### 2/2 way; DN 10 - 13 mm; 1 up to 7 bar



### **Design/Function**

The servo-assisted solenoid valve with servo diaphragm is normally closed (NC).

In this condition, a pressure is being built up above the diaphragm - the valve holds tight.

When energized, the space above the servo diaphragm is pressure relieved and lifted up by the medium

- the valve opens.

The modular extendable valve system can be built up in all possible combinations with up to 12 valves each as distributor or collector in two sizes with different port connection modules. The valve can be put together in collecting function or distributing function by easily twisting the valve insert.

Any kind of combination of functions in one block is possible.

Additional functions as e.g. temperature indication or flow measurement can be added by integrating a corresponding sensor directly into the valve block.

In order to be as flexible as possible, a variety of port connections is available as standard. The inner thread port connections are at the bottom, pointing downwards while the outer thread port connections and the plug-on connection for hoses are pointing sidewards.

The block material is Polyamide glass-fiber reinforced.

The advantages are: Low weight and a certain chemical resistance.

# **Advantages / Benefits**

- Reduction of Cost of Ownership up to 60%
- Modular system design
- Block assembly by lock technology
- Easy change between distributing and collecting function by turn of valve insert
- ► Free combination of valve sizes DN10 and DN13
- ► High flexibility with different port connections also with integrated check valve
- ► Flexibility with additional functions (integrable sensors, separation of fluids, additional inputs)
- Low weight by thermoplastic technology
- ▶ Waterhammer free

### **Applications**

#### **Fluids**

Neutral liquids, i.e. water, hydraulic oil, oils and fat (without additions) up to 60°C

#### **Applications**

- Distributing and collecting functions in water / sewage treatment
- HEVAC
- Hydraulic circuits
- Car wash devices
- Chemical industry
- Machine industry



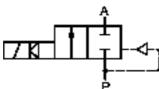
### Technical data type 6227

#### **Circuit function**

A 2/2 way flow valve, normally closed, with 2 way pilot control

and coupled solenoid system

#### Symbol



### Valve specifications

Pressure range Collector 1.0 up to 7.0 bar

Distributor 0.5 up to 7.0 bar

Port connection

Block G 1/2 and G 3/4

Valve G 3/8 inner-thread
G 3/4 outer-thread
Plug-on Ø 13 mm

Seal material NBR

(FPM / EPDM on request)

Fluids Neutral liquids, e.g. water,

hydaulic oil, oils and fat

without additives

Media temperature 0 up to +70°C

Ambient temperature max. +55°C

Viscosity max. 21 mm<sup>2</sup>/s

Response times 3) 4)	DN10	DN13
Opening	30 ms	70 ms
Closing	200 ms	300 ms

 Flow rate
 Kv-value (m³/h)

 Distributor
 Collector

 DN10
 1.4
 1.5

 DN13
 2.4
 2.7

Installation as required, preferably with solenoid system upright

Width per valve DN10 33 mm

DN13 44 mm

# Solenoid specifications

Operating voltages AC 24, 110, 230 V / 50 Hz

DC 12 and 24 V / =

Voltage tolerance ±10 %

Electr. power consumption

 Voltage (AC)
 Inrush
 20 VA

 Hold
 13 VA / 5 W

 Voltage (DC)
 Inrush
 5 W

 Hold
 5 W

Duty cycle 100 % continuously rated

Cycling rate up to 60 c.p.m.

Rating with cable plug IP 65

Electr. connection Delivery standard:

Cable plug acc.

DIN 43 650 A, 0 - 250 V (other versions see

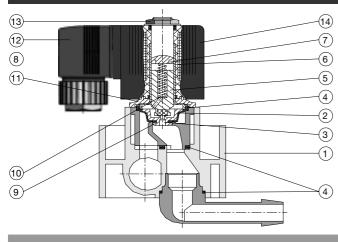
accessories)

 $^{3)}$  Measured at connection 2; time from electrical switching to pressure increase to 90 % (opening) or pressure drop to 10 % (closing) of operational pressure of 6 bar.

The valves given apply for DC and AC.

4) When using electronics (diodes for controlling LEDs or for rectifying), the closing time is delayed 8 up to 10 ms.

#### Installation



- 1 Valve body 2 Diaphragm
- 3 Plunger-seal 4 O-rings
- 5 Plunger6 Armature guide tube7 Shading ring
- 8 Stopper 9 Diaphragm support
- 10 Spring11 Bonnet12 Cable plug
- 13 Locknut
- 14 Coil

Polyamid glass fiber reinforced

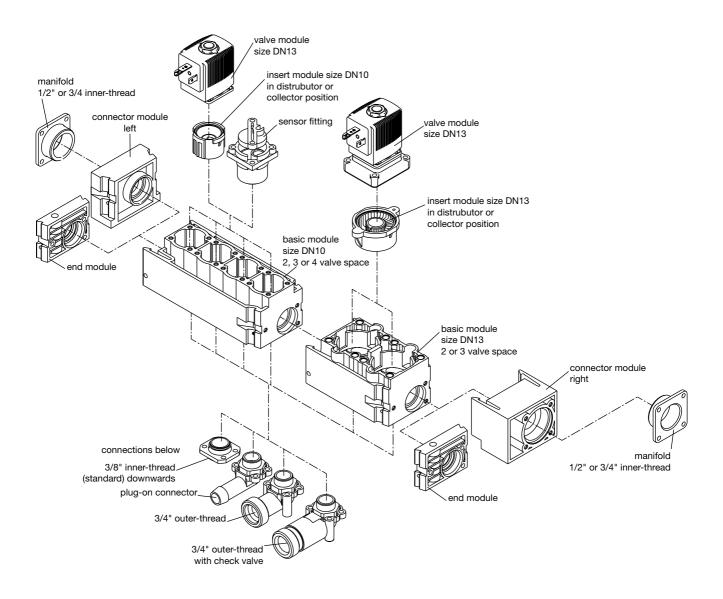
NBR NBR NBR 1.4105 1.4301 Cu (copper) 1.4105

PPSGF40 1.4310 Steel ST3 PA (Polyamide)

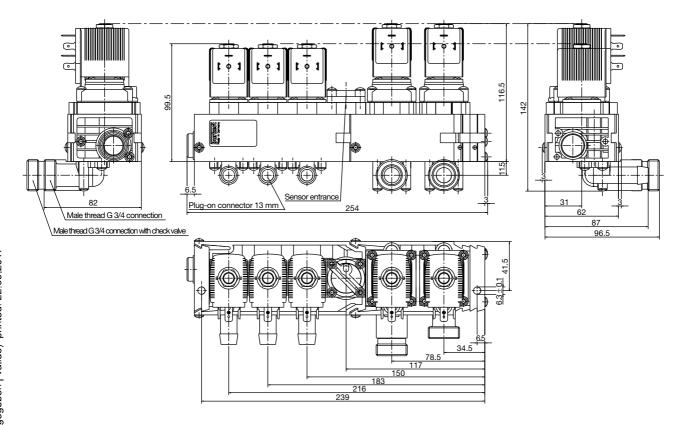
9SMnPb28K (surface Zm5glcA)

Polyamid

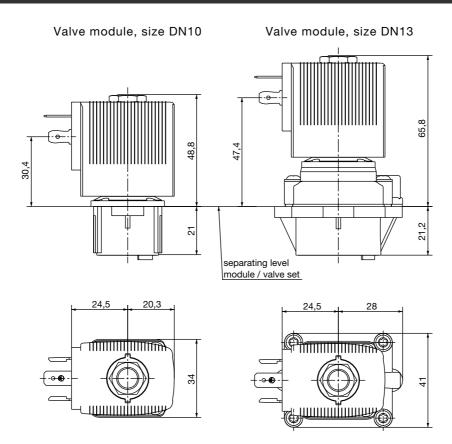
# System overview with all available modules



# Dimensions on a block sample [mm] (without cable plug type 2508)



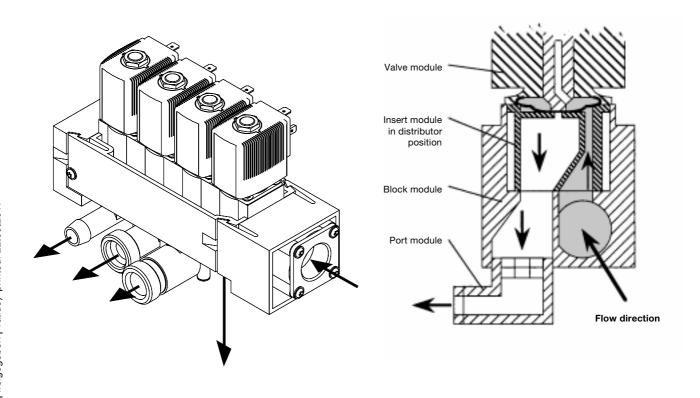
# Dimensions of valve modules [mm] (without cable plug type 2508)



# Operating modes

#### **Distributor** mode:

### Distributor mode (scheme):



# Collector mode:

# Collector mode (scheme):

