MM2 SERIES

Anderson Greenwood Instrumentation Manifolds - Two Valve

Compact stainless steel block and bleed static pressure manifold incorporating mini-valve bonnets with an interchangeable hard or soft seat

General Application

Suitable for use in compact instrument control loops for static pressure/gauge instruments; for mounting in control panels and for gas sampling equipment.

TECHNICAL DATA

Materials

316 SS

Seats: Metal or soft

Connections: Instrument: 1/4" NPT Process: 1/4" NPT

Pressure (max): 6000 psig (414 barg)

Temperature (min/max): 70°F to 1000°F (-57°C to 538°C)



Features

- Remote mounting compact design requires minimum space for operation and installation.
- Reduced installation costs by manifolding the valves, eliminating several parts essential for 'piping-up.'
- Unique seat design enables conversion from metal to soft simply by fitting a soft seat and flow washer.
- Soft seats are field replaceable for easy maintenance, extending valve life.
- Rolled stem threads provide increased strength and smooth valve operation, extending valve life.
- Back seat stem prevents blowout under pressure or during operation.
- Threaded vent ports allow vent to be piped away safely. Supplied plugged as standard.
- All manifolds supplied with mounting holes as standard to enable surface or cabinet mounting.



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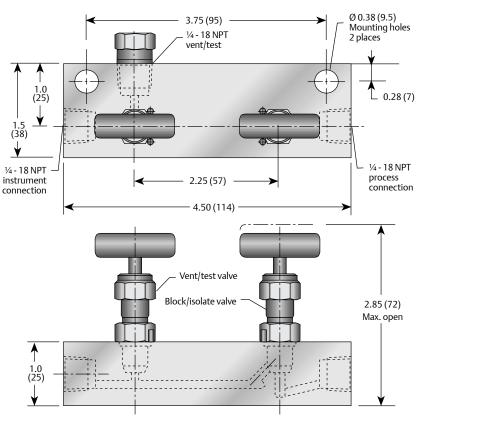
MM2 SERIES

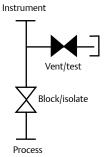
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MM2 Dimensions

Dimensions, inches (mm) Threaded x Threaded









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Standard Materials - metal seat

Valve ^[1]	Body	Bonnet	Stem	Packing	Seat
316 SS	316 SS	316 SS	316 SS	316 SS PTFE, FKM O-ring	
				or Graphite	
SG ^[3]	316 SS	316 SS	Monel [®] 400	PTFE	Integral

Standard Materials - soft seat

Valve ^[1]	Body	Bonnet	Stem	Packing	Flow washer	Seat
316 SS	316 SS	316 SS	316 SS	PTFE or FKM	316 SS	PCTFE ^[2]
				O-ring		

Connections

Standard connections

Threaded - ¼-inch NPT to ANSI/ASME B1-20-1.

Bonnet Assembly

The MM2 features the mini-valve bonnet assembly with a compact design and a one-piece rotating stem which is 'V' tipped with a shoulder for use as a metal or soft seated valve. The stem threads are rolled and lubricated to prevent galling and reduce operating torque.

The mini-valve bonnet comes in three designs:

- An adjustable PTFE stem packed bonnet which is suitable for panel mounting via external bonnet threads.
- O-ring bonnet assemblies which use a FKM O-ring seal below the stem thread.
- A graphite-packed bonnet suitable for temperatures of up to 1000° F (538° C) which is available for 316 SS valves only.

Soft Seat

All miniature manifolds and valves feature a unique valve seat which may be converted from metal to soft simply by fitting a soft seat and flow washer. 316 SS valves use PCTFE^[2] soft seat as standard. Delrin[®] and PEEK seats are also available.

NOTES

- 1. Approximate valve weight: 2.0 lb (.90 kg).
 - 0.136-inch (3.5 mm) diameter orifice.
 - Valve Cv hard seat 0.25 maximum. Valve Cv soft seat 0.24 maximum.
- PCTFE (Polychlorotrifluoroethylene) is the exact equivalent of Kel-F[®].
- 3. SG (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions ≤ 50 mg/l (ppm)) and NACE MR0103-2005.
- 4. Threaded connection: vent supplied with blanking plug as standard.



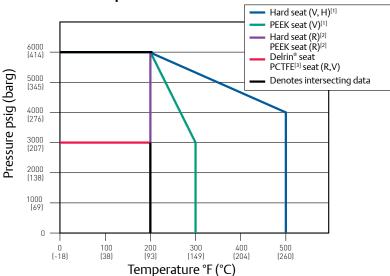
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Pressure vs. Temperature

Pressure vs. Temperature - SS valves

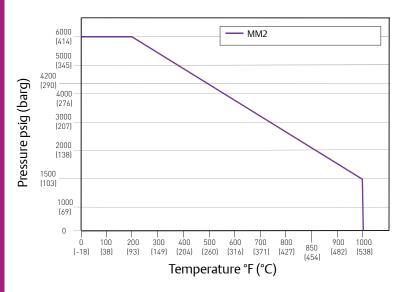




NOTES

- 1. (V or H) = with PTFE or Graphite bonnet assemblies.
- 2. (R) = with O-ring bonnet assembly, minimum temperature -20° (-28.9°C)
- 3. PCTFE (Polychlorotrifluoroethylene) is the exact equivalent of Kel-F[®].
- 4. 316 SS PTFE and Graphite packing minimum temperature to -70°F (-57°C)
- 5. Delrin[®] Seat minimum temperature -40°F (-40°C)

Pressure vs Temperature - SS valves with GRAFOIL® bonnet



Pressure and Temperature Ratings

Valve	PTFE packed	Graphite packed			
Hard seat	6000 psig at 200°F	6000 psig at 200°F			
	(414 barg at 93°C)	(414 barg at 93°C)			
	4000 psig at 500°F	1500 psig at 1000°F			
	(276 barg at 260°C)	(103 barg at 538°C)			
Delrin [®] /PCTFE	3000 psig at 200°F				
	(207 barg at 93°C)				
PEEK	6000 psig at 200°F				
	(414 barg at 93°C)				
	3000 psig at 300°F				
	(207 barg at 149°C)				



Anderson Greenwood Instrumentation Manifolds - Two Valve

Selection Guide

MM2		v		D		S		-2	-SG	
BASIC SERIES		BONNET PACKING		SEAT	N	body Material		CONNECTIONS	OPTIONS	
MM2	v	PTFE	I	Integral (body material)	s	316 SS	2	1/4-inch FNPT	BSPT	BSP taper thread
	R	O-ring bonnet	D	Delrin®					SG	Sour Gas meets the requirements of NACE MR0175/ ISO 15156 (for chloride conditions ≤ 50 mg/l (ppm)) and NACE MR0103-2005
	н	Graphite (1000°F (538°C) max)	к	PCTFE (Polychlorotrifluoroethylene) is the exact equivalent of $\text{Kel-F}^{\$}$					OC00	Cleaned for oxygen service
			E	РЕЕК					РНВ	Phenolic black handle
									PHG	Phenolic green handle
									PHR	Phenolic red handle
									РМ	Panel mount (PTFE packed only)
									SS	All 316 SS material on non wetted parts

NOTES

Monel[®] is a registered trademark of the Special Metals Corporation. Delrin[®] is a registered trademark of E.I. du Pont de Nemours and Company.



