Gackata	Flat	Teflon (FEP)	400	-320	_ (1)
Gaskels	Spiral	316 SS/Grafoil	1500	-423	6,250
	Hollow O-ring	Inconel X -750	1500	20	15,000

#### Table VI: Gasket Materials

<sup>(1)</sup> Refer to Valtek Control Valve Sizing and Selection Manual, Section 7

#### **Table VII: Trim Material Characteristics**

Trim Material	Hardness Rockwell C	Impact Strength	Recommended Max. Temp.	Erosion Resistance	Abrasion Resistance	Availability
316 S.S.	8	Excellent	600 °F	Fair	Fair	In stock
Stellite No. 6	44	Excellent	1500 °F	Good	Good	In stock
416 S.S.	40	Good	800 °F	Good	Good	Good
17-4 PH H900	44	Good	800 °F	Good	Good	Fair
440C S.S.	55-60	Fair	800 °F	Excellent	Excellent	Fair
K Monel	32	Good	600 °F	Fair - Good	Good	Fair
Tungsten carbide	72	Fair	1200 °F	Excellent	Excellent	Poor
Colmonoy No.5	45-50	Good	1200 °F	Good	Good	In stock

## Valtek Tek-Check Valves **Dimensions**





#### Table VIII: Dimensions Class 150, 300 and 600

	Α											-				A	A			
Body	ANSI	Globe			ANSI	/ ISA				2	Disco			-	01		01			F
Size	Cla	ISS	Cla	ISS	Cla	ISS	Cla	ISS			Clear	sembly rance			1	iss 50	300	ass ,600		1
	150,30	JU,6UU		00	3	10	01	JU				1						1		
1/2, 3/4	8.5	216	7.3	184	7.6	194	8.1	206	1.5	38	2.5	64	3.8	97	4.3	108	4.3	108	3.0	76
1	8.5	216	7.3	184	7.8	197	8.3	210	1.8	44	2.5	64	3.8	97	4.3	108	4.3	108	3.0	76
1½	9.5	241	8.8	222	9.3	235	9.9	251	2.3	58	4.3	108	5.0	127	4.8	121	4.8	121	4.0	102
2	11.5	292	10.0	254	10.5	267	11.3	286	2.3	58	4.8	121	5.3	135	5.8	146	5.8	146	4.0	102
3	14.0	356	11.8	298	12.5	318	13.3	337	3.5	89	6.0	152	7.1	180	7.0	178	7.0	178	5.0	127
4	17.0	432	13.9	353	14.5	368	15.5	394	5.2	133	8.0	203	7.1	180	8.8	222	8.8	222	6.5	165
6			17.8	451					5.5	139	9.5	241	10.0	254	8.9	226			7.3	184
6					18.6	473	20.0	508	5.8	146	10.0	254	11.5	292			11.0	279	8.8	222
8			21.4	543					7.1	180	10.0	254	12.3	312	13.0	330			7.8	197
8					22.4	568	24.0	610	7.5	190	12.0	305	12.3	312			13.0	330	9.3	235
10			26.5	673					8.4	214	14.0	356	13.0	330	13.3	337			8.4	214
10					27.9	708	29.6	752	8.9	227	14.0	356	14.5	368			14.8	376	10.3	262
12			29.0	737					9.6	243	14.5	368	14.5	368	14.5	368			7.8	197
12					30.5	775	32.3	819	10.0	254	14.5	368	15.8	400			16.1	409	9.8	248
14			35.0	889					10.5	267	15.0	381	15.3	389	17.5	445			7.8	197
14					36.5	927	38.3	973	11.3	286	15.0	381	17.0	432			19.1	486	10.6	268

#### Table IX: Dimensions Class 900, 1500, 2500

Pody			4				3			E				F					AA				FF			
Size	Cla 900,	ass 1500	Cla 25	iss 00	Cla 900,	iss 1500	Cla 25	iss 00	Cla 900,	ass 1500	Cla 25	ass 00	Cla 9(	ass Do	Cla 15	ass 00	Cla 25	ass 00	Class Class 900,1500 2500			Class 900,1500		Cla 25	iss 00	
1	11.0	279	12.0	305	1.8	44	1.8	44	2.5	64	2.5	64	4.5	114	4.5	114	5.3	133		*Star	ndard			*Star	ndard	
1½	13.0	330	15.0	381	2.7	68	2.4	60	4.8	121	4.8	121	7.0	178	7.0	178	7.3	184		Mark	Two			Mark	(Two	
2	14.8	375	15.8	400	2.8	71	3.0	77	5.0	127	5.0	127	7.5	191	7.5	191	7.5	191		Dimer	nsions	1	Dimensions			
3	18.1	460	26.0	660	4.2	106	3.7	94	8.0	203	8.0	203	9.9	251	9.9	251	10.3	260	9.3	235	13.0	330	7.6	194	9.1	232
4	20.9	531	29.0	737	4.4	113	5.4	138	8.8	222	8.8	222	9.8	248	9.8	248	12.4	314	12.5	318	14.5	368	9.0	229	9.8	249
6	30.0	762	34.0	864	7.2	183	7.3	184	10.5	267	11.3	288	13.0	330	14.6	372	15.8	400	13.9	353	17.0	432	11.2	284	12.3	313
8	32.8	832	40.3	1022	9.4	240	10.3	262	13.8	349	14.0	356	16.9	429	17.4	441	21.3	540	16.4	416	20.1	511	12.6	319	18.1	459
10	39.0	991	50.0	1270	11.2	284			15.0	381	15.5	394	22.0	559	22.0	559			19.5	495	25.0	635	16.4	416	19.6	498
12	44.5	1130	56.0	1422	14.0	356			15.0	381	15.5	394	22.3	565	23.3	591	25.5	648	22.3	565	28.0	711	16.3	414	19.6	498
14	49.5	1257			12.2	309			18.0	457	19.0	483	25.0	635	25.0	635			24.8	629	31.0	787	18.4	468		

All dimensions are in inches/mm and are to be used for estimation only. Certified drawings will be supplied upon request. \* Available in standard Mark Two body only.





Flowserve Corporation has established industry leadership in the design and manufacture of its products. When properly selected, this Flowserve product is designed to perform its intended function safely during its useful life. However, the purchaser or user of Flowserve products should be aware that Flowserve products might be used in numerous applications under a wide variety of industrial service conditions. Although Flowserve can (and often does) provide general guidelines, it cannot provide specific data and warnings for all possible applications. The purchaser/user must therefore assume the ultimate responsibility for the proper sizing and selection, installation, operation and maintenance of Flowserve products. The purchaser/user should read and understand the Installation Operation Maintenance (IOM) instructions included with the product, and train its employees and contractors in the safe use of Flowserve products in connection with the specific application.

While the information and specifications presented in this literature are believed to be accurate, they are supplied for informative purposes only and should not be considered certified or as a guarantee of satisfactory results by reliance thereon. Nothing contained herein is to be construed as a warranty or guarantee, express or implied, regarding any matter with respect to this product. Because Flowserve is continually improving and upgrading its product design, the specifications, dimensions and information contained herein are subject to change without notice. Should any question arise concerning these provisions, the purchaser/user should contact Flowserve Corporation at any of its worldwide operations or offices.

To find your local Flowserve representative, visit www.flowserve.com/SalesLocator

Flowserve and Valtek are registered trademarks of Flowserve Corporation.

#### FCD VLENBR0019-01 04.09

©2000 Flowserve Corporation. Flowserve Corporation, Valtek Control Products, Tel. USA 801 489 8611

#### **Worldwide Regional Headquarters**

#### **Flowserve Corporation**

Flow Control 1350 N. Mt. Springs Parkway Springville, UT 84663 USA Phone: +1 801 489 8611 Fax: +1 801 489 3719

#### Flowserve (Austria) GmbH

Control Valves - Villach Operation Kasernengasse 6 9500 Villach Austria Phone: +43 (0)4242 41181 0 Fax: +43 (0)4242 41181 50

#### Flowserve India Controls Pvt. Ltd

Plot # 4, 1A, E.P.I.P, Whitefield Bangalore Kamataka India 560 066 Phone: +91 80 284 10 289 Fax: +91 80 284 10 286

#### **Quick Response Centers**

#### Flowserve Deer Park

5114 Railroad Street Deer Park, TX 77536 USA Phone: 281 479 9500 Fax: 281 479 8511

#### Flowserve Baton Rouge

12134 Industriplex Blvd Baton Rouge, LA 70809 Phone: 225-751-9880 Fax: 255-755-0728

#### **Flowserve Philadelphia**

104 Chelsea Parkway Boothwyn, PA 19061 USA Phone: 610 497 8600 Fax: 610 497 6680

#### **Flowserve Singapore**

12 Tuas Aventue 20 Rep, of Singapore 638824 Phone: (65) 68-798-900 Fax: (65) 68-624-940

#### Flowserve Edmonton

9044 - 18 Street Edmonton, AB T6P 1K6 Canada Phone: 780 449 4850 Fax: 780 449 4851



## Valtek<sup>®</sup> TX3 Triple Offset Butterfly Control Valve



**Experience In Motion** 

## **Reliable zero-leakage shutoff**

The Valtek TX3 butterfly valve from Flowserve offers excellent shutoff capabilities with the low torque and reduced wear benefits of a triple offset design. The precision seat and seal are machined at an offset angle, creating even seat loading around the entire seat ring and eliminating rubbing between the seat and seal during opening and throttling. Combined with its laminated metal seal ring, the Valtek TX3 valve's triple offset design provides long-lasting, bi-directional, bubble-tight shutoff, even in gas applications.

The Valtek TX3 valve's high-performance design offers the following advantages:

- Higher reliability API 598 zero-leakage shutoff assured by triple offset design and laminated metal seal
- Extended service life owing to low-operating torque resulting from the low-friction, low-wear elliptical sealing surfaces
- Minimized emissions packing options meet stringent fugitive emissions (ISO 15848-1) requirements
- Improved safety API 607 fire-safe design plus API 609 anti-blowout shaft

#### Key features and benefits

- Triple offset design eliminates wear associated with sealing surface contact and maintains sealing integrity during high-cycle operation
- Laminated metal sealing provides robust performance in a wide range of harsh and difficult services
- Robust, anti-blowout shaft meets requirements of API 609
- Bi-directional, tight shutoff
- Low-operating torque for compact, cost-effective actuation
- Meets industry standards for design, fire safety and fugitive emissions operation

#### **General specifications**

Sizes	NPS 3 to 60
Pressure Class	ANSI Class 150, 300, 600, 900, 1500
Temperature Rating	-196°C to 820°C (-320°F to 1,500°F)
Body Style	Wafer, lug, double flange, top entry cryo
Body Material	Carbon steel, stainless steel, duplex stainless steel, Inconel® 625, Monel®, Hastelloy® C or Alloy 20
Seal Ring	Laminated metal or solid metal
Shutoff Rating	API 598, MSS SP-68 ISO 5208 (EN 12266): Rate A ANSI/FCI 70-2: Class IV, V, VI
Actuator	Limitorque® LPS, Automax RG-Se- ries or Supernova
Industry Standards	ASME B16.34, ANSI FCI 70-2, API 609, API 607, API 598

® Hastelloy is a registered trademark of Haynes International.

® Inconel is a registered trademark of the International Nickel Co., Inc.

® Monel is a registered trademark of International Nickel Co.



#### Wide-ranging applicability

The Valtek TX3 valve is designed for applications in a wide range of industries.

- Oil and gas
  - Midstream
  - Liquid natural gas (LNG) processing and transfer
  - Hydrofluoric acid (HF) alkylation
- Power generation
  - Molten salt and thermal oil isolation and control
- Chemical
- General industries

# Solving application challenges

#### API 598 zero leakage

Valtek TX3 valves have been tested to the industry's most stringent seat leak test requirements, demonstrating the ability to shut off with zero leakage. Test standards include:

- API 598: Valve Inspection and Testing
- MSS SP-68: High Pressure Butterfly Valves with Offset Design
- ISO 5208 (EN 12266): Industrial valves Pressure testing of metallic valves
- ANSI/FCI 70-2: Control Valve Seat Leakage

#### **Industry certifications**

Valtek TX3 valves have obtained numerous industry and country-specific certifications so that the valve can be used around the world.

#### Industry certifications

- API 609: Butterfly Valves: Double-Flanged, Lug-and-Wafer Type
- API 607: Fire Test for Quarter-Turn Valves
- ISO 15848-1: External leakage of valve stems
- IEC 61508 (SIL): Functional Safety of Safety-related Systems

#### **Country certifications**

- PED: European Pressure Equipment Directive
- TRCU: Russian Technical Regulation Conformity
- CRN: Canadian Registration Number



## Engineered for demanding applications



#### Multi-point sealing technology

The Valtek TX3 valve uses a laminated metal seal ring to ensure bubble-tight shutoff, even in gas applications. Composed of alternating layers of metal and graphite, the laminated metal seal ring provides a robust multi-point seal. Each individual layer seals independently and is unaffected by damage that may occur to the other layers.

This seal is fire-safe tested to API 607 and meets the following standards for no visible leakage:

- API 598 resilient seat
- ISO 5208 Rate A
- MSS SP-68

The metal plate of the laminated seal ring is available in the following options to suit application requirements:

- Duplex 31803 (standard)
- 316 SS
- Inconel
- Monel
- Hastelloy

#### Available solid seal ring

For more severe applications, such as those at extreme temperatures, a solid metal seal ring is available.

The solid seal ring meets multiple leakage rates:

- API 598 metal seat
- ISO 5208 Rate CC
- FCI 70-2 Class IV and Class V

Multiple material options are available.



#### Variety of body styles

The Valtek TX3 valve is available in several body styles, making it suitable for a wide range of applications and installations. The valve body can be configured with wafer, lug, or double flanged short or long (ASME B16.10) end connections. Additional options include buttweld, cryogenic or offset top entry.

The double flanged long body provides the flexibility of making inline upgrades - such as replacing an existing ball or gate valve with a smaller, lighter valve body - without requiring any piping changes.



## Integrated control valve solution

#### LPS Scotch yoke rotary actuator

The Limitorque LPS pneumatic Scotch yoke actuator is designed to meet the most recent and stringent safety and performance standards. Its heavy-duty design features robust construction in a compact dimensional footprint, guaranteeing high torque output with reduced air consumption over the lifespan of the actuator.

The range of LPS actuators is able to provide up to 550 kNm (405,659 ft-lb) of precisely controlled torque in double-acting and spring-return configurations, suitable to operate quarter-turn valves in a wide range of applications.

## Supernova rack and pinion rotary actuator

The Automax Supernova rack and pinion rotary actuator is designed for reliability, versatility and safety. Rugged, yet compact construction combined with technical solutions make this product extremely reliable in the severest of operating conditions.







#### Logix<sup>™</sup> 3800 digital positioner

The Logix 3800 digital positioner is the ideal choice for applications that require a balance between technological sophistication and long-lasting reliability in tough environments.

This high-precision positioner simplifies installation through easy configuration and calibration. It also facilitates improvements in process uptime, reliability and process throughput. Advanced diagnostics not only identify developing problems in the control valve, but also help guide corrective actions to ensure reduced return-to-operation times.

# Tool and services to help you maximize productivity and profitability



#### **PNxt! Valve Sizing and Selection**

PNxt! Valve Sizing and Selection is the right tool for the right product — first time, every time. This comprehensive set of next-generation engineering tools allows you to size and select Flowserve control valve products best-suited to your application and service conditions. In just seconds, you get the answers you need to ensure you make the right choice.

## ValveSight<sup>™</sup> diagnostic software — prevention delivered

ValveSight is a diagnostic solution for control valves that can be seamlessly integrated into a host control and/or plant asset management system. The power of ValveSight is the intelligent diagnostic engine — which detects an emerging condition in the valve, actuator, positioner and control signal — that may indicate a performance, safety or environmental problem. ValveSight advises which corrective actions to take to prevent a failure.





#### **Everywhere you are**

Flowserve manufacturing sites and Quick Response Centers are located all around the world so customers have on-thespot availability for technical support and experienced field service technicians. Wherever your operations are, Flowserve is there to help your operations be successful.



Flowserve Corporation 5215 North O'Connor Blvd. Suite 700 Irving, Texas 75039-5421 USA Telephone: +1 937 890 5839

VABR000349-02 (EN/A4) November 2021

Flowserve Corporation has established industry leadership in the design and manufacture of its products. When properly selected, this Flowserve product is designed to perform its intended function safely during its useful life. However, the purchaser or user of Flowserve products should be aware that Flowserve products might be used in numerous applications under a wide variety of industrial service conditions. Although Flowserve can provide general guidelines, it cannot provide specific data and warnings for all possible applications. The purchaser/user must therefore assume the ultimate responsibility for the proper sizing and selection, installation, operation, and maintenance of Flowserve products. The purchaser/user should read and understand the Installation Instructions included with the product, and train its employees and contractors in the safe use of Flowserve products in connection with the specific application.

and contractors in the sate use of Flowserve products in connection with the specific application. While the information and specifications contained in this literature are believed to be accurate, they are supplied for informative purposes only and should not be considered certified or as a guarantee of satisfactory results by reliance thereon. Nothing contained herein is to be construed as a warranty or guarantee, express or implied, regarding any matter with respect to this product. Because Flowserve is continually improving and upgrading its product design, the specifications, dimensions and information contained herein are subject to change without notice. Should any question arise concerning these provisions, the purchaser/user should contact Flowserve Corporation at any one of its worldwide operations or offices.

©2021 Flowserve Corporation. All rights reserved. This document contains registered and unregistered trademarks of Flowserve Corporation. Other company, product, or service names may be trademarks or service marks of their respective companies.



## Valtek ShearStream Segmented Ball Valve Series



Experience In Motion





Effective control for demanding flows. After more than one hundred years of close cooperation with our customers, we at Flowserve know what it is all about. Our robust valve and actuators, together with our advanced positioners, are designed to cope with the demands and control of all types of flowing media. With the focus on performance. Flowserve's products are compact, modular-built, high performance packages that are optimized for exact control and costeffective continuous operation. They have an extremely long life span as all parts are of highest quality. And they'll still be safe in the future as they use advanced technology and innovative solutions. Flowserve ensures a safe and cost-effective operation for our customers all over the world



Valtek ShearStream HP



Valtek ShearStream SB



## **Applications**

High capacity, large turndown, moderate pressure drops, economical usage High flow rates based on unrestricted straight-through port

### **General Services**

- When Globe- or Butterfly Valves are not suitable
- Chemical Industry general services
- Petrochemical Industry high temperatures, low emissions
- General Industries Water, Oil, Gas

## More Severe Services

- Abrasive, erosive and corrosive applications
- Slurry, 2-phase Flow
- Liquid or pneumatic conveying
- Pulp, ash sluice water, plastic granules etc.

## Valtek Positioner Options



### XL

Extreme accuracy dual-stage analog, electropneumatic / pneumatic positioner. Explosionproof or Intrinsically safe.

### Logix 500si Series

Economical compact user friendly digital positioner. With or without communication. Intrinsically safe.

### Logix 3000IQ Series

Full-featured double acting, high volume digital positioner with HART or Foundation Fieldbus communication. Explosionproof or Intrinsically safe.



## Valtek ShearStream SB

The excellent control characteristic of ShearStream SB are particularly beneficial in general control conditions found in the Process- and Chemical Industry. This is a default choice for standard applications, standard material selections and for moderate pressure ratings

## **Features**

- Direct mounting of Turnex actuator
- One piece body
- Multiple packing options
- Tight shut-off
- Seat options
- Easy maintenance
- Characterized Ball Sector

## **Specification**

Material	Carbon Steel (WCB) Stainless Steel (CF8M)
Sizes	ANSI 1" to 20" DIN DN25 to DN500
Pressure Classes	ANSI Class 150 to Class 300 DIN PN10 to PN40
End Connections	Flanged ANSI 1" to 20"/ DIN DN25 to DN500 Wafer ANSI 1" to 8"/ DIN DN25 to DN200



## **Options**

## ShearStream SB with Z-Trim

Works perfectly for steam regulation. ShearStream SB-Z can be used in a wide variety of applications and meets the highest demands for control accuracy.



The unique Z-Trim design reduces noise and avoids cavitation by taking the pressure drop in several steps. The Z-trim is selfcleaning so it can also be used with slurries.

## **Environmental Packing**

SafeGuard packing set is an approved, tested and certified packing arrangement in accordance with ISO 15848-1.

## Turnex - Actuator package

Heavy duty actuator for high performance control. Turnex has a swing-link mechanism for scotch-yoke torque characteristics with no back-lash. Available as single- and double acting, fail open or fail close.

Direct mounted to Valve, Positioner, Solenoid Valves, Limit Switches.

Compact actuator with low mass for easy mounting.

Maintenance free for a long life

Integrated air channels.

Splines for different stem diameters.

Torque range of 74 - 14,750 lbs. ft. at 75 psi.





## Valtek ShearStream HP

"Robust" describes Valtek ShearStream HP Segmented Ball Valve. Designed to overcome the problems of harsh, particle entrained processes, ShearStream HP also provides accurate, reliable control in a broad range of applications such as chemical, power and petro-chemical.

## **Features**

- One piece body
- Segmented V-notch ball
- Heavy duty seat option
- Bi-directional flexible metal seat
- Flanged or wafer bodies
- Designed for higher pressure classes



## **Specification**

Material	Carbon Steel (WCB)
	Stainless Steel (CF8M)
	Other Alloys (Monel, Hastelloy B/C, Alloy 20,
	Titanium etc.)
Sizes	ANSI 1" to 16"
Pressure Classes	ANSI Class 150 to Class 600
End Connections	Flanged , Wafer

## Seat Options

## **Flexible Metal Seat**

The flexible metal seat uses the pressure drops across the seal to enhance its shut-off characteristics in both directions.

## Soft Seat

The Soft Seat utilizes PTFE or PEEK soft seat inserts. The soft seat is also available with a metal back-up seal.



For applications requiring high pressure drops, the heavy duty seat provides tight shut-off and reliability. The sealed wave spring gives the seat consistent seating pressure that is longlasting. The soft seat option for the Heavy Duty seat utilizes an UHMWPE insert.



## Valtek – Spring Cylinder Rotary Actuator

The Valtek spring cylinder rotary actuator combines high torque and pneumatic stiffness with excellent throttling capabilities. These characteristics are designed into a lightweight, robust and compact assembly, making the Valtek rotary actuator the foremost choice for ShearStream HP.







#### To find your nearest sales location visit: www.flowserve.com/SalesLocator



FCD VLENBR0027-01 01.11 All data subject to change without notice.  $^{\circ}$  10.2007 Flowserve Corporation. Flowserve and Valtek are trademarks of Flowserve Corporation

#### **Flowserve Corporation**

Flow Control 1350 N. Mt. Springs Parkway Springville, UT 84663 USA Phone: +1 801 489 8611 Fax: +1 801 489 3719

#### Flowserve (Austria) GmbH

Control Valves - Villach Operation Kasernengasse 6 9500 Villach Austria Phone: +43 (0)4242 41181 0 Fax: +43 (0)4242 41181 50

#### Flowserve India Controls Pvt. Ltd

Plot # 4, 1A, E.P.I.P, Whitefield Bangalore Kamataka India 560 066 Phone: +91 80 284 10 289 Fax: +91 80 284 10 286

#### NAF AB

Gelbgjutaregatan 2 SE-581 87 Linköping Sweden Phone: +46 (0)13 31 61 00 Fax: +46 (0)13 13 60 54

#### **Quick Response Centers**

Flowserve Deer Park

5114 Railroad Street Deer Park, TX 77536 USA Phone: 281 479 9500 Fax: 281 479 8511

#### **Flowserve Baton Rouge**

12134 Industriplex Blvd Baton Rouge, LA 70809 Phone: 225-751-9880 Fax: 255-755-0728

#### Flowserve Philadelphia

104 Chelsea Parkway Boothwyn, PA 19061 USA Phone: 610 497 8600 Fax: 610 497 6680

#### Flowserve Singapore

12 Tuas Aventue 20 Rep, of Singapore 638824 Phone: (65) 68-798-900 Fax: (65) 68-624-940

flowserve.com