



Ball Valves





Vogt Valves A History in the Making

In the late 1890s, Vogt pioneered the early development of ammonia absorption refrigeration systems that made artificial ice. This business, plus Vogt's fledgling boiler business, created an internal need for quality valves that initiated Vogt's early entry into the valve manufacturing business.

The early reputation of Vogt's quality valves and rapidly growing petroleum processing industry created an outside demand that would firmly establish Vogt in the mass production of high-quality forged steel valves.

For more than 100 years, Vogt's leadership has been evident in the production of forged steel gate, globe, angle and check valves in most popular materials, trims and bonnet configurations.

Today, Vogt valves support a worldwide network of distributors with access to the world's largest capability for manufacturing of forged steel valves.



Vogt Valves introduces a new line of Floating and Trunnion Ball Valves

RANGE

We offer Trunnion Mounted ball valves from 1/2" to 60" We complete our offer with Floating ball valves from 1/4" to 6". All available in ASME class 150, 300, 600, 900, 1500 and 2500.

CONSTRUCTION

Vogt Ball valves are designed in full compliance with the requirements set forth by API 6D and API 608.

FUGITIVE EMISSION

Vogt Floating Ball Valves are tested and certified to API641. Vogt Trunnion Mounted Ball valves are available certified to ISO15848

FIRE SAFE

Vogt Ball Valves have been fully tested and certified fire safe according to API 607 and API6FA

MATERIALS BODY

We offer a wide range of forged material for the body.

All components are made from USA or European materials only

TRIM

From SS316 to Alloy625, we can supply trim components to meet standard or severe service applications.

All components are made from USA or European materials only

SEAT AND SEAL

Vogt Ball Valves are available in a wide range of Thermoplastic Seats and Elastomeric and Thermoplastic Seal

TESTING TO API 598 and API6D

All our Ball valves are tested either to API598 or API6D at our facilities in Stafford. TX and Settimo Milanese. Italy.

We are able to perform special tests such as High Pressure Gas, Cryogenic, High Temperature









Product Range Floating and Trunnion

				FL	OATING	NG TRUNN						
		FOF	RGED					FOF	RGED			
		RB-	-FB					RB	-FB			
#150	#300	009#	006#	#1500	#2500	#150	#300	009#	006#	#1500	#2500	
											\blacksquare	
	#120	#120	RB-	FORGED RB-FB 0008# 0014# 0	FORGED RB-FB	FORGED RB-FB	RB-FB	FORGED RB-FB	FORGED FOI	FORGED FORGED RB-FB RB-FB	FORGED FORGED RB-FB RB-FB	

	FLOATING	TRUNNION
Body design	Closed Dye Forging Forged bar	Ring Forgings
Valve construction	2 or 3 Pieces	3 Pieces
Size range	size 1/2" to 6"	1.1/2" to 60"
ASME classes	150, 300, 600, 800, 1500	150, 300, 600, 1500, 2500
Specification reference	API608 - ISO17292	API6D - ISO 14313
Seat Design	Soft and Metal Seated	Soft and Metal Seated
Fire Safe	Certified	Certified
Bore dimension	Full and Standard Bore	Full and Standard Bore

Product Range

Floating SERIE F-2C



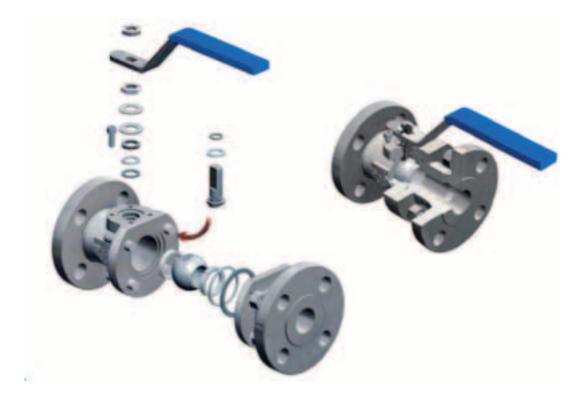
SIDE ENTRY

- 2 or 3 pieces
- Size 1/2" to 6"
- · Soft and Metal Seated
- Class 150, 300, 600, 800, 1500
- Full and Standard Bore
- · Fire safe certified
- Reference API608 ISO 17292



Floating API 608 - SERIE F2C

- Size 1/2" to 6"
- Full & Conventional Port
- Fire Safe to API607
- 2 pieces, side entry,
- Bolted closure



Design Standards	API 608 – ISO 17292
ASME Class	150, 300, 600, 900, 1500, 2500
Body Construction	2 pieces, bolted
Fire Safe	API 607
Body Feature	Forged Steel
Bore	Conventional and Full Bore
Packing	Fugitive Emission Packing qualified to API641
Stem	Anti-Blowout and Antistatic design
Seat	Soft Seated, Thermoplastic and Metal Seated, Tungsten Carbide Coating
Seal	Elastomer O-Ring + Graphite
Valve Ends	Flanged
End-to-End dimensions	ASME standard



Floating Ball Valves

Product Range

SIZE	150	300	600	1500
1/2"				
3/4"				
1"				
1.1/2"				
2"				
3"				
4"				
6"				

Series (Full bore)

BODY	TRIM	SEAL	150	300	600	1500
A105N	316+RPTFE	FKM AED	F2C-F1F-1	F2C-F3F-1	F2C-F6F-1	F2C-F5F-1
LF2	316+RPTFE	FKM GLT	F2C-F1F-2	F2C-F3F-2	F2C-F6F-2	F2C-F5F-2
F316	316+RPTFE	FKM AED	F2C-F1F-3	F2C-F3F-3	F2C-F6F-3	F2C-F5F-3

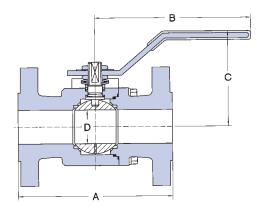
Ends configuration code is added in front of the serie: ie. NPT= 1601, SW= SW1610

	NPT	sw	SW - NPT	NPT - SW	PUPS
ENDS	Т	S	SW	TS	Р

DESCRIPTION	A105/316	LF2/316	F316/316
LEVER NUT	Carbon Steel	Carbon Steel	Carbon Steel
NAMEPLATE	Aluminium	Aluminium	Aluminium
LEVER	Carbon Steel	Carbon Steel	Carbon Steel
PACKING	Graphite	Graphite	Graphite
GLAND	Stainless Steel	Stainless Steel	Stainless Steel
PACKING+STEM GASKET	PTFE+25% Fiberglass	PTFE+25% Fiberglass	PTFE+25% Fiberglass
BOLTS	A193 B7	A320 L7	A193 B8
SPRING	Harmonic Steel	Harmonic Steel	Harmonic Steel
STEM	st/st 316	st/st 316	st/st 316
END CONNECTOR	A105N	A350 LF2	A182 F316
BODY GASKET	PTFE+15% Glass	PTFE+15% Glass	PTFE+15% Glass
SEATS	PTFE+15% Glass	PTFE+15% Glass	PTFE+15% Glass
BODY	A105N	A350 LF2	A182 F316
BALL	st/st 316	st/st 316	st/st 316
FIRE SAFE GASKET	Graphite	Graphite	Graphite
STEM O-RING	FKM*	FKM*	FKM*



Floating Ball Valves



F-2C-F1F - CLASS 150

FULL BORE SIDE TWO PIECE BALL VALVES BODY

Integral Flanged - End According to ASME 16.10

SIZE		1/2	2"	3/	4"	1	"	11	/2"	2	"	3	"	4	,,	6	,"
		in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
End to End	Α	108	4.3	117	4.6	127	5	165	6.5	178	7.0	203	8.0	229	9.0	394	15.5
Lever	В	155	6.1	170	6.7	170	6.7	230	9.1	310	12.2	400	15.7	500	19.7	**	**
Center Top to Open	C	75	3.0	98	3.9	100	3.9	135	5.3	155	6.1	150	5.9	190	7.5	190	7.5
Ball Bore	D	14.2	0.6	20.5	0.8	25.4	1.0	38	1.5	51	2.0	76	3.0	102	4.0	102	4.0

*Grear operator suggest

F-2C-F3F - CLASS 300

FULL BORE SIDE TWO PIECE BALL VALVES BODY

Integral Flanged - End According to ASME 16.10

SIZE		1/2"		3/4"		1"		1 1/2"		2"		3"		4"		6"	
		in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
End to End	A	140	5.5	153	6.0	165	6.5	191	7.5	216	8.5	283	11.1	305	12.0	**	**
Lever	В	155	6.1	170	6.7	170	6.7	230	9.1	310	12.2	400	15.7	**	**	**	**
Center Top to Open	C	76	3.0	98	3.9	100	3.9	135	5.3	155	6.1	150	5.9	182	7.2	**	**
Ball Bore	D	14.2	0.6	20.5	0.8	25.4	1.0	38	1.5	51	2.0	76	3.0	102	4.0	**	**

*Grear operator suggest

F-2C-F6F - CLASS 600

FULL BORE SIDE TWO PIECE BALL VALVES BODY

Integral Flanged - End According to ASME 16.10

SIZE		1/2	2"	3/	4"	1		11	/2"	2		3		4	"	6	"
		in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
End to End	A	165	6.5	191	7.5	216	8.5	241	9.5	292	11.5	356	14.0	432	17.0	**	**
Lever	В	155	6.1	170	6.7	170	6.7	230	9.1	310	12.2	450	17.7	**	**	**	**
Center Top to Open	C	76	3.0	98	3.9	100	3.9	135	5.3	155	6.1	200	7.9	244	9.6	**	**
Ball Bore	D	14.2	0.6	20.5	0.8	25.4	1.0	38	1.5	51	2.0	76	3.0	102	4.0	**	**

*Grear operator suggest

F-2C-F5F - CLASS 1500

FULL BORE SIDE TWO PIECE BALL VALVES BODY

Integral Flanged - End According to ASME 16.10

SIZE		1/	2"	3/	4"	1	"	11	/2"	2		3	"	4	,,,	6	"
		in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
End to End	A	216	8.5	229	9.0	254	10.0	305	12.0	368	14.5	**	**	**	**	**	**
Lever	В	170	6.7	170	6.7	230	9.1	310	12.2	400	15.7	**	**	**	**	**	**
Center Top to Open	C	86	3.4	120	4.7	120	4.7	140	5.5	170	6.7	**	**	**	**	**	**
Ball Bore	D	14.2	0.6	20.5	0.8	25.4	1.0	38	1.5	51	2.0	**	**	**	**	**	**

*Grear operator suggest



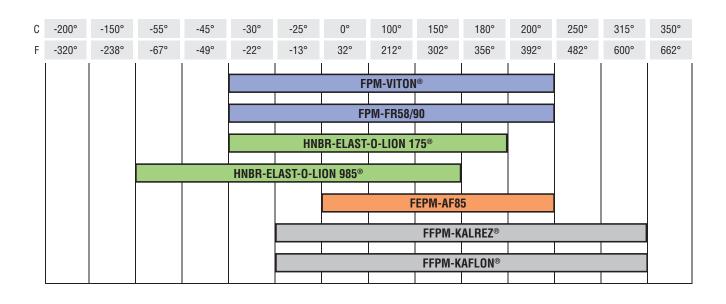
Seat Materials

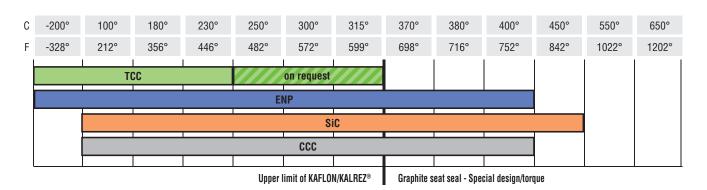
	[VOGT Designation	NAI	CHEMICAL ME/DESIGN/		TEMPERAT	URE RANGE		AP	PLICATION		TRAI	DEMARK
		P.T.F.E	Poly	/tetrafluoroetl	nylene	-100° to +	180°/220°C		lubricity and		material for its g up to 180°C.		Pont™ eflon®
	F	R.P.T.F.E/Glass	Poly	tetrafluoroetl glass filled		-100° to +	200°/250°C	PTFE	(20%). They		with glass filled an virgin PTFE. lue speckles.		Pont™ eflon®
	R	.P.T.F.E/Carbon Graphite		ytetrafluoroetl bon-graphite		-100° to +	200°/250°C	Reinfor	ced PTFE with These sea	and 5% Graphite. colour.	-		
JL	F	POM (Delrin®)	P	olyoxymethyl acetal resin		-57°C	to 82°C	strengt toughn	th, stiffness, h less, fatigue r low wea an withstand depend	nardness dime	o 5000 PSIG ize.		Pont™ elrin®
THERMOPLASTIC		Devlon® V		Polyamide		-100° t	o +150°C		wider range c	nilar to Nylon 1 of temperature er and higher)	application	Devol	Eng. Ltd.
里		PEEK	Po	lyetheretherk	etone	-100°	to 260°C		c) but it is ver metallic ma				-
	F	CTFE (Kel F®)	Polyo	clorotrifluoroe	ethilene	-250°	+ 150°C		PCTFE is spe for cr			M KEL-F® M Neoflon	
	,	Vespel® Sp21	15	5% Graphite F Polyimide	illed	-100°	to 340°C			II in a variety of ety of industrial atures.		Pont™ espel®	
		Nylon 12 G		Polyamide		-50° to	+ 120°C			PTFE for higher in temperature.	-		
		UHMWPE		tra High Mole eight Polyethy		-200°C	UHMW	PE (05) is a c is not permi abras			-		
-2!	50°	-200°	-150°	-100°	-50	0	50°	100°	150°	200°	250°	300°	350
	48	-328	+238	-148	-58	32	122	212	302	392	482	572	662
							P.T.F.E.						
							P.T.F.E./	Glass					
						P.	T.F.E./Carbo	n Graphi	ite				
						POM (Der	lin®)						
						Dev	/lon						
							PE	EK					
				PO	TFE (Kel	F®)							
								Vesp	el®				
						Nyl	on 12 G						



Seal Materials

SEAL TYPE	DEFINITION/BRAND	MAKER	AED GRADE	MIN	MAX T
FPM (FKM ASTM grade)	Fluoroelastomer				
FPM (FKM ASTM grade)	Viton®	® DuPont	AED	-30C	200C
FPM (FKM ASTM grade)	FR58/90	® J Walker	AED	-30C	200C
HNBR	Hydrogenated Nitrile				
HNBR	ELAST-O-LION®101	® J Walker		-29C	160C
HNBR	ELAST-O-LION®985	® J Walker	AED	-55C	150C
TFE/P (FEPM ASTM grade)	Tetrafluoroethylene/Propylene				
FEPM (Aflas®)	AF 85/90	® Asahi Chem	AED	0	200C
FFPM (FFKM ASTM grade)	Perfluoroelastomer				
FFPM (FFKM ASTM grade)	Kalrez® 1050 LF	® DuPont		5C	365C
FFPM (FFKM ASTM grade)	Kaflon 72B	TM GMI		-25C	315C

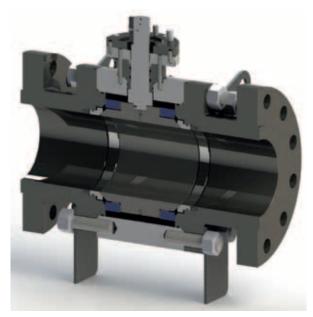




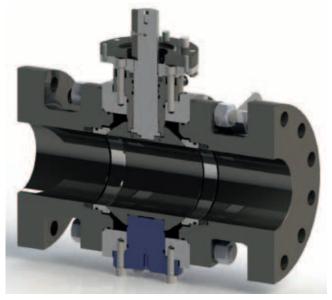


Valves Design

	Trunnion		Features	
	B Bearing Plate		Bearing plates are used on large size valves as standard	
T Trunnion External trunnion is used on small size valves				



B type: bearing plate construction BSE type: Bearing Plate construction



T type: external trunnion construction BSH type: External Trunnion construction

End to End		Features	
L	Long pattern	to end to ASME B1610 Long Pattern is standard	
S	Short pattern	d to end to ASME B1610 Short Pattern is available	
Α	Special	Special lenghts to customer specification are available on request	on request







Lugged



Special lenghts

Vogt Ball valves can be supplied in the following configurations

- Flanged to ASME/ANSI standards
- Flanged to DIN and GOST standards
- Compact Flanges to Norsok L005 or special design
- Butt Weld Ends with or without transitions pups
- Hub connectors



Seat Design & Materials

We offer a number of differnet seats sealing configurations according to service conditions

THERMOPLASTIC SEAT INSERTS with ORING

This configuration is standard and used for most applications. We offer a wide selection of Elastomer oring seals. Please see following page for seal selection and properties

THERMOPLASTIC SEAT INSERT with LIP SEALS

In low temeprature and cryogenic services we offer as a standard a Thermolpastic insert with LIP SEAL Single or Double Lip Seals sealing are available according to service requirements

METAL SEAT with ORING

In severe service we offer a seat configuration with metal sealing in either Tungsten Carbide, Chrome Carbide or Silicium Carbide and

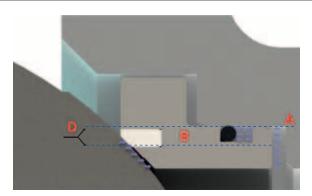
METAL SEAT with GRAPHITE SEAL

In high temperature configuration we offer a metal sealing in Chrome Carbite or Silicium Carbite with graphite seals Seat Type

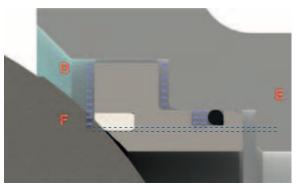


Seat Type		Features		
SS SPE x SPE A dual set of Single Piston Effect seat is Vogt standard offer				
DD	DPE x DPE	Double piston effect on both seast are avalvle on request		
SD	SPE x DPE	Combination Single and Double Piston Effect are avalavle on request		
DS	DPE x SPE	Combination Single and Double Piston Effect are avalavle on request	on request	

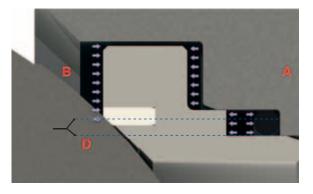
SINGLE PISTON EFFECT



As line pressure increases, the seat differential area D = A - B creates a piston effect forcing the seat on the ball: higher the line pressure, tighter the piston action.



If pressure grows up into the cavity, it relieves to the line as differential area F= D - E has greater force than the spring load.



DOUBLE PISTON EFFECT

Seat seal may be designed to provide additional sealing capability: the cavity pressure enhances the contact pressure between seat and ball, as differential area D=A-B creates a piston effect forcing the seat on the ball (a pressure relief valve is installed to protect the cavity by excess pressure).



Operators

Vogt standards design offer levers or gear operators in accordance to the below tables

Operator			
L	Lever	Standard application for low torque valves	
G	Gear	Standard application for high torque valves	
В	Bare stem	On request valves can be supplied bare stem	on request
S	Spring return	Spring return (either standard or pneumatically assisted) are available	on request
Α	Lever+lock device	Locking devices are available	on request
В	Lever+padlock	Padlock are available	on request
C	Gear+lock device	Locking devices are available	on request
D	Gear+padlock	Padlock are available	on request
E	Gear+chain	Chain operated gear are available	on request
R	ROV	SubSea valves can be equipped with ROV operator	on request

Lever heads are in forged material with lever made from 3/4" Sch 160 CS pipe



L - Lever: standard design

B - Lever + padlock: on request

Floating - soft seated

	150	300	600	900	1500	2500
1/2"	Lever	Lever	Lever	Lever	Lever	Lever
3/4"	Lever	Lever	Lever	Lever	Lever	Lever
1"	Lever	Lever	Lever	Lever	Lever	Lever
1.1/2"	Lever	Lever	Lever	Lever	Lever	Gear
2"	Lever	Lever	Lever	Lever	Lever	Gear
3"	Lever	Lever	Gear			
4"	Lever	Gear	Gear			
6"	Gear	Gear	Gear			

Floating - metal seated

	150	300	600	900	1500	2500
1/2"	Lever	Lever	Lever	Gear	Gear	Gear
3/4"	Lever	Lever	Lever	Gear	Gear	Gear
1"	Lever	Lever	Lever	Gear	Gear	Gear
1.1/2"	Lever	Lever	Lever	Gear	Gear	Gear
2"	Lever	Lever	Gear	Gear	Gear	Gear
3"	Gear	Gear	Gear			
4"	Gear	Gear	Gear			
6"	Gear	Gear	Gear			

Trunnion mounted - soft seated

	150	300	600	900	1500	2500
3/4"	Lever	Lever	Lever	Lever	Lever	Lever
1"	Lever	Lever	Lever	Lever	Lever	Lever
1.1/2"	Lever	Lever	Lever	Lever	Gear	Gear
2"	Lever	Lever	Lever	Lever	Gear	Gear
3"	Lever	Lever	Gear	Gear	Gear	Gear
4"	Lever	Lever	Gear	Gear	Gear	Gear
6"	Lever	Lever	Gear	Gear	Gear	Gear
>8"	Gear	Gear	Gear	Gear	Gear	Gear

Trunnion mounted - metal seated

	150	300	600	900	1500	2500
3/4"	Gear	Gear	Gear	Gear	Gear	Gear
1"	Gear	Gear	Gear	Gear	Gear	Gear
1.1/2"	Gear	Gear	Gear	Gear	Gear	Gear
2"	Gear	Gear	Gear	Gear	Gear	Gear
3"	Gear	Gear	Gear	Gear	Gear	Gear
4"	Gear	Gear	Gear	Gear	Gear	Gear
6"	Gear	Gear	Gear	Gear	Gear	Gear
>8"	Gear	Gear	Gear	Gear	Gear	Gear



Vent and Drain

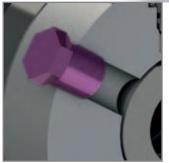
Vogt offer as standard vent and drain with hole size according to the below table. Vend and drain material same as body.

Vent: as standard: Blind plug Threaded NPT, other option on request Drain: as standard Check valve Threaded NPT, other option on request

Vent and Drain				
A	Vent + Drain separated			
С	Vent + Drain combined			
V	Vent (only)			
D	Drain (only)			
X	None			

Dooign	Vent	Drain
Design	Blind NPT pulg	NPT check
<1"	1/4"	1/4"
1.1/2"	1/2"	1/2"
2"	1/2"	1/2"
3"	1/2"	1/2"
4"	3/4"	3/4"
6"	3/4"	3/4"
>8"	1"	1"







Sealant Injectors

Emergency sealant injection is available on request to restore sealing integrity in case of damaged sealing surfaces

Stem Sealant injectors

Vogt offer as standard a stem sealant injector

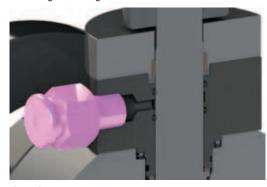
Seat Sealant injectors

An emergency sealant injection system through the seat up to the ball contact circle may provide temporary sealing until the time when it is possible to restore the primary seal.

Vogt offer seat injection on request.

Grease injectors		
S	Steam	
T	Seat	
A	Steam + Seat	
X	None	

Design	Injector	Injector
Design	on stem	on seats
<1"	no	on request
1.1/2"	yes	on request
2"	yes	on request
3"	yes	on request
4"	yes	on request
6"	yes	on request
>8"	yes	on request



Stem Sealant injector



Seat Sealant injector

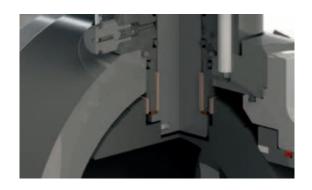


Antistatic

Internal parts that are insulated from the body may build up a static electric charge.

When service conditions require electrical continuity to prevent static discharge, this is ensured by the adoption of coil springs between body, ball and stem.

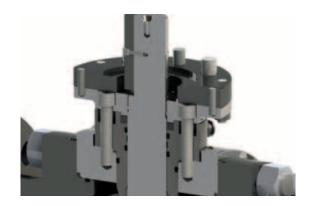
This feature is standard on both Trunnion and Floating type valves



Anti-Blowout

The design of the valve ensures that the stem cannot be blown out of the body, in the event of the gland being removed while the valve is under pressure.

This feature is standard on both Trunnion and Floating type valves



Supports Cradle / Feet

Vogt valves are equipped with Cradle/feet as per below table

Design	Feet	Cradle
<1"	no	no
1.1/2"	no	no
2"	no	no
3"	no	no
4"	no	no
6"	no	no
>8"	standard	on request



Lifting Lugs

Lifting Lugs

All valves above 8" have lifting lugs as per API6D requirements Vogt offer as standard lifting lugs on valves above 500 Lbs

Design	Luftings Lugs
<1"	no
1.1/2"	no
2"	no
3"	no
4"	no
6"	no
>8"	standard





Floating Ball Valves

Vogt Floating Ball Valves serie F2C are built to API608 with incapsulated seats, stem seals certified to API641 for lowemission, designed and certified Fire Safe with double body gasket. All our products are manufactured from forgings and components sourced in US and Europe only.



Balance hole

All our floating ball valves are supplied with a cavity **pressure balance hole** in the ball as standard.

On request or for special end user requirements we can supply ball with no cavity hole

Bleed Holes

Bleed Holes are provided for upstream pressure relief on cryogenic service valves.



Anti-Blowout

All our floating ball valves are supplied with an anti blow-out stem as standard The stem and the stem/ball connection are designed to API608 para 5.5.3 (greated of 20NM or 2 time max torque)

Anti Static

All our floating ball valves are supplied with an integral antistatic design. The bottom of the stem is in contact with the ball via a spring activated pin which ensure continuous antistatic contact

Lever

Lever: Zinc Plated Carbon Steel

with Epoxy coating on handle.

On request we provide:

- Locking device
- Levers in Stainless Steel
- Self locking
- Oval handwheel

Options

Actuators

Pneumatic or Hydraulic actuators are available for all valves

Self Closing Lever

Self closing lever are availale on all series







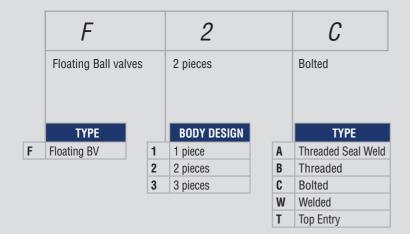




How to order

Floating

EXAMPLE





	1		F
	150		Full Port
	CLASS		PORT
1	CLASS 150	R	PORT Reduced
1 2		R F	
-	150		Reduced
2	150 300		Reduced
2	150 300 600		Reduced

