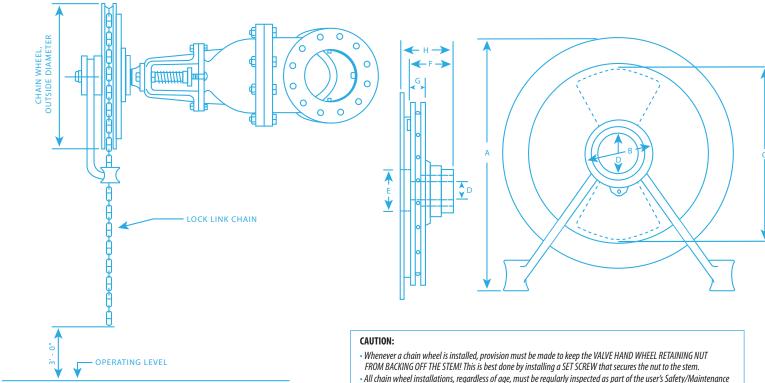
M Series - Direct Mount - TECHNICAL DATA



- All chain wheel installations, regardless of age, must be regularly inspected as part of the user's Safety/Maintenance procedures. Set screws and other threaded fasteners MUST be secure and tight.
- As an additional safeguard, Roto Hammer strongly recommends that ALL chain wheels be fitted with an appropriately sized ROTO HAMMER RETAINING CABLE SAFETY KIT available from your local distributor or Roto Hammer Industries.
- Maintain Handwheel and Operator Retention of the chain wheel operator on valve stem is dependent on the handwheel remaining on the valve stem. The handwheel retaining nut MUST be secured with a set screw.

CHAIN WHEEL DIMENSIONAL DATA										
SPROCKET SIZE	M-9	M-12	M-15	M-18	M-24	M-30				
A - OVERALL HEIGHT	9.750	12.250	15.620	18.750	24.380	33.000				
B - SET COLLAR DIAMETER	3.500	4.500	5.560	5.560	5.560	5.560				
C - ANVIL LENGTH	9.125	11.750	14.750	17.750	17.750	17.750				
D - HUB OPENING	1.680	2.120	3.120	3.120	3.120	3.120				
E - REAR OPENING	3.120	4.000	6.120	7.000	7.000	7.000				
F - WHEEL THICKNESS	3.810	4.250	4.560	4.680	4.680	4.680				
G - RIM THICKNESS	2.000	2.180	2.380	2.500	2.625	2.625				
H - OVERALL DEPTH	5.370	5.870	6.180	6.370	6.370	6.370				

CHAIN OPERATOR SELECTION									
HAND WHEEL OUTSIDE DIAMETER	CHAIN OPERATOR	CHAIN WHEEL OUTSIDE DIAMETER	CHAIN SIZE REQUIRED	ROTO LINK REQUIRED	SAFETY CABLE REQUIRED				
7-3/4" TO 9-3/4"	M-9	8-3/4"	1/0	RL 1/0	RCK 3/16				
10" TO 12-3/4"	M-12	12"	1/0	RL 1/0					
13" TO 16-3/4"	M-15	15-1/2″	4/0	RL 4/0	RCK 1/4				
17" TO 19-1/2"	M-18	18-3/4″	4/0	RL 4/0					
20" T0 25"	M-24	24-1/4"	5/0	RL 5/0	RCK 5/16				
30" AND LARGER	M-30	30-1/4"	5/0	RL 5/0					



