# **MM5 SERIES**

## Anderson Greenwood Instrumentation Manifolds - Five Valve

Compact stainless steel five valve manifold incorporating mini-valve bonnets with an interchangeable hard or soft seat

### **General Application**

Suitable for use in compact instrument control loops for flow metering and differential pressure transmitters; for mounting in control panels and for gas sampling equipment

#### **TECHNICAL DATA**

Materials

316 SS

Seats: Metal or Soft

Connections: Instrument: 1/4" NPT Process: 1/4" NPT

Pressure (max): 6000 psig (414 barg)

**Temperature range (min/max):** -70°F to 1000°F (-57°C to 538°C)



### Features

- Remote mounting compact design requires minimum space for operation and installation with fewer potential leak points.
- Reduced installation costs by manifolding the valves, eliminating several parts essential for 'piping-up.'
- Unique seat design enables conversion from metal to soft simply by fitting a soft seat and flow washer.
- Soft seats are field replaceable for easy maintenance, extending valve life.
- Rolled stem threads provide increased strength and smooth valve operation, extending valve life.
- Back seat stem prevents blowout under pressure or during operation.
- Threaded vent ports allow vent to be piped away safely. Supplied plugged as standard.
- All manifolds supplied with mounting holes as standard to enable surface or cabinet mounting.



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## **MM5** Dimensions

#### Dimensions, inches (mm) Threaded x Threaded



# **Standard Materials - Metal Seat**

Valve <sup>[1]</sup>	Body	Bonnet	Stem	Packing	Seat
316 SS	316 SS	316 SS	316 SS	PTFE, FKM O-ring or Graphite	Integral
SG <sup>[3]</sup>	316 SS	316 SS	Monel <sup>®</sup> 400	PTFE	Integral

## **Standard Materials - Soft Seat**

Valve <sup>[1]</sup>	Body	Bonnet	Stem	Packing	Flow washer	Seat
316 SS	316 SS	316 SS	316 SS	PTFE or FKM O-ring	316 SS	PCTFE <sup>[2]</sup>

## Connections

#### Standard connections

Threaded <sup>1</sup>/<sub>4</sub>-inch NPT to ANSI/ASME B1-20-1.

## **Bonnet Assembly**

The MM5 features the mini-valve bonnet assembly with a compact design and a one-piece rotating stem which is 'V' tipped with a shoulder for use as a metal or soft seated valve. The stem threads are rolled and lubricated to prevent galling and reduce operating torque.

The mini-valve bonnet comes in three designs:

- An adjustable PTFE stem packed bonnet which is suitable for panel mounting via external bonnet threads.
- O-ring bonnet assemblies which use a FKM O-ring seal below the stem thread.
- A graphite-packed bonnet suitable for temperatures of up to 1000°F (538°C) which is available for 316 SS valves only.

## Soft Seat

All miniature manifolds and valves feature a unique valve seat which may be converted from metal to soft simply by fitting a soft seat and flow washer. 316 SS valves use PCTFE<sup>[2]</sup> soft seat as standard. Delrin<sup>®</sup> and PEEK seats are also available.

#### NOTES

- 1. Approximate valve weight: 6.0 lb (2.7 kg). 0.136-inch (3.5 mm) diameter orifice. Valve Cv hard seat 0.25 maximum. Valve Cv soft seat 0.24 maximum.
- 2. PCTFE (Polychlorotrifluoroethylene) is the exact equivalent of Kel-F®.
- 3. SG (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions ≤ 50 mg/l (ppm)) and NACE MR0103-2005.
- 4. Threaded connection vent supplied with blanking plug as standard.



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### Pressure vs. Temperature

Pressure vs. Temperature







#### Pressure and Temperature Ratings

Valve	PTFE packed	Graphite packed			
Hard seat	6000 psig at 200°F	6000 psig at 200°F			
	(414 barg at 93°C)	(414 barg at 93°C)			
	4000 psig at 500°F	1500 psig at 1000°F			
	(276 barg at 260°C)	(103 barg at 538°C)			
Delrin <sup>®</sup> /PCTFE	3000 psig at 200°F				
	(207 barg at 93°C)				
PEEK	6000 psig at 200°F				
	(414 barg at 93°C)				
	3000 psig at 300°F				
	(207 barg at 149°C)				

#### Minimum Temperature:

Carbon Steel -20°F (-29°C); 316 SS -70°F (-57°C), except for O-ring -20°F (-29°C); and 316 SS PTFE bonnet Delrin<sup>®</sup> seats -40°F (-40°C)



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# **Selection Guide**

MM5		V		I		S		-4	-SG		
BASIC SERIES		BONNET PACKING		SEAT		BODY MATERIAL	со	PROCESS INNECTIONS	OPTIONS		
MM5	v	PTFE	I	HARD Integral (body material)	s	SS, A479-316	2	1/4-inch FNPT	OC00	Cleaned for oxygen service	
	н	O-ring bonnet	D	Delrin <sup>®</sup>					SG	(Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for Chloride conditions ≤ 50 mg/l [ppm]) and NACE MR0103	
	E	Graphite (1000°F(538°C) max)	к	PCTFE					PHB	Phenolic black handle	
			E	PEEK					PHG	Phenolic green handle	
									PHR	Phenolic red handle	
									РМ	Panel mount (PTFE packed only)	
									SS	All materials 316 SS on non wetted components	

#### NOTES

**Differential Pressure** 

Delrin<sup>®</sup> is a registered trademark of E.I. du Pont de Nemours and Company. Monel<sup>®</sup> is a registered trademark of the Special Metals Corporation.

