






Piston valve, 3/2-way, servo-assisted

- Servo-assisted piston valve from DN8 to DN40
- Increased operational safety with pivoted armature technology
- Service-friendly manual override
- Energy-saving “Kick and Drop” or pulse coils
- Explosion-proof variants available on request

Product variants described in the data sheet may differ from the product presentation and description.

Can be combined with

	Type 2518 Cable Plug DIN EN 175301-803 - Form A	▶
	Type 2516 Cable plug DIN EN 175301-803 - connector shape C	▶
	Type 1087 Timer	▶

Type description

The valve 6430 is a servo-assisted 3/2-way piston valve. If the valve is not supplied with auxiliary pilot air, a minimum differential pressure is required for the function.

Variants:

- For neutral liquids and gases in the pressure range 1-16 bar in the function NC and NO.
 - For technical vacuums up to 3 bar in the function NC and NO.
 - With auxiliary pilot air for vacuums up to 8 bar in the function NC and NO.
- All variants are available as an impulse version to secure the switching position even in the event of power interruptions. The Type 6430 is equipped with a manual override for start-up or manual operation (exception: impulse version).

To reduce electrical power consumption during operation, coils with integrated “Kick and Drop” (KD) electronics featuring double coil technology are available. A maintenance-free, media-separated 3/2-way pivoted armature valve Type 0331 is used as a pilot valve. In combination with a plug to DIN EN 175301 – 803 Form A, the valves satisfy degree of protection IP65.

Table of contents

1. General technical data	3
2. Circuit functions	4
3. Materials	5
3.1. Chemical Resistance Chart – Bürkert resistApp.....	5
3.2. Material specifications.....	5
Standard and vacuum version.....	5
External air controlled version.....	6
4. Dimensions	7
4.1. Standard and vacuum version.....	7
Pilot valve configuration.....	7
4.2. Vacuum version Low-Power.....	8
Pilot valve configuration.....	8
4.3. External air controlled version.....	9
Pilot valve configuration.....	9
4.4. ATEX/IECEX version.....	10
Version with cable outlet.....	10
Versions with junction box.....	11
Pilot valve configuration.....	12
5. Ordering information	13
5.1. Bürkert eShop – Easy ordering and quick delivery.....	13
5.2. Bürkert product filter.....	13
5.3. Ordering chart.....	13
Standard version.....	13
Standard version as impulse valve.....	14
Vacuum version.....	14
Vacuum version as impulse valve.....	15
Vacuum version Low-Power.....	16
5.4. External air controlled version.....	16
5.5. Ordering chart accessories.....	18
Cable plug Type 2518, Form A according to DIN EN 175301 - 803.....	18
Cable plug Type 2516, Form C according to DIN EN 175301 - 803.....	18
Threaded connection, reduction, cylindrical UNI-ISO 228/1.....	18

1. General technical data

Product properties	
Material	
Body	Brass (DN8...DN20), gunmetal (DN25...DN40)
Coil	Epoxy
Seal	NBR, PUR, FKM, EPDM (on request)
Orifice	DN8, DN12, DN20, DN25, DN40
(Thermal) Insulation class for coil	H
Electrical data	
Voltage tolerance	± 10 %
Duty cycle	Continuous rating 100 % ED (Unless otherwise specified on the type plate)
Protection class	IP65 with cable plug, cable connection or junction box
Power consumption	
Standard version, vacuum version and external air controlled version	Inrush AC: 30 VA Hold AC: 15 VA/8 W DC cold/warm: 11 W/8 W
Vacuum version Low-Power	DC cold/warm: 3.4 W/2 W
Impulse version	Hold AC: 20 VA/11 W DC cold/warm: 11 W/8 W
Explosion-proof version	Inrush/Hold: 40 W/3 W
Performance data	
Response times¹⁾	
DN8	Opening: 25 ms Closing: 30 ms
DN12	Opening: 30 ms Closing: 60 ms
DN20	Opening: 35 ms Closing: 270 ms
DN25	Opening: 50 ms Closing: 300 ms
DN40	Opening: 80 ms Closing: 740 ms
Medium data	
Medium²⁾	
Standard version	Neutral media such as compressed air, water, low-viscosity oils Oil- and grease-free media with EPDM
Vacuum version and external air controlled version	Neutral gases, compressed air, vacuum (low vacuum)
Medium temperature	
NBR	0 °C...+80 °C
PUR	0 °C...+80 °C
FKM	0 °C...+90 °C
EPDM	0 °C...+90 °C
Viscosity	Max. 21 mm ² /s
Approvals and certificates	
Ignition protection type (ATEX and IECEx)	
with cable	II 2G Ex mb IIC T4 Gb II 2D Ex mb IIIC T130 °C Db
with terminal box	II 2G Ex eb mb IIC T4 Gb II 2D Ex mb tb IIIC T130 °C Db
Product connections	
Port connection	G ¼, G ½, G ¾, G 1, G 1½ (NPT on request)
Electrical connection	
Standard version, vacuum version and external air controlled version	Tag connector acc. to DIN EN 175 301 - 803 Form A for cable plug Type 2518
Vacuum version Low-Power	Tag connector acc. to DIN EN 175 301 - 803 Form C for cable plug Type 2516
Explosion-proof version	With cable outlet 3 x 0.5 mm ² or terminal box

Environment and installation	
Installation position	As required, preferably with actuator upright
Ambient temperature	0 °C...+55 °C -20 °C...+55 °C (EPDM)
Accessories	
Cable plug	Type 2518, see “Cable plug Type 2518, Form A according to DIN EN 175301 -803” on page 18 Type 2516, see “Cable plug Type 2516, Form C according to DIN EN 175301 -803” on page 18


- 1.) Measured at valve outlet with 6 bar and +20 °C. Opening: pressure build-up 0...90 %, closing: pressure reduction 100...10 %
- 2.) Media resistance according to the material combination

2. Circuit functions

Circuit functions	Description
	Type: C, solenoid valve 3/2 way Servo-controlled, with manual mode Normally closed
	Type: D, solenoid valve 3/2 way Servo-controlled, with manual mode Normally open
	Type: C, Impuls-solenoid valve 3/2 way Servo-controlled Normally closed
	Type: C, solenoid valve 3/2 way Servo-controlled, with auxiliary pilot air, with manual mode Normally closed
	Type: D, solenoid valve 3/2 way Servo-controlled, with auxiliary pilot air, with manual mode Normally open

3. Materials

3.1. Chemical Resistance Chart – Bürkert resistApp



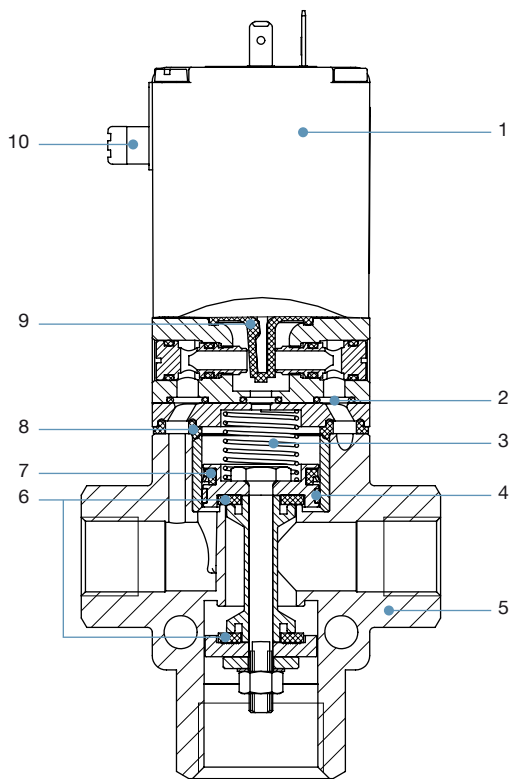
Bürkert resistApp – Chemical Resistance Chart

You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

[Start Chemical Resistance Check](#)

3.2. Material specifications

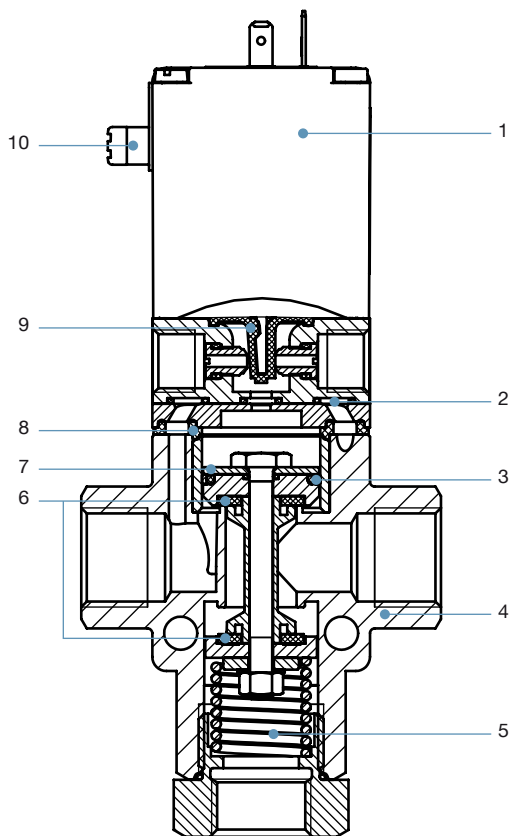
Standard and vacuum version



No.	Element	Material
1	Coil	Epoxy
2	O-rings	NBR, FKM, EPDM
3	Spring ^{1.)}	1.4310 stainless steel
4	Piston ring	PTFE
5	Housing	Brass, Gunmetal
6	Seat seal	NBR, PUR, FKM, EPDM
7	Piston seal	NBR, FKM, EPDM
8	Seal	NBR, FKM, EPDM
9	Diaphragm	NBR, FKM, EPDM
10	Manual override	PA

1.) Only for the vacuum version.

External air controlled version



No.	Element	Material
1	Coil	Epoxy
2	O-rings	NBR, FKM, EPDM
3	Piston ring	PTFE
4	Housing	Brass, Gunmetal
5	Spring	1.4310 stainless steel
6	Seat seal	NBR, PUR, FKM, EPDM
7	Piston seal	NBR, FKM, EPDM
8	Seal	NBR, FKM, EPDM
9	Diaphragm	NBR, FKM, EPDM
10	Manual override	PA

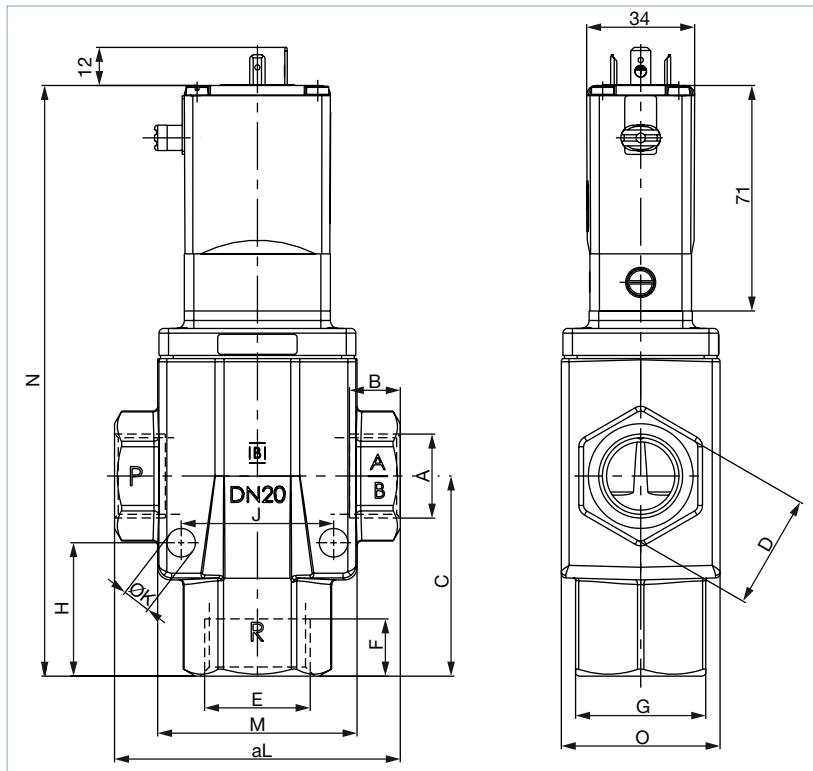
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4. Dimensions

4.1. Standard and vacuum version

Note:

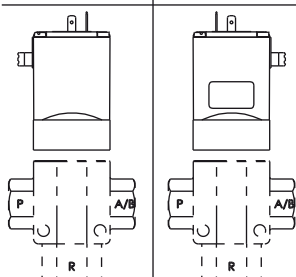
- Dimensions in mm
- The dimensions A1, B1, E1 and F1 apply to G threads.
- The dimensions A2, B2, E2 and F2 apply to NPT threads.
- The figure shows the valve in circuit function C with ports P, R and A/B (manual override via port P).
In circuit function D, the manual override is located above port A/B.



DN	A1	B1	A2	B2	C	D	E1	F1	E2	F2	G	H	J	K	L	M	N	O
8	G 1/4	12	NPT 1/4	10	34.5	SW22	G 3/8	12	NPT 3/8	10.3	SW22	23	30	7	65	46	124.8	33
12	G 1/2	14	NPT 1/2	13.7	47	SW27	G 3/4	16	NPT 3/4	14	SW32	31	34	7	76	46	150.5	33
20	G 3/4	16	NPT 3/4	14	63	SW36	G 1	18	NPT 1	16.8	SW41	42	48	9	90	63	186	50
25	G 1	18	NPT 1	16.8	74.5	SW41	G 1 1/4	20	NPT 1 1/4	17.3	54	44	66	9	110	82	210.5	60
40	G 1 1/2	22.5	NPT 1 1/2	17.3	104	SW55	G 2	26.5	NPT 2	17.6	78	65	93	13	153	117	264	88

Pilot valve configuration

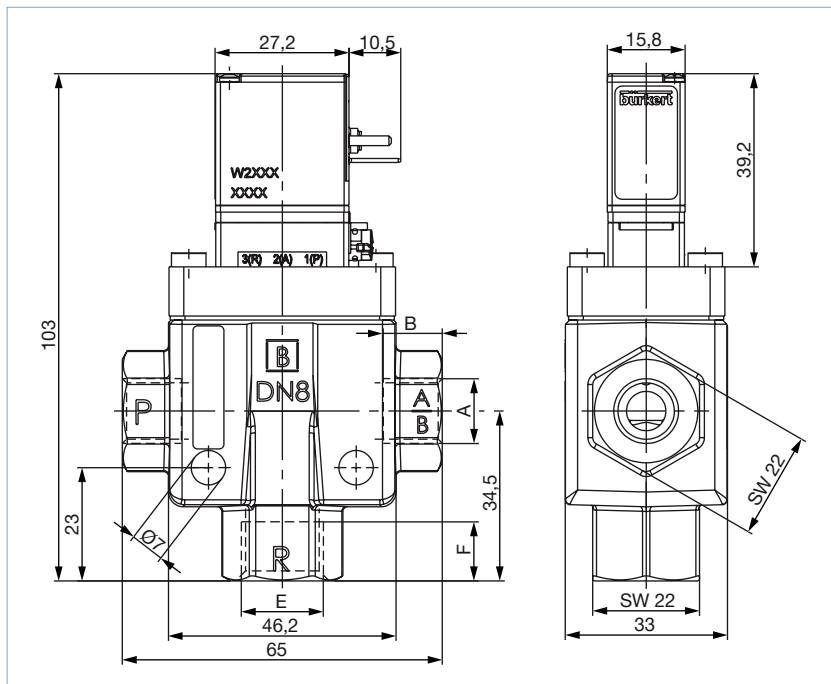
Type 6430 WWC | Type 6430 WWD



4.2. Vacuum version Low-Power

Note:

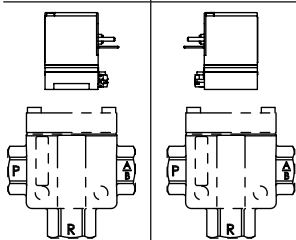
- Dimensions in mm
- The dimensions A1, B1, E1 and F1 apply to G threads.
- The dimensions A2, B2, E2 and F2 apply to NPT threads.
- The figure shows the valve in circuit function C with ports P, R and A/B (manual override via port P). In circuit function D, the manual override is located above port A/B.



DN	A1	B1	A2	B2	E1	F1	E2	F2
8	G 1/4	12	NPT 1/4	10	G 3/8	12	NPT 3/8	10.3

Pilot valve configuration

Type 6430 WWC | Type 6430 WWD

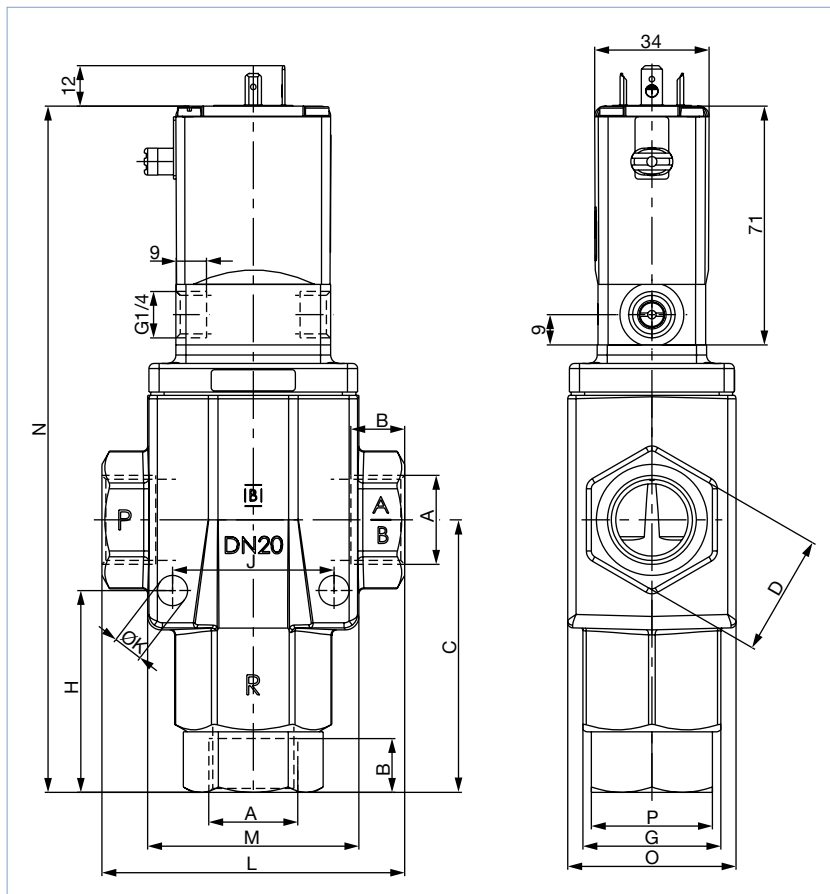


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4.3. External air controlled version

Note:

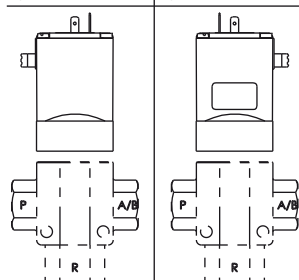
- Dimensions in mm
- The dimensions A1, B1, E1 and F1 apply to G threads.
- The dimensions A2, B2, E2 and F2 apply to NPT threads.
- The figure shows the valve in circuit function C with ports P, R and A/B (manual override via port P). In circuit function D, the manual override is located above port A/B.



DN	A1	B1	A2	B2	C	D	G	H	J	K	L	M	N	O	P
8	G 1/4	12	NPT 1/4	10	47.5	SW22	SW22	36	30	7	65	46	137.8	33	SW19
12	G 1/2	14	NPT 1/2	13.7	59	SW27	SW32	43	34	7	76	46	162.5	33	SW32
20	G 3/4	16	NPT 3/4	14	81	SW36	SW41	60	48	9	90	63	204	50	SW36

Pilot valve configuration

Type 6430 WWC | Type 6430 WWD

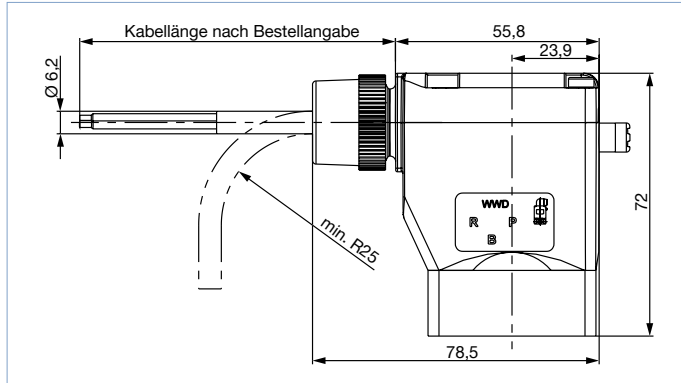


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4.4. ATEX/IECEX version

Note:

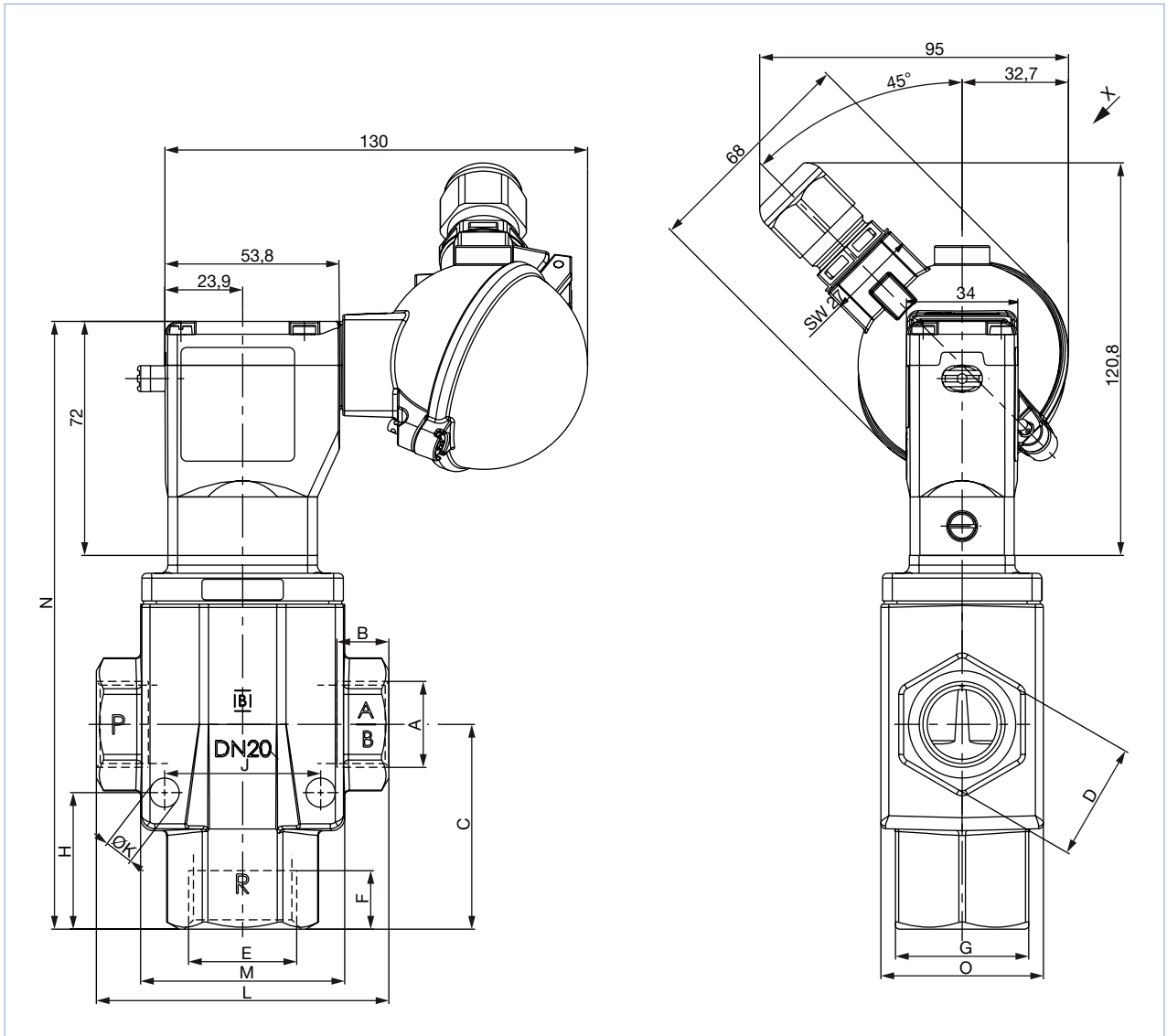
- Dimensions in mm
- The dimensions A1, B1, E1 and F1 apply to G threads.
- The dimensions A2, B2, E2 and F2 apply to NPT threads.

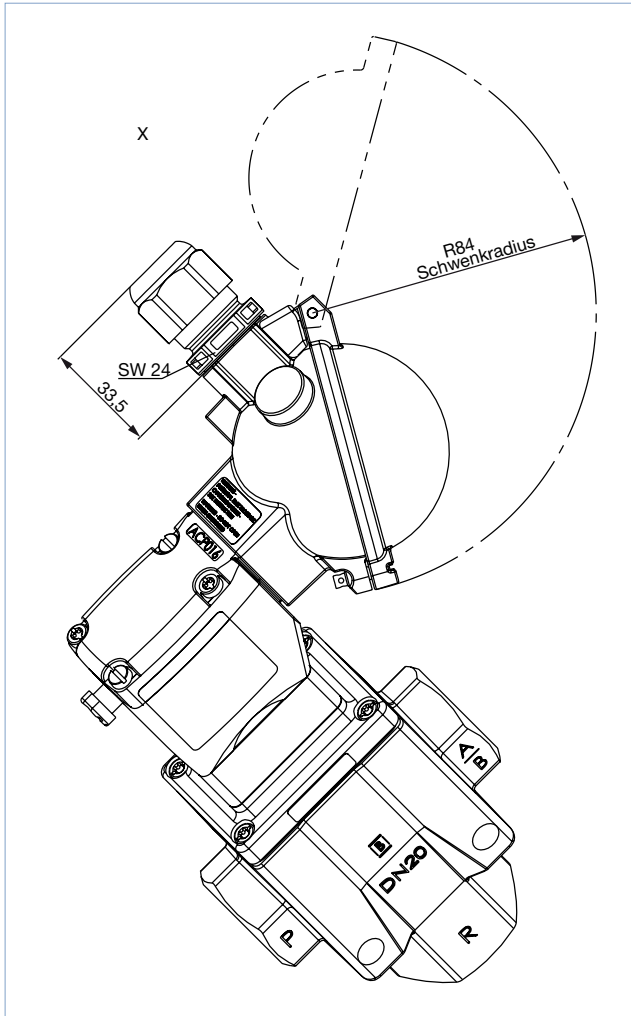
Version with cable outlet

Versions with junction box

Note:

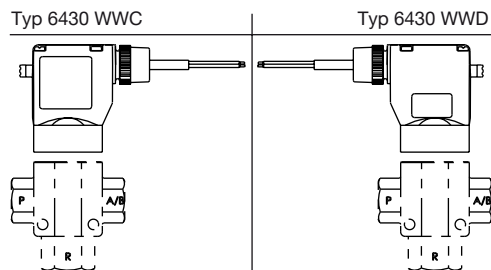
The figure shows the valve in circuit function C with ports P, R and A/B (manual override via port P).
 In circuit function D, the manual override is located above port A/B.





DN	A1	B1	A2	B2	C	D	E1	F1	E2	F2	G	H	J	K	L	M	N	O
8	G ¼	12	NPT ¼	10	34.5	SW22	G ⅝	12	NPT ⅝	10.3	SW22	23	30	7	65	46	124.8	33
12	G ½	14	NPT ½	13.7	47	SW27	G ¾	16	NPT ¾	14	SW32	31	34	7	76	46	150.5	33
20	G ¾	16	NPT ¾	14	63	SW36	G 1	18	NPT 1	16.8	SW41	42	48	9	90	63	186	50
25	G 1	18	NPT 1	16.8	74.5	SW41	G 1¼	20	NPT 1¼	17.3	54	44	66	9	110	82	210.5	60
40	G 1½	22.5	NPT 1½	17.3	104	SW55	G 2	26.5	NPT 2	17.6	78	65	93	13	153	117	264	88

Pilot valve configuration



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