



Valves programme



ZETKAMA is a part of the MANGATA HOLDING. Company is one of the largest manufacturers of industrial valves in Central and Eastern Europe with own cast iron foundry. ZETKAMA is offering over 2000 of different types of valves, such as stop valves, check valves, bellow valves, butterfly valves, strainers, ball valves and other. The products are sold to more than 70 countries around the world.



ZETKAMA



Established in 1946

Product range: stop valves, bellow valves, check valves, strainers, butterfly valves, ball valves, backflow preventers, rubber expansion joints, gate valves, castings.

Application: heating plants and systems, air conditioning and ventilation, water and sewage plants, shipbuilding.

TECHMADEX



Established in 1982

Product range: the engineering, specification and integration of industrial automation; service, maintenance and upgrade of natural gas distribution equipment; natural gas leaks detection in high-pressure equipment, sales and maintenance of material handling equipment.

Application: gas industry, energy industry, aviation industry, water and sewage plants, dairy industry, sugar plants, paper mills, cobblestone industry.

MASTERFORM



Established in 1985

Product range: car parts, mechanical parts for vacuum pumps, servo drive parts, parts for construction and agricultural machinery, hydraulic units, high pressure hydraulic pumps.

Application: automotive, construction, agriculture.

ZETKAMA R&D



Established in 2014

Product range: advanced engineering services for the implementation of the research and development of industrial valves (valves research, development and implementation of new products, design and technological work).

Application: industrial valves, regulation systems.

MCS



Established in 2009

Product range: exhaust systems, metal components.

Application: automotive industry, construction industry, agriculture, forestry.

KUŹNIA POLSKA



Established in 1772

Product range: forgings.

Application: automotive, mining, construction, energy and agriculture.

SRUBENA UNIA



Established in 1832

Product range: bolts, nuts, washers, rivets.

Application: construction industry, railway industry, engineering industry, mining industry, automotive industry.

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VALVE APPLICATION



FORM



straight



angle



y - type

ENDS



flanged



wafer type



lug type



threaded



grooved ends



welded ends

WORKING POSITIONS



horizontal



vertical



vertical/
horizontal



optional

OPERATION



gear box



hydraulic / pneumatic
actuator



manual
operation



bare shaft



electric actuator

BASIC TYPES OF ACTUATORS



PSL



Regada



Belimo



Auma



Zetkama

Legend

Body material acc. to index

A	-	Grey cast iron EN-GJL-250 5.1301 (ex. JL 1040)
B	-	Nodular cast iron EN-GJS-400-15 5.3106 (ex. JS 1030)
C	-	Nodular cast iron EN-GJS-400-18-LT 5.3103 (ex. JS 1025)
D	-	Nodular cast iron EN-GJS-500-7 5.3200 (ex. JS 1050)
E	-	Bronze CuSn5Zn5Pb5-C CC491K
F	-	Cast steel GP240GH 1.0619
G	-	Carbon steel P355NH 1.0565
H	-	Brass CuZn36Pb2As CW602N
I	-	Cast stainless steel GX5CrNiMo19-11-2 1.4408
J	-	Aluminum EN-AC 44100 G-AlSi12
L	-	EPDM
M	-	Acid resistant steel X6CrNiTi18-10 1.4541
N	-	Carbon steel S235JRG2 1.0038
O	-	Carbon steel S275JR 1.0044
R	-	Acid resistant steel GX5CrNi19-10 1.4308
P	-	Stainless steel X20Cr13 1.4021
S	-	Stainless steel X5CrNi18-10 1.4301
T	-	Brass CuZn39Pb2 CW612N
V	-	Brass CuZn40Pb2 CW617N
X	-	Composite PPS

Nominal pressure

J	-	2,5	bar
A	-	6	bar
B	-	10	bar
C	-	16	bar
D	-	25	bar
E	-	40	bar
F	-	63	bar
G	-	100	bar

STOP VALVES
zGLO
**figure
201**

Stop valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5.1301	A	10-50	16	C	-10...+200

Ends 
Form 
Working positions 
Operation  

Application

STOP VALVES
zGLO
**figure
215**


NOTE: available types: SDNR, with throttling disc, with balancing disc, with control disc (equal percentage flow characteristic)

Stop valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5.1301	A	15-200	6	A	-10...+300
		15-300	16	C	
nodular cast iron EN-GJS-400-18-LT 5.3103	C	15-200	16	C	-10...+350
		15-200	25	D	
bronze CuSn5ZnPb5-C CC491K	E	15-125	16	C	-10...+225
		150-200	10	B	
		250-300	6	A	
cast steel GP240GH 1.0619	F	15-200	40	E	-20...+400
cast stainless steel GX5CrNiMo 19-11-2 1.4408	I	15-200	40	E	-60...+400



Ends 
Form 
Working positions 
Operation   

Application


Not all of the applications are suitable for all of the executions.

STOP VALVES

zGLO

figure
216



NOTE: available types: SDNR, with throttling disc, with balancing disc, with control disc (equal percentage flow characteristic)

Stop valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5.1301	A	15-200	6	A	-10...+300
		15-300	16	C	
nodular cast iron EN-GJS-400-18-LT 5.3103	C	15-200	16	C	-10...+350
		15-80	25	D	
bronze CuSn5ZnPb5-C CC491K	E	15-125	16	C	-10...+225
		150-300	10	B	
		250-300	6	A	

Ends Form Working positions Operation



Application



Not all of the applications are suitable for all of the executions.

STOP VALVES

zGLO

figure
217



NOTE: available types: SDNR, with throttling disc, with balancing disc, with control disc (equal percentage flow characteristic)

Stop valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
cast steel GP240GH 1.0619	F	15-100	40	E	-20...+450
cast stainless steel GX5CrNiMo 19-11-2 1.4408	I	15-100	40	E	-60...+400

Ends Form Working positions



Application



Not all of the applications are suitable for all of the executions.

**figure
234**


NOTE: available types: with throttling disc, with balancing disc, with control disc (equal percentage flow characteristic)


Bellow valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5.1301	A	15-250	16	C	-10...+300
nodular cast iron EN-GJS-400-18-LT 5.3103	C	15-200	16	C	-10...+350
		15-200	25	D	
cast steel GP240GH 1.0619	F	15-150	40	E	-20...+400
caststainless steel GX5CrNiMo19-11-2 1.4408	I	15-200	40	E	-60...+400



Ends Form Working positions Operation






Application



Not all of the applications are suitable for all of the executions.


**figure
235**




NOTE: available types: with throttling disc, with balancing disc, with control disc (equal percentage flow characteristic)

Bellow valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5.1301	A	15-250	16	C	-10...+300
nodular cast iron EN-GJS-400-18-LT 5.3103	C	15-200	16	C	-10...+350
		15-80	25	D	

Ends Form Working positions Operation



Application



Not all of the applications are suitable for all of the executions.

BELLOW VALVES

zBEL

figure
237



NOTE: available types: with throttling disc, with balancing disc, with control disc (equal percentage flow characteristic)

Bellow valves

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
cast steel GP240GH 1.0619	F	15-100	40	E	-20...+450
cast stainless steel GX5CrNiMo 19-11-2 1.4408	I	15-100	40	E	-60...+400

Ends Form Working positions

Application



Not all of the applications are suitable for all of the executions.

CONTROL VALVES

zCON

figure
227



Control valve with actuator

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5.1301	A	15-80	16	C	-10...+150
					-10...+200

Ends Form Working positions Operation

Application



figure
223



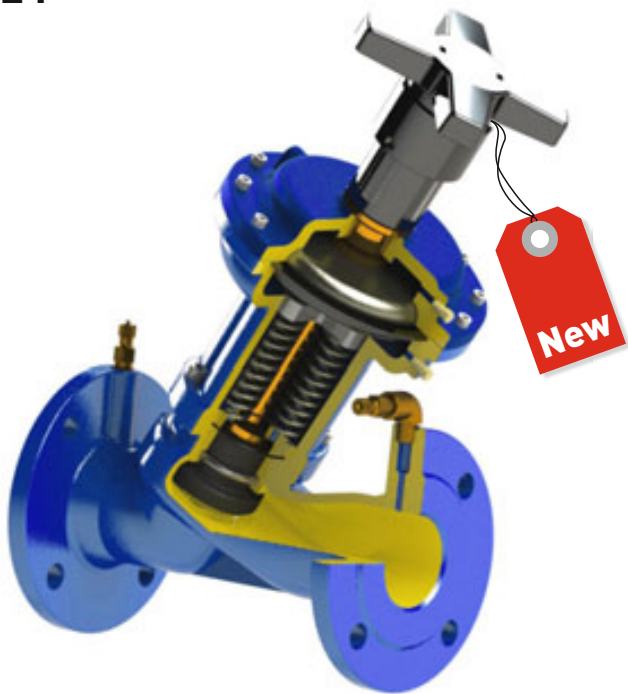
Pressure regulating valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
brass CuZn36Pb2As CW602N	H	15-50	16	C	-10...+120

Ends Form Working positions Operation

Application

figure
224



Pressure regulating valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	65-150	16	C	-10...+120

Ends Form Working positions Operation

Application

CONTROL VALVES

zCON

figure
236



Bellow control valve with actuator and positioner

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5.1301	A	15-150	16	C	-10...+300
nodular cast iron EN-GJS-400-18-LT 5.3103	C	15-150	16	C	-10...+350
		15-150	25	D	
cast steel GP240GH 1.0619	F	15-150	40	E	-20...+400

Ends Form Working positions Operation



Application



CHECK VALVES

zCHE

figure
275



Disc check valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
brass CuZn36Pb2As CW602N	H	15-100	16	C	-10...+200
cast stainless steel GX5CrNi-Mo19-11-2 1.4408	I	15-300	40	E	-10...+300

Ends Form Working positions



Application



Not all of the applications are suitable for all of the executions.

CHECK VALVES

zCHE

figure
277



* type without spring only in horizontal positions

Globe check valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5.1301	A	15-50	16	C	-10...+200

Ends Form Working positions *



Application



CHECK VALVES

zCHE

figure
287



* type without spring only in horizontal positions

Globe check valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5.1301	A	15-300	16	C	-10...+300
nodular cast iron EN-GJS-400-18-LT 5.3103	C	15-200	16	C	-10...+350
		15-200	25	D	
bronze CuSn5ZnPb5-C CC491K	E	15-125	16	C	-10...+225
		150-200	10	B	
		250-300	6	A	
cast steel GP240GH 1.0619	F	15-150	40	E	-20...+400

Ends Form Working positions*



Application



Not all of the applications are suitable for all of the executions.

CHECK VALVES

zCHE

figure
288



* type without spring only in horizontal positions

Globe check valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	15-300	16	C	-10...+300
nodular cast iron EN-GJS-400-18-LT 5. 3103	C	15-200	16	C	-10...+350
		15-80	25	D	
bronze CuSn5ZnPb5-C CC491K	E	15-125	16	C	-10...+225
		150-200	10	B	
		250-300	6	A	

Ends Form Working positions*



Application



Not all of the applications are suitable for all of the executions.

CHECK VALVES

zCHE

figure
302



*flow vertically from the bottom

Swing check valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	40-300	16	C	-10...+300

Ends Form Working positions *



Application



figure
400



* flow vertically from the bottom

Ball check valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
nodular cast iron EN-GJS-500-7 5.3200	D	50-150	16	C	-10...+70
		200-500	10	B	-10...+70

Ends Form Working positions *

Application



figure
401



* flow vertically from the bottom

Ball check valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
nodular cast iron EN-GJS-500-7 5.3200	D	25-80	16	C	-10...+70

Ends Form Working positions *

Application



CHECK VALVES

zCHE


figure
402



Check valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	50-200	16	C	-10...+80
		250-300	10	B	

Ends Form Working positions

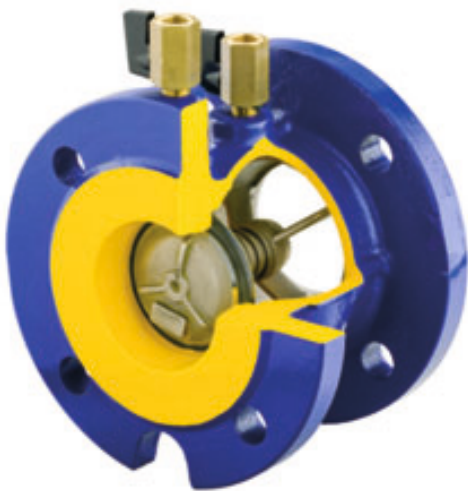
Application



CHECK VALVES

zCHE



figure
408



Check valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	50-200	16	C	-10...+70
		250-300	10	B	

Ends Form Working positions

Application



CHECK VALVES

zCHE

figure
407



Dualplate check valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	40-200	16	C	-10...+100
		250-350	10	B	
stainless steel steel GX5CrNiMo19-11-2 1.4408	I	40-300	16	C	-20...+100
		350-600	10	B	

Ends Form Working positions



Application



STRAINERS

zSTRA

figure
821



* cover downward

Strainer

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	15-200	6	A	-10...+300
		15-400	16	C	
nodular cast iron EN-GJS-400-18-LT 5. 3103	C	15-200	16	C	-10...+350
		15-200	25	D	
nodular cast iron EN-GJS-500-7 5. 3200	D	15-200	16	C	-10...+350
		15-200	25	D	
cast steel GP240GH 1.0619	F	15-200	40	E	-20...+400

Ends Form Working positions *



Application



Not all of the applications are suitable for all of the executions.

STRAINERS

zSTRA

**figure
823**



* cover downward

Strainer

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	10-80	16	C	-10...+200

Ends Form Working positions *



Application



SCREENS

SCREEN	TYPE	DN	MESH	MESHES SCREEN	PERFORMANCE
Standard	F45	10-50	1,00	45	50
	F28	65-80	1,25	28	49
	F15	100-400	1,60	15	43
Other types	screens F100 (0,6), F200 (0,5), F300 (0,4), F400 (0,32) F600 (0,25)				

NOTE: type with magnetic cartridge on client's request

BALL VALVES
zBAL
**figure
565**

Ball valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	15-200	16	C	-10...+150
		250	10	B	-10...+100
nodular cast iron EN-GJS-400-15 5. 3106	B	15-200	16	C	-10...+100

Ends 
Form 
Working positions 
Operation  

Application

BACKFLOW PREVENTERS
zBAC
**figure
405**

Backflow preventer BA

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	65-150*	10	B	0...+65

Ends 
Form 
Working positions 

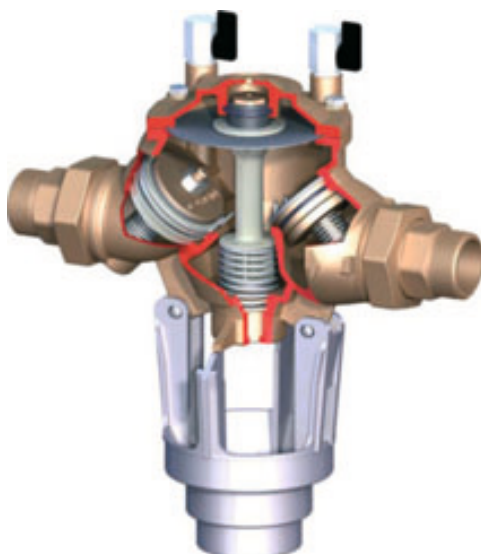
Application


* no available DN 125

BACKFLOW PREVENTERS

zBAC

figure
406



Backflow preventer BA

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
brass CuZn36Pb2As CW602N	H	15	10	B	0...+65
bronze CuSn5ZnPb5-C CC491K	E	20-50	10	B	0...+65

Ends Form Working positions



Application



BALANCING VALVES

zSTA

figure
221



Static balancing valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
brass CuZn36Pb2As CW602N	H	15-50	25	D	-10...+120
composite PPS	X	15-20	16	C	-10...+120
		25-32	10	B	

Ends Form Working positions Operation



Application








**figure
447**




Static balancing valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	40-300	16	C	-10...+120

Ends Form Working positions Operation

Application



DIGITAL MEASURING DEVICE

Available flow measuring devices for balancing instalation.



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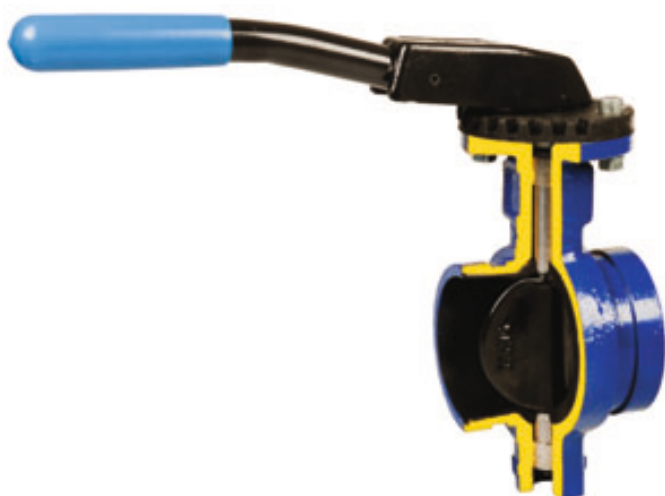
SBS 4000 ST



BUTTERFLY VALVES

zBUT

figure
494




Butterfly valve with grooved ends

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		MAXIMUM TEMPERATURE
grade	index	mm	bar	index	°C
nodular cast iron EN-GJS-400-15 5. 3106	B	50-200	16	C	max. +110

Ends Form Working positions Operation







Application



BUTTERFLY VALVES

zBUT

figure
495








Wafer butterfly valve with vulcanized seat

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		MAXIMUM TEMPERATURE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	40-150	16	C	max. +110
		200-250	10	B	
nodular cast iron EN-GJS-400-15 5. 3106	B	40-150	16	C	
		200-250	10	B	

Ends Form Working positions Operation




Application



Not all of the applications are suitable for all of the executions.

BUTTERFLY VALVES
zBUT
**figure
496**

Wafer butterfly valve with aluminum body

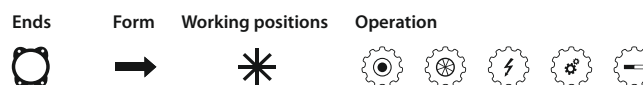
BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		MAXIMUM TEMPERATURE
grade	index	mm	bar	index	°C
aluminum EN-AC 44100 G-AISI12	J	50-100	10	B	max. +95
		125-200	6	A	


Application

BUTTERFLY VALVES
zBUT
**figure
497**

Wafer butterfly valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5.1301	A	25-150	16	C	-60...+210
		200-1200	10	B	
nodular cast iron EN-GJS-400-15 5.3106	B	25-300	16	C	-60...+210
		350-1200	10	B	


Application


Not all of the applications are suitable for all of the executions.

BUTTERFLY VALVES

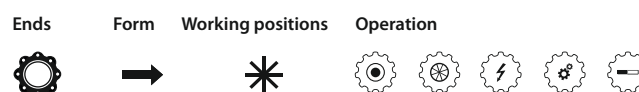
zBUT

figure
498



Wafer butterfly valve LUG type

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 S. 1301	A	25-150	16	C	-60...+210
		200-600	10	B	
nodular cast iron EN-GJS-400-15 S. 3106	B	25-150	16	C	-60...+210
		200-600	10	B	



Application



Not all of the applications are suitable for all of the executions.

BUTTERFLY VALVES

zBUT

figure
499



Double flanged butterfly valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 S. 1301	A	150-1600	10	B	-40...+210
nodular cast iron EN-GJS-400-15 S. 3106	B	150-900	16	C	-40...+210
		1000-1600	10	B	



Application



Not all of the applications are suitable for all of the executions.

SEAT MATERIALS

APPLICATIONS	MATERIAL	RANGE TEMPERATURES		DESIGNATION ISO 1629	CODE
water / sea water / weak acids and basis	ethylene propylene	- 40°C	+ 110°C	EPDM	ECO
heating without steam water	ethylene propylene high temperature	+ 80°C	+ 130°C	EPDM	HT
nourishing products	nitrile hydrogenated	-10°C	+ 90°C	NBR	N
abrasive powdered products	flucast AB / P	-10°C	+ 90°C	-	AP
oxygenated solvents ketones esters with abrasion	flucast AB / E	- 20°C	+ 95°C	-	AE
mineral or vegetables oils and greases abrasives	flucast AB / N	-10°C	+ 100°C	-	AN
air and hot water without steam high and low temperatures	silicone	- 60°C	+ 200°C	MVQ	S
nourishing and milky products	food silicone	- 60°C	+ 200°C	MVQ	SA
low pressure steam water	steam silicone	- 60°C	+140°C	MVQ	SV
acids / high temperature	viton	-15°C	+ 210°C	FPM	V
biodiesel / acids / steam water	viton-biodiesel	- 5°C	+ 210°C	FPM	V
oxygenated gasoline	viton-GF gasoline	- 5°C	+ 210°C	FPM	V
water / diluted bases diluted non oxidation acids	hypalon	-25°C	+ 120°C	CSM	H
brine systems, low temperature and resistance to gas oil and fuel	epichlorohydrin	- 40°C	+ 125°C	ECO	ECO
sea water	neoprene	- 25°C	+ 80°C	CR	NP
low permeability to inert gases: nitrogen, air, oxygen	butyl	- 10°C	+ 95°C	IIR	B

DISC MATERIALS

APPLICATIONS	MATERIAL	STANDARD	CHARACTERISTICS	CODE
chemical and nourishing products	stainless steel	A 351 Gr. CF8 (AISI 304)	very good chemical and corrosion resistance	1
demineralized water, chemical products, nourishing products	stainless steel	A 351 Gr. CF8M (AISI 316)	very good chemical and corrosion resistance	5
chemical and nourishing products, sea water and demineralized water	stainless steel	A 351 Gr. CF3M (AISI 316 L)	high good chemical resistance and corrosion resistance	9
cold water /air	aluminum	EN-AC-44100	moderate corrosion resistance	2
sea water	bronze tin	DIN 1705 Rg 10	good chemical and corrosion resistance	4
sea water	bronze-aluminum	UNE EN 1982 CuAl 10 Fe5Ni5-C DN ≤ 350	good chemical and corrosion resistance	4
water and gas	cast steel	A 216 Gr. WCB	good mechanical resistance	6
hot water (max. 90°C) air and gas	nodular cast iron	EN GJS-400-15 (GGG 40) + Rislán	good mechanical strength similar to carbon steel	3
powdery products, pneumatic transport, sea water	nodular cast	EN GJS-400-15 (GGG 40) + Rislán	very good abrasion resistance	7
chemical products	duplex	A 351 Gr. CF3M	very good abrasion and corrosion resistance	8
sea water and corrosive atmospheres	super duplex	1.4469	very good chemical and corrosion resistance	10

FLOAT VALVES

zFLO

figure
272



Float valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	25-200	10	B	-10...+90

Ends Form Working positions



Application



FLOAT VALVES

zFLO

figure
274



Float valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	25-200	10	B	-10...+90

Ends Form Working positions



Application



figure
917



Air release valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	25	16	C	-10...+100

Ends Form Working positions



Application



figure
918



Air release valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	25	16	C	-10...+100

Ends Form Working positions



Application



BOTTOM VALVES

zBOT

**figure
935**



Bottom valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	40-300	10	B	-10...+90

Ends Form Working positions



Application



RUBBER EXPANSION JOINTS

zJOI

**figure
700**



Rubber expansion joint

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
EPDM	L	32-300	16	C	-10...+100
		350-600	10	B	-10...+100

Ends Form Working positions



Application



**figure
701**

Rubber expansion joint

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
EPDM	L	20-80	16	C	-10...+100

Ends Form Working positions



Application


**figure
111**

Gate valve EPDM/NBR sealed

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
nodular cast iron EN-GJS-500-7 5. 3200	D	40-600	16	C	-10...+70

Ends Form Working positions Operation



Application



GATE VALVES

zGAT

figure
112



Gate valve EPDM/NBR sealed

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
nodular cast iron EN-GJS-500-7 5. 3200	D	40-300	16	C	-10...+40

Ends Form Working positions Operation








Application



GATE VALVES

zGAT

figure
120



Unidirectional wafer knife gate valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	50-1200	10	B	-10...+90

Ends Form Working positions Operation









Application



figure
121



Bidirectional wafer knife gate valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	50-600	10	B	-10...+90

Ends Form Working positions Operation

Application

figure
019



Flat wedge-ring gate valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	400-1400	10	B	-10...+120
nodular cast iron EN-GJS-400-15 5. 3106	B	400-600	10	B	-10...+120

Ends Form Working positions Operation

Application

Not all of the applications are suitable for all of the executions.

GATE VALVES

zGAT

figure
021



Flat wedge-ring gate valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 S. 1301	A	400-1400	10	B	-10...+120
nodular cast iron EN-GJS-400-15 S. 3106	B	400-600	10	B	-10...+120



Application



Not all of the applications are suitable for all of the executions.

SAFETY VALVES

zARMAK

figure
570



Full lift safety valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 S. 1301	A	20-150	16	C	-10...+200
cast steel GP240GH 1.0619	F	20-150	40	E	-10...+400
acid resistant steel GX5CrNi19-10 1.4308	R	20-100	40	E	-196...+300



Application



Not all of the applications are suitable for all of the executions.

figure
630



Full lift safety valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	Index	mm	bar	Index	°C
grey cast iron EN-GJL-250 5.1301	A	20-150	16	C	-10...+300
nodular cast iron EN-GJS-400-18-LT 5.3103	C	20-100	40	E	-10...+350
cast steel GP240GH 1.0619	F	20-150	40	E	-40...+400
cast steel GP240GH 1.0619	F	20-400	63	F	-40...+400
cast steel GP240GH 1.0619	F	25-100	100	G	-40...+400
acid resistant steel GX5CrNi19-10 1.4308	R	20-150	40	E	-196...+300

Ends Form Working positions



Application



Not all of the applications are suitable for all of the executions.

figure
775



Full lift safety valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
nodular cast iron EN-GJS-400-15 5.3106	B	20-32	16	C	-10...+200

Ends Form Working positions



Application



SAFETY VALVES

zARMAK

**figure
782**



Full lift safety valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
brass CuZn40Pb2 CW617N	V	10-25	25	D	-10...+120

Ends Form Working positions



Application



SAFETY VALVES

zARMAK

**figure
240**



Proportional safety valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
grey cast iron EN-GJL-250 5. 1301	A	15-200	16	C	-10...+300
cast steel GP240GH 1.0619	F	20-200	40	E	-40...+400
acid resistant steel GX5CrNi19-10 1.4308	R	20-100	40	E	-196...+300

Ends Form Working positions



Application



Not all of the applications are suitable for all of the executions.

figure
781



Proportional safety valve

BODY MATERIAL		NOMINAL DIAMETER DN	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index	mm	bar	index	°C
brass CuZn39Pb2 CW612N	T	10-25	16	C	-10...+200

Ends Form Working positions



Application



figure
706



Liquid level gauge for welding

BODY MATERIAL		SIZE	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index		bar	index	°C
carbon steel S275JR 1.0044	O	I-V	25	D	0...+250
acid resistant steel X6CrNiTi18-10 1.4541	M	I-V	25	D	0...+250

Ends Form Working positions



Application



LIQUID LEVEL GAUGES

zGAU

figure
708



Liquid level gauge with glass pipe

BODY MATERIAL		SIZE	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index		bar	index	
carbon steel S235JRG2 1.0038	O	by needs	16	C	0...+200
acid resistant steel X6CrNiTi18-10 1.4541	M	by needs	16	C	0...+200

Ends Form Working positions



Application



LIQUID LEVEL GAUGES

zGAU

figure
713



Liquid level gauge with glass pipe

BODY MATERIAL		SIZE	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index		bar	index	
stainless steel X20Cr13 1.4021	P	by needs	16	C	0...+150
acid resistant steel X6CrNiTi18-10 1.4541	M	by needs	16	C	0...+150

Ends Form Working positions



Application



figure 714



Liquid level gauge with glass pipe

BODY MATERIAL		SIZE	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index		bar	index	°C
carbon steel S235JRG2 1.0038	N	by needs	-	-	0...+150
acid resistant steel X6CrNiTi18-10 1.4541	M	by needs	-	-	0...+150

Ends Form Working positions



Application



figure 715



Liquid level gauge with reflexive glass

BODY MATERIAL		SIZE	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index		bar	index	°C
carbon steel S235JRG2 1.0038	N	0-IV	40	E	0...+150
acid resistant steel X6CrNiTi18-10 1.4541	M	0-IV	40	E	0...+150

Ends Form Working positions



Application



LIQUID LEVEL GAUGES

zGAU

**figure
716**



Liquid level gauge with reflexive glass

BODY MATERIAL		SIZE	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index		bar	index	°C
carbon steel S275JR 1.0044	O	0-IV	25	D	0...+150
		0-IV	40	E	0...+250
acid resistant steel X6CrNiTi18-10 1.4541	M	0-IV	40	E	0...+250

Ends Form Working positions



Application



LIQUID LEVEL GAUGES

zGAU

**figure
720**



Liquid level gauge with reflexive glass

BODY MATERIAL		SIZE	NOMINAL PRESSURE PN		TEMPERATURE RANGE
grade	index		bar	index	°C
carbon steel P355NH 1.0565	G	0-V	63	F	0...+250
acid resistant steel X6CrNiTi18-10 1.4541	M	0-V	63	F	0...+250

Ends Form Working positions



Application



APPLICATION

	Industry	Shipbuilding industry	Heating	Power engineering	Refrigeration and Air Conditioning	Drinking water	Sewage	Gas	Glycol	Industrial water	Diathermic oil	Dry materials	Steam	Compressed air	Neutral fluids
Stop valves zGLO															
201	•		•							•			•	•	•
215	•	•	•		•				•	•	•		•	•	•
216	•	•	•		•				•	•	•		•	•	•
217	•	•	•		•				•	•	•		•	•	•
Bellow valves zBEL															
234	•	•	•		•				•	•	•		•	•	•
235	•	•	•		•				•	•	•		•	•	•
237	•	•	•		•				•	•	•		•	•	•
Control valves zCON															
227			•		•					•					•
223			•						•	•					•
224			•		•				•	•					•
236	•	•	•		•				•	•	•		•	•	•
Check valves zCHE															
275	•	•	•	•	•				•	•	•		•	•	•
277	•		•							•			•	•	•
287	•	•	•		•				•	•	•		•	•	•
288	•	•	•		•				•	•	•		•	•	•
302	•						•			•					•
400	•						•			•					•
401	•						•			•					•
402		•	•						•	•				•	•
407		•	•						•	•				•	•
408						•									
Strainers zSTRA															
821	•	•	•	•					•	•	•		•	•	•
823	•	•	•	•					•	•	•		•	•	•
Bal valves zBAL															
565	•	•	•						•	•				•	•
Backflow preventers zBAC															
405						•									
406						•									
Balancing valves zSTA															
221			•		•				•	•					•
447			•		•				•	•					•
Butterfly valves zBUT															
494										•					
495	•	•	•	•	•				•	•			•	•	•
496			•		•									•	
497	•	•	•	•		•	•		•	•			•	•	•
498	•	•	•	•		•	•		•	•			•	•	•
499	•	•	•	•		•	•		•	•			•	•	•

APPLICATION

	Industry	Shipbuilding industry	Heating	Power engineering	Petrochemical Industry	Refrigeration and Air Conditioning	Drinking water	Sewage	Gas	Glycol	Industrial water	Diathermic oil	Dry materials	Steam	Compressed air	Neutral fluids
Float valves																zFLO
272											•					•
274											•					•
Air release valves																zAIR
917											•					
918											•					
Bottom valves																zBOT
935											•					•
Rubber expansion joints																zJOI
700	•	•	•			•	•			•	•				•	•
701	•	•	•			•	•			•	•				•	•
Gate valves																zGAT
111	•						•				•					•
112	•						•				•					•
120	•							•			•		•			•
121	•							•			•		•			•
019							•	•	•		•				•	
021							•	•	•		•				•	
Safety valves																zARMAK
570														•	•	•
630	•	•	•	•	•	•	•	•	•	•	•			•	•	•
775	•	•	•	•		•	•			•	•			•	•	•
782						•									•	•
240	•	•	•	•	•	•	•	•	•	•	•	•		•	•	•
781	•	•	•	•	•	•	•		•	•	•			•	•	•
Liquid level gauges																zGAU
706	•		•		•		•	•			•					•
708	•		•				•	•			•					•
713	•		•				•	•			•					•
714	•		•				•				•					•
715	•		•		•		•	•			•					•
716	•		•				•				•					•
720	•		•				•				•					•

Certificates

- BVC certificate for the quality system according to ISO 9001:2008
- Approval certificate for the quality system consistent with the directive 2014/68/UE
- ZETKAMA's approval pursuant to BV provisions No. 320 MODE II SCHEME
- Lloyd's Register Certificate for castings of grey cast iron and nodular cast iron (max product weight: 160 kg)
- Det Norske Veritas Germanischer Lloyd approval certificate, within the scope of cast iron production
- TUV-NORD Certificate of conformity of the Quality Assurance System in accordance with AD 2000-Merkblatt W0
- TUV-NORD Certificate of conformity of the Quality Assurance System in accordance with AD 2000-Merkblatt W0 on grey and nodular cast iron castings
- TUV-NORD Certificate of conformity of the Quality Assurance System in accordance with Directive 97/23/EC on safety valves modul D
- TUV-NORD Certificate of conformity of the Quality Assurance System in accordance with Directive 97/23/EC on safety valves modul B
- Marketing authorization for the Ukrainian market
- Marketing authorization for the Belarussian market
- Certificate Russian River Register
- Certificate of state registration of the Customs Union (fig. 111, 112, 115, 116, 003, 019, 021, 497, 498, 499, 565)
- Certificate of conformity 1c with technical regulations Customs Union TP TC 010/2011 "Safety of Machines and Equipment"
- Certificate of conformity 1c with technical regulations Customs Union TP TC 032/2013 "Safety of Devices Working under Pressure"
- Declaration of conformity with the technical regulations of the Customs Union TP TC 032/2013 "Safety of Devices Working under Pressure"
- Certificate UDT Modul B
- Certificate UDT Modul D



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