



Cat.no.:E-PS



Cat.no.:E-GGC



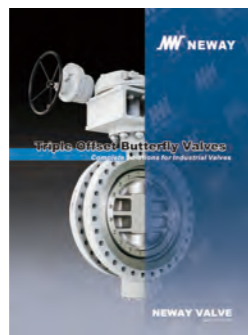
Cat.no.:E-TMBV



Cat.no.:E-FBV



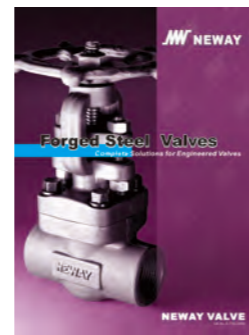
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Cat.no.:E-TOV



Cat.no.:E-PLV



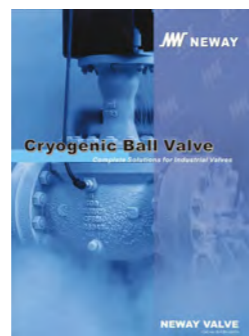
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Cat.no.:E-DAV



Cat.no.:E-CPS



Cat.no.:E-CBV

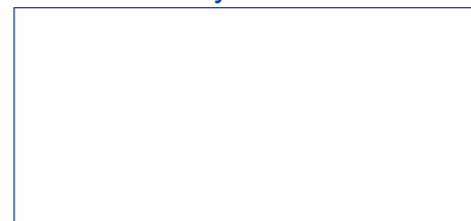


Cat.no.:E-PV

MW NEWAY
NEWAY VALVE (SUZHOU) CO., LTD.

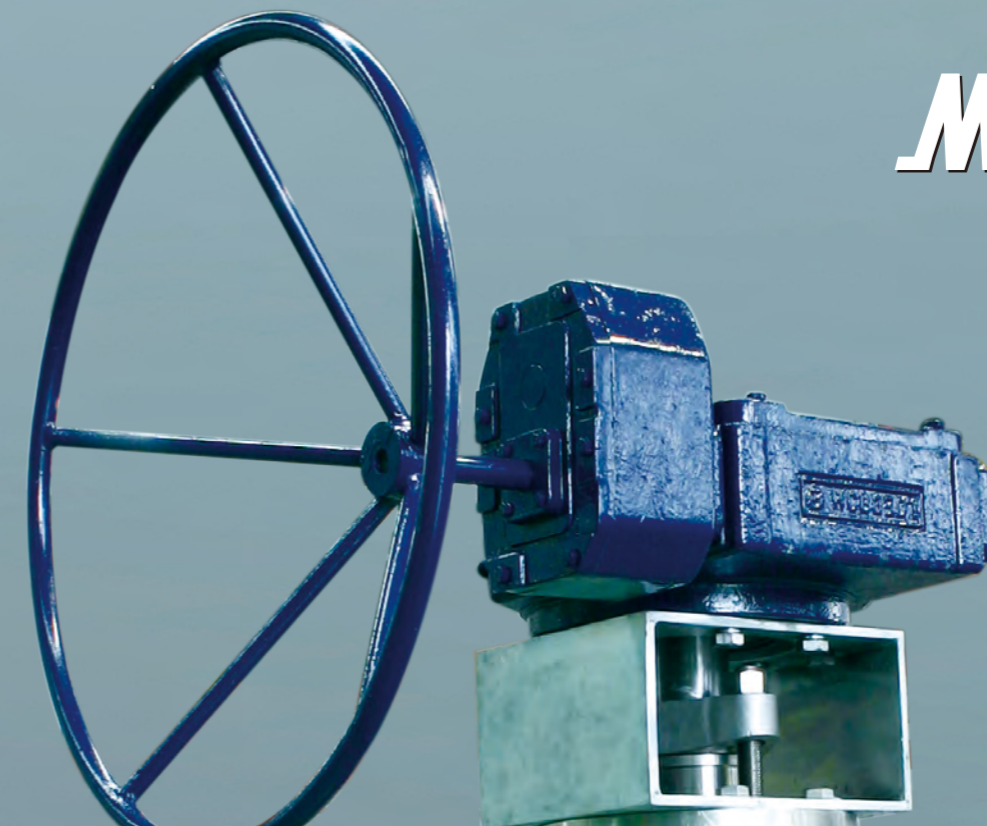
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Cat.no.:E-DOV-2020

MW NEWAY



Double Offset Butterfly Valve

Complete Solutions for Industrial Valves



NEWAY VALVE

Cat.no.:E-DOV-2020

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Complete Solutions for Industrial Valves

As a global leader of valve manufacturing, Neway (SSE:603699) is dedicated to the production, research, and development of industrial valves. Neway is committed to providing complete valve solutions to all industries through advanced engineering and innovation.

Neway's product line includes Ball, Butterfly, Gate, Globe, Check, Nuclear, Control, Subsea, Safety valves. Our high quality standards and innovative ability are recognized by many global end users and EPCs. Neway valves are utilized in a wide variety of industries and working conditions such as Refining, Chemical, Coal Chemical, Offshore(including subsea), Air Separation, LNG, Nuclear Power, Power Generation, and Pipeline Transmission applications.

Facilities & Service

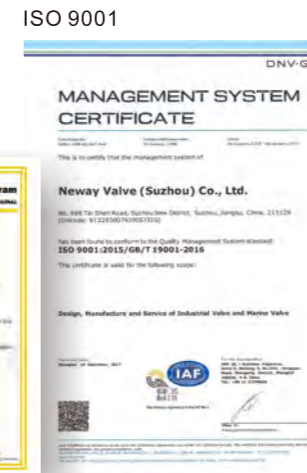
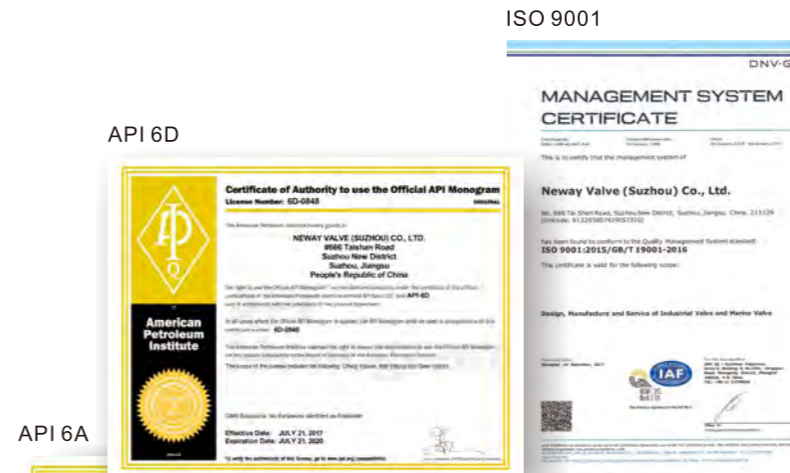
Neway has developed a sophisticated multi-plant management system operating one valve assembly plant, one API6A valve plant, three foundries, and one R&D center. Our largest assembly plant was expanded in 2013, and it now covers 230,000 square meters.

Advanced software (ANSYS, FE-Safe, CF-Design, Siemens PLM and NX) is applied here at Neway for the Research & Development of products. We use SAP to control the traceability and status of all products during the manufacturing process. In order to ensure the safety, eco-friendliness, and reliability of our products, we use the most advanced fire-safe, cryogenic, high pressure, and fugitive emission test equipment.

As part of Neway's global strategy, to provide better service to our customers, we have established our overseas subsidiaries in USA, Netherlands, Italy, Singapore and Dubai along with over 80 agents and distributors worldwide.

High Quality, High Value

Neway is dedicated to the pursuit of "Zero Defect". We maintain a quality management system that encompasses our entire operation from order entry, to final inspection. Through Neway's continuous efforts, our products have achieved industrial certificates including ISO 9001, API 6A, API 6D, CE/PED, ASME N & NPT, TA-Luft, ABS, CU-TR and Fire-Safe approvals.



Neway recognizes the importance of valve quality for the safety and protection of personnel health and property. It is our quality commitment to focus our resources to provide our customers with first class products at a competitive price, designed, manufactured, inspected and tested in accordance with our customers specifications and complying with all international standards.

Current industrial standards do not always take into consideration the likelihood and consequences of possible deterioration in service, related to specific service fluids or the external environments in which they operate. Therefore we request that our customers communicate with our engineering department. Our valve optimization program continuously strives to provide valves that withstand deterioration in service, and ensure safety over the valves expected lifetime.

Advanced Manufacturing

The latest computer technology has been extensively applied in NEWAY manufacturing, which includes a large number of numeric control machines (machining center, CNC horizontal and vertical lathe and CNC drilling machine) and ERP management system. Additionally, the data through all factories have been connected and shared. These facilitate resource integration, boost productivity, evidently enhancing machining quality and tightening process control.



Quality Control

NEWAY developed comprehensive and advanced inspection and test facilities to control the quality from rough castings or forgings to final products, which enable us to perform radiographic test, liquid penetrant test, magnetic-particle test, spectrum analysis, Material Positive Identification (MPI), impact test, tensile test, hardness test, fire safe test, cryogenic test, vacuum test, low fugitive emission test, high pressure gas test, ultrasonic testing and hydrostatic test.

Figure Numbers



Neway figure numbers are designed to cover essential features. When ordering, please show figure number to avoid misunderstanding of your requirements. However a detailed description must accompany with any special orders.

① Valve Size

in	2	2-1/2	3	4	5	6	8	10	12	14
mm	50	65	80	100	125	150	200	250	300	350
in	16	18	20	24	28	30	32	36	40	48
mm	400	450	500	600	700	750	800	900	1000	1200

② Double Offset Butterfly Valve Type

Symbol	Type
TB	Rubber Seat Design
TBT	PTFE Seat Design, Non Fire-Safe
TBF	PTFE+Metal Seat Design, Fire-safe

③ ANSI Class

Code	1	3	6
Class(LB)	150	300	600

④ End Connection

Symbol	Type
R	Double Flange
W	Wafer
L	Lug

⑤ Operator

G	Gear operator
M	Motor actuator
P	Pneumatic actuator
H	Hydraulic actuator

⑥ Body Material

Material	ASTM Ref.
C00	A216 Grade WCB
L20	A352 Grade LCB
L21	A352 Grade LCC
S00	A351 Grade CF8
S01	A351 Grade CF8M
S02	A351 Grade CF3
S03	A351 Grade CF3M

⑦ Trim Code

First Number		Second Number		Third Number		Fourth Number	
Stem		Disc		Seat		Packing	
Code	Material	Code	Material	Code	Material	Code	Material
4	Monel K500	1	B148 C95200	1	EPDM	AA	Graphite
5	17-4PH	2	CF8	2	NBR	AB	PTFE
9	F51	C	CF3M	3	BUNA-N	-	-
D	F53	4	MONEL	4	VITON	-	-
G	F55	5	QAL9-4	5	PTFE	-	-
L	A479 431	6	WCB-Ni	6	NEOPRENE	-	-
P	F321H	7	B148 C95800	7	HYPALON	-	-
R	A638 660	D	CF3	8	316+PTFE	-	-
-	-	H	A995 5A	J	F51 + PTFE	-	-
-	-	V	A995 4A	R	RPTFE	-	-
-	-	-	-	U	316L + RPTFE	-	-

Notes: other materials upon request.

Industrial valves normally require wider temperature and pressure ranges, which conventional resilient seated butterfly valve can not comply, this have led to development of high performance butterfly valve. NEWAY Double offset series butterfly valve is double off-set design which has an advantage of light weight, compact design, cost effective and low operation torque .



Products Range:

Size:	2" ~ 120"
Rating:	ANSI Class 150 ~ Class 600
BodyMaterials:	Carbon steel,Stainless steel, Alloy Steel, Duplex steel
Seat	NBR,EPDM,VITON ,PTFE,RPTFE
End Connection:	Wafer, Lug, Double Flange



The double offset shaft and disc arrangement provides camming action to the disc which disengages from the seat at minimal rotation. This design minimizes wear points at the top and bottom of the seat typical with conventional butterfly valves.

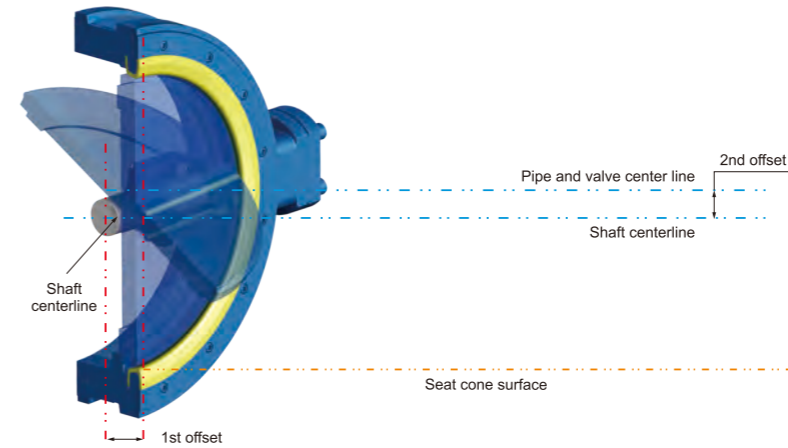
Typical Application:

- Petrochemical plant
- Refinery
- Offshore platform
- Power plant
- LNG
- Steel Mills
- Commercial
- Pulp and Paper
- Hydrocarbon Processing
- Industrial

Double Offset Frictionless Design

1st offset: Shaft is positioned downstream of the centerline of the seat.

2nd offset: Shaft is off center of the vertical axis of the seat.



Seat Structure

1. Double Offset PTFE Seat Butterfly Valve

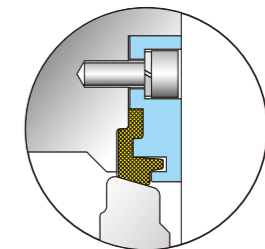
A surplus between PTFE Seat and Disc ensures the seal in low pressure. The force of medium always pushes seat contacting to sealing surface and becomes more reliable in high pressure. The disc surface is a sphere design to reduce frictional force, and the valve seat can be replaced easily.

2. Double Offset Fire Safe PTFE Butterfly Valve

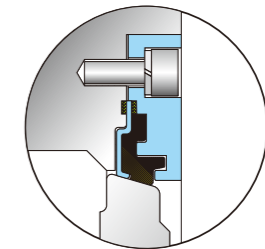
Fire Safe valve Seat with dual seal including primary PTFE seat insert and metal seat. In the event that the PTFE insert is destroyed, the secondary metal seat provides effective shut-off. The DOV fire safe certificate approved by Lloyd's Register.

3. Double offset Rubber Seat Butterfly Valve

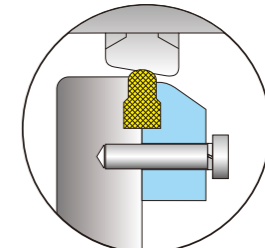
A variety of rubber seat, to meet the needs of a larger size. The disc surface is designed into sphere type to reducing contacting area and frictional force which extends the usage life. Valve seat can be replaced or recharge easily.



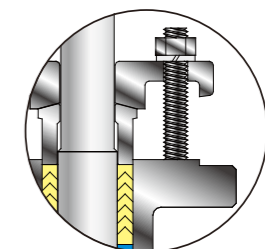
PTFE/RPTFE



PTFE FIRE



RUBBER



Externally retained

Shaft Retention

Externally retained, double blowout proof stem design as API 609.

External: Shaft is designed with an integral collar and blowout prevented by gland follower.

Zero Leakage

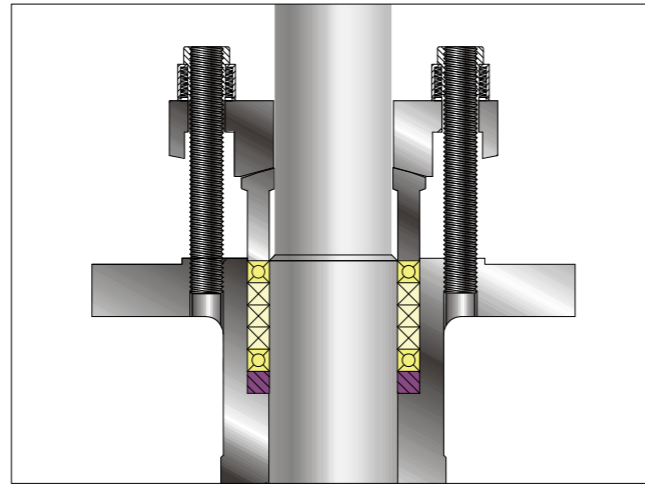
Disc-Seat sealing is achieved by torque force evenly loaded on disc laminated seal edge, which has resilient function to assure Zero Leakage in both hydrostatic or air test per API 598.

Design Feature

Low Emission Shaft Seal

Neway standard emission control is 20 PPM

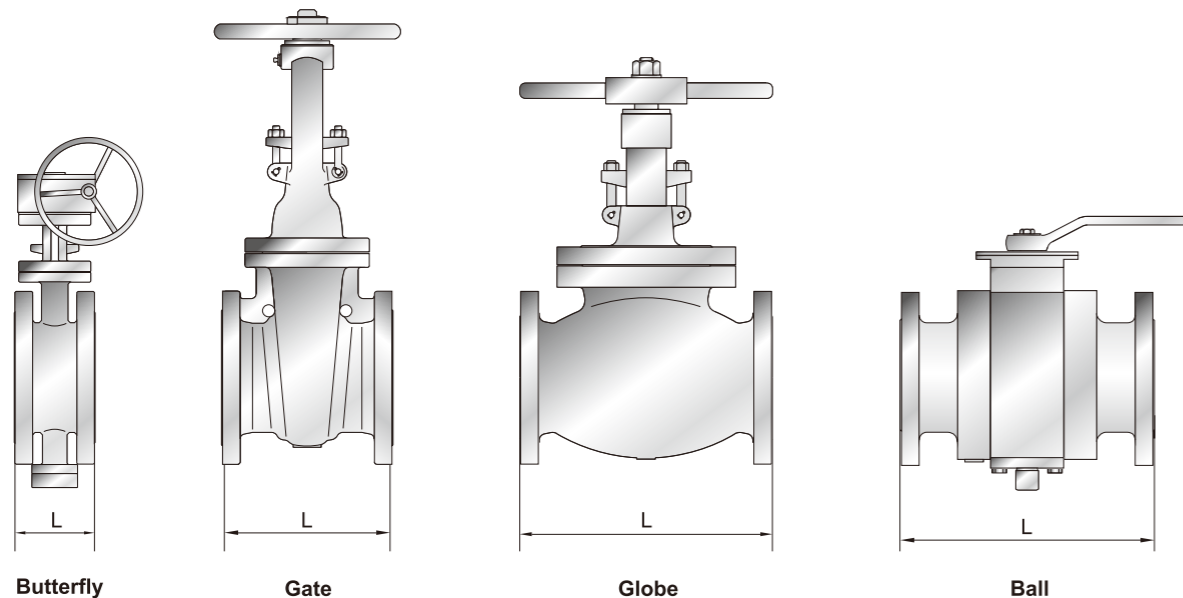
- Shaft is fully guided by shaft bearing & gland follower to avoid any side load due to line pressure thrust.
- The packing set is pre-compressed and is a combination of braided graphite rings top and bottom with die formed flexible graphite rings between.
- Controlled Ra0.4 ~ Ra0.8 finish on the shaft and Ra1.6 on the Stuffing box provides optimum packing and shaft sealing Performance.
- Optional Live Loaded gland flange is available to provide constant packing compression to reduce fugitive emission from shaft seal.
- Optional shaft seal design per Shell MESC 77/312 & TA-Luft is also available upon request.



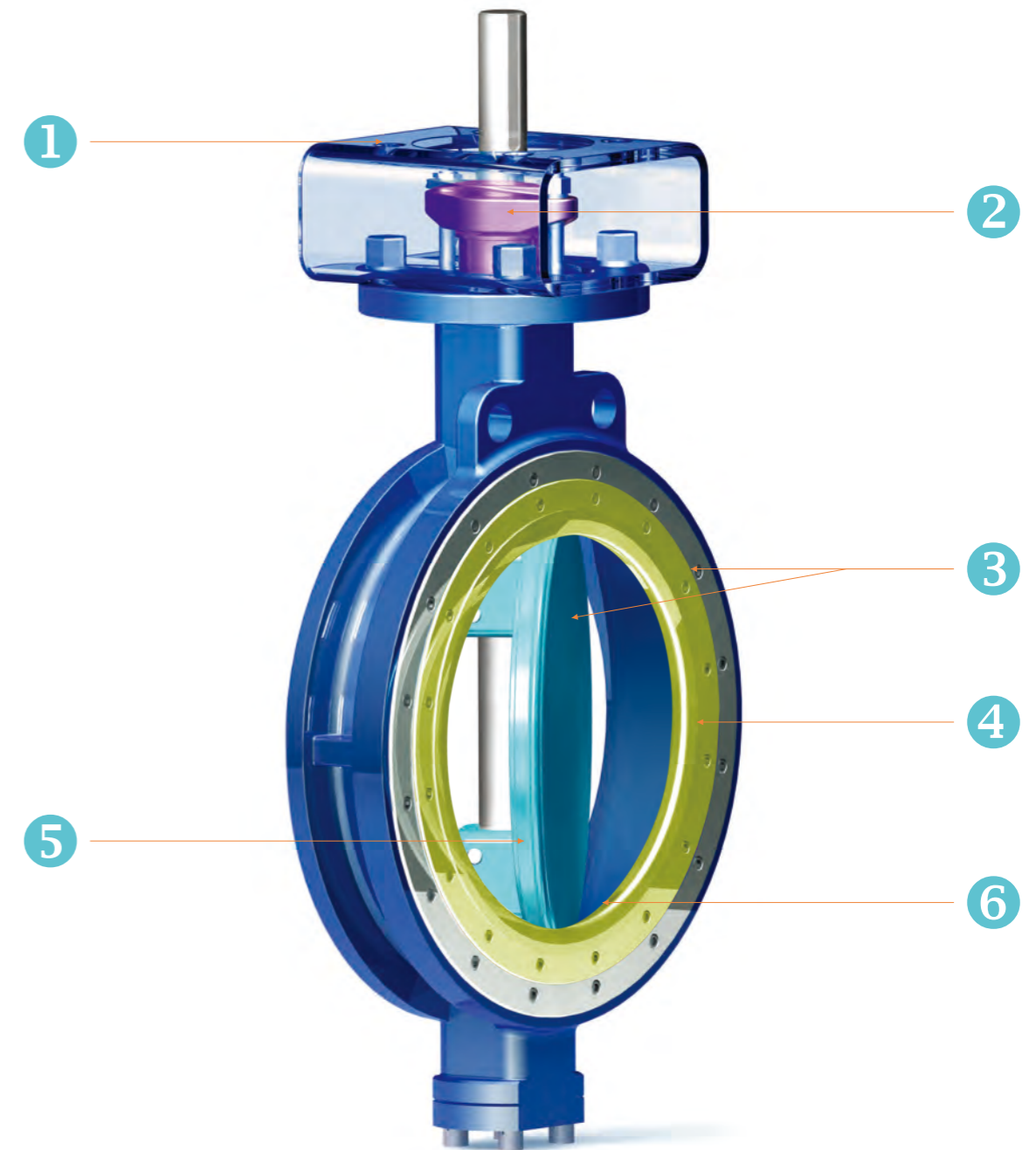
Compact & light Design

NEWAY Double offset butterfly valve is designed as API 609, due to its compact & light design, it is an economical substitute for gate, globe and ball valves. Below is a comparison table based on a NEWAY 6" valve.

Class	150				300				600			
	Butterfly	Gate	Globe	Ball	Butterfly	Gate	Globe	Ball	Butterfly	Gate	Globe	Ball
Face to Face (mm)	140	267	406	394	140	403	445	403	210	559	559	559
Weight (kg)	21	77	100	190	34	144	168	211	87	234	284	248



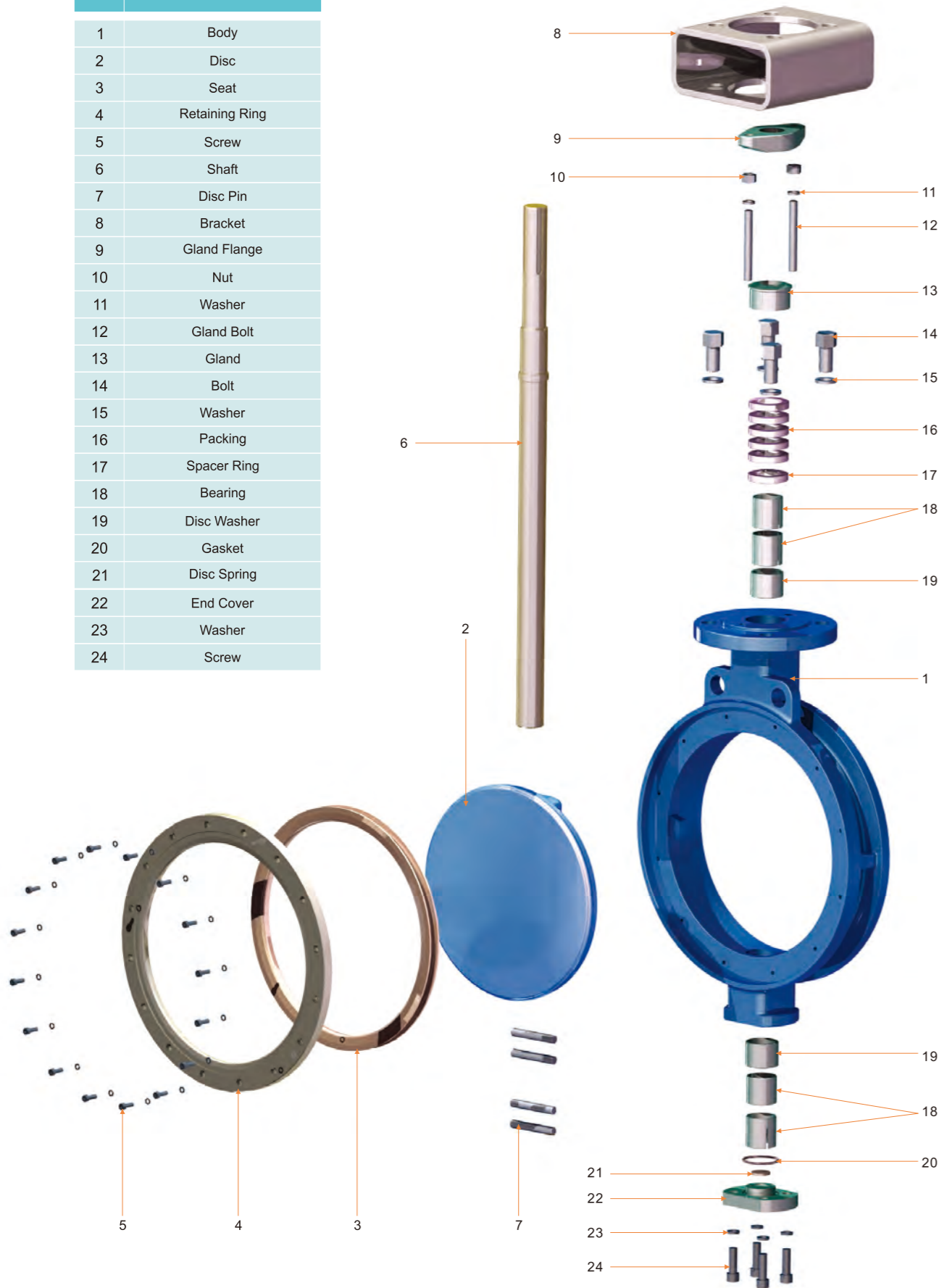
Design Feature



- ISO 5211 Top Flange.
- In addition to durable, standard V-ring packing, you can also choose from optional graphite high-temperature packing or emissions control design.
- Bi-Directional, Shut off performance.
- Optional seat: Rubber, PTFE, RPTFE, Fire Safe PTFE.
- Long life durability of double offset operating principal minimize seat wear & lower operating torques.
- Positive sealing which is mechanically achieved and does not rely on line pressure assistant.

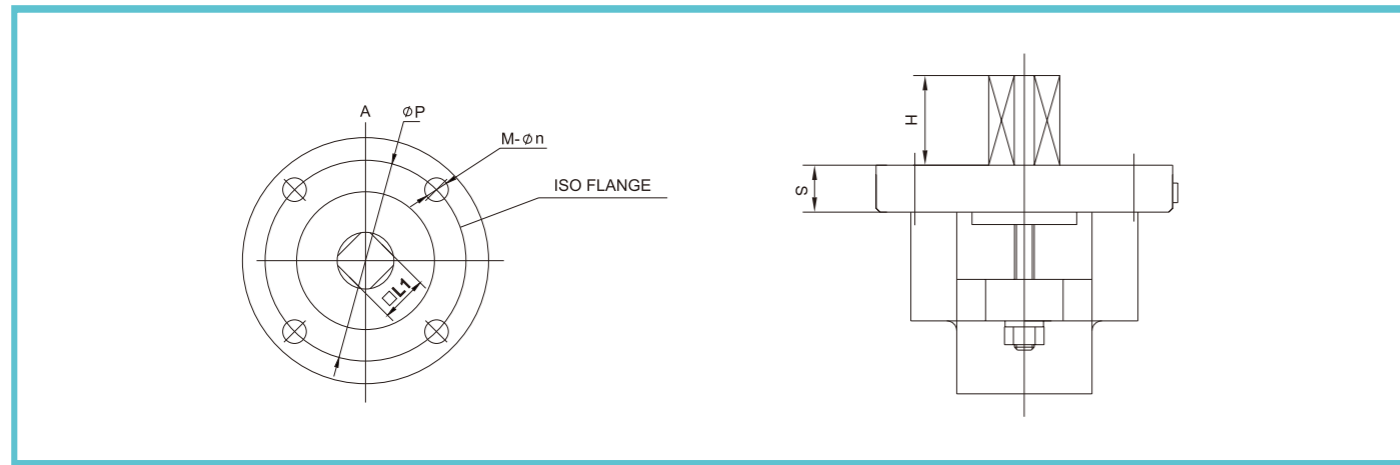
Material Specifications

No	Part
1	Body
2	Disc
3	Seat
4	Retaining Ring
5	Screw
6	Shaft
7	Disc Pin
8	Bracket
9	Gland Flange
10	Nut
11	Washer
12	Gland Bolt
13	Gland
14	Bolt
15	Washer
16	Packing
17	Spacer Ring
18	Bearing
19	Disc Washer
20	Gasket
21	Disc Spring
22	End Cover
23	Washer
24	Screw



Material Specifications

No	Part	Standard	Stainless steel
1	Body	ASTM A216-WCB	ASTM A351-CF8M
2	Disc	ASTM A351-CF8M	ASTM A351-CF8M
3	Seat	PTFE / RPTFE / NBR	PTFE / RPTFE / NBR / EPDM
4	Retaining Ring	ASTM A105N	ASTM A182-F316
5	Screw	S.S.	S.S.
6	Shaft	17-4PH	F51
7	Disc Pin	17-4PH	F51
8	Bracket	Carbon Steel	Carbon Steel
9	Gland Flange	ASTM A216-WCB	ASTM A351-CF8
10	Nut	ASTM A194-2H	ASTM A194-8
11	Washer	Carbon Steel	S.S.
12	Gland Bolt	ASTM A193-B7	ASTM A193-B8
13	Gland	ASTM A182-F316	ASTM A182-F316
14	Bolt	ASTM A193-B7	ASTM A193-B8
15	Washer	Carbon Steel	S.S.
16	Packing	PTFE / Graphite / NBR	PTFE / Graphite / NBR
17	Spacer Ring	ASTM A182-F316	ASTM A182-F316
18	Bearing	ASTM A182-F316L with PTFE / Graphite	ASTM A182-F316L with PTFE / Graphite
19	Disc Washer	ASTM A182-F316	ASTM A182-F316
20	Gasket	PTFE / Graphite / NBR	PTFE / Graphite / NBR
21	Disc Spring	PTFE / 316	PTFE / 316
22	End Cover	ASTM A105N.	ASTM A182-F316
23	Washer	Carbon Steel	S.S.
24	Screw	ASTM A193-B7	ASTM A193-B8

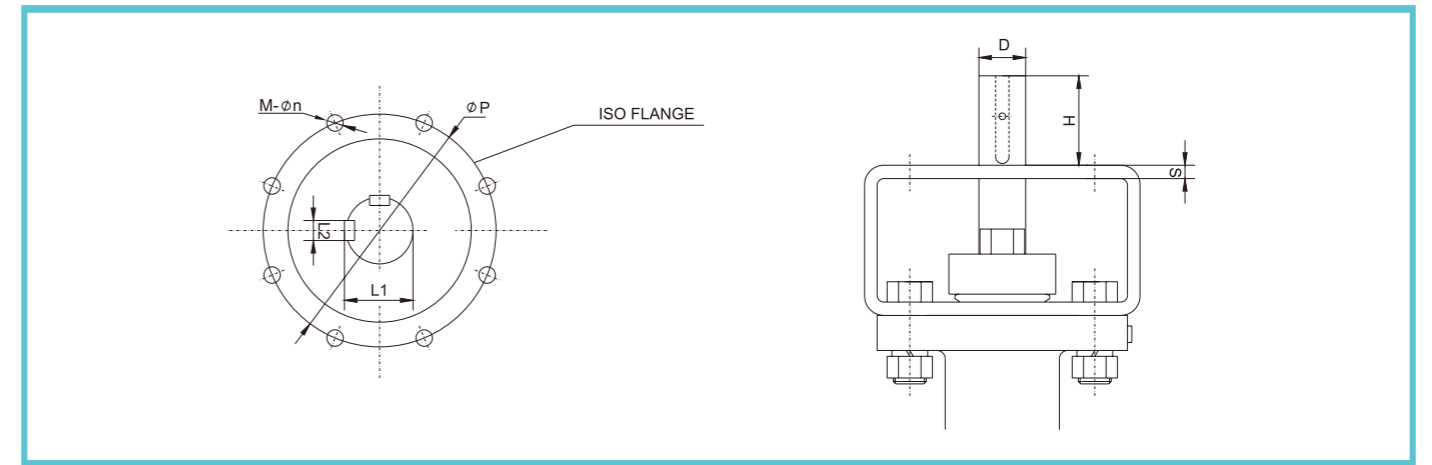


Class 150

Size		H		S		ISO	L1		P		M-n
in	mm	mm	in	mm	in		mm	in	mm	in	
2	50	19	0.74	11	0.43	F07	11	0.43	70	2.76	4-9.5
3	80	19	0.74	13	0.51	F10	14	0.55	102	4.02	4-11
4	100		0.75	13	0.51	F10	17	0.67	102	4.02	4-11
5	125	21	0.83	13	0.51	F10	19	0.75	102	4.02	4-11
6	150	21	0.83	13	0.51	F10	19	0.75	102	4.02	4-11
8	200	24	0.94	15	0.59	F12	22	0.87	125	4.92	4-14
10	250	29	1.14	15	0.59	F12	27	1.06	125	4.92	4-14
12	300	29	1.14	20	0.79	F14	27	1.06	140	5.51	4-18

Class 300

Size		H		S		ISO	L1		P		M-n
in	mm	mm	in	mm	in		mm	in	mm	in	
3	80	16	0.63	13	0.51	F10	14	0.55	102	4.02	4-11
4	100	20	0.79	13	0.51	F10	17	0.67	102	4.02	4-11
5	125	25	0.98	13	0.51	F10	19	0.75	102	4.02	4-11
6	150	25	0.98	13	0.51	F10	19	0.75	102	4.02	4-11
8	200	35	1.38	15	0.59	F12	27	1.06	125	4.92	4-14
10	250	35	1.38	25	0.98	F16	32	1.26	165	6.50	4-22
12	300	40	1.57	25	0.98	F16	36	1.42	165	6.50	4-22



Class 150

Size		D		H		S		L1		L2		ISO	P		M-n
in	mm	mm	in	mm	in	mm	in	mm	in	mm	in		mm	in	
14	350	35	1.38	99	3.90	10	0.39	38	1.50	10	0.39	F16	165	6.50	4-22
16	400	40	1.57	99	3.90	10	0.39	43	1.69	12	0.47	F16	165	6.50	4-22
18	450	46	1.81	99	3.90	10	0.39	49.5	1.95	14	0.55	F25	254	10.00	8-18
20	500	50	1.97	115	4.53	12	0.47	53.5	2.11	14	0.55	F25	254	10.00	8-18
24	600	60	2.36	130	5.12	12	0.47	64	2.52	18	0.71	F25	254	10.00	8-18
28	700	75	2.95	185	7.28	12	0.47	79.5	3.13	20	0.79	F30	298	11.73	8-22
30	750	80	3.15	185	7.28	12	0.47	85	3.35	22	0.87	F30	298	11.73	8-22
32	800	85	3.35	185	7.28	12	0.47	90	3.54	22	0.87	F30	298	11.73	8-22
36	900	90	3.54	190	7.48	40	1.57	95	3.74	25	0.98	F35	356	14.02	8-33
40	1000	100	3.94	210	8.27	40	1.57	106	4.17	28	1.10	F35	356	14.02	8-33
48	1200	120	4.72	235	9.25	50	1.97	127	5.00	32	1.26	F40	406	15.98	8-39

Class 300

Size		D		H		S		L1		L2		ISO	P		M-n
in	mm	mm	in	mm	in	mm	in	mm	in	mm	in		mm	in	
14	350	50	1.97	84	3.31	12	0.47	53.5	2.11	14	0.55	F25	254	10.00	8-18
16	400	55	2.17	118	4.65	12	0.47	59	2.32	16	0.63	F25	254	10.00	8-18
18	450	60	2.36	125	4.92	12	0.47	64	2.52	18	0.71	F25	254	10.00	8-18
20	500	70	2.76	160	6.30	12	0.47	74.5	2.93	20	0.79	F30	298	11.73	8-22
24	600	80	3.15	185	7.28	12	0.47	85	3.35	22	0.87	F30	298	11.73	8-22

Class 600

Size		D		H		S		L1		L2		ISO	P		M-n
in	mm	mm	in	mm	in	mm	in	mm	in	mm	in		mm	in	
3	80	25	0.98	30	1.18	8	0.31	28	1.10	8	0.31	F10	102	4.02	4-11
4	100	28	1.10	40	1.57	8	0.31	31	1.22	8	0.31	F10	102	4.02	4-11
6	150	35	1.38	60	2.36	10	0.39	38	1.50	10	0.39	F12	125	4.92	4-14
8	200	40	1.57	95	3.74	10	0.39	43	1.69	12	0.47	F16	165	6.50	4-22
10	250	50	1.97	105	4.13	12	0.47	53.5	2.11	14	0.55	F16	165	6.50	4-22
12	300	60	2.36	125	4.92	12	0.47	64	2.52	18	0.71	F25	254	10.00	8-18

Torque for series TBT with PTFE seat and shaft down stream at specified pressure.

Class 150

Table for Class 150 flow coefficient (Cv) values across various valve sizes (3 to 48 inch) and disc opening angles (10 to 90 degrees).

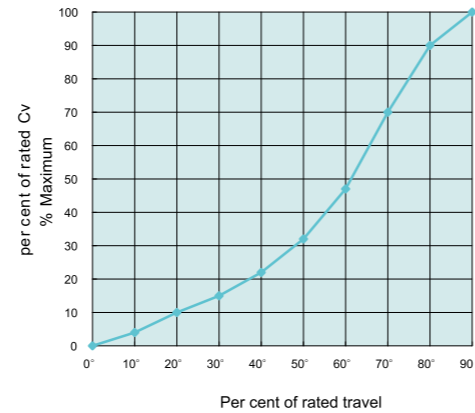
Class 300

Table for Class 300 flow coefficient (Cv) values across various valve sizes (3 to 48 inch) and disc opening angles (10 to 90 degrees).

Class 600

Table for Class 600 flow coefficient (Cv) values across various valve sizes (3 to 24 inch) and disc opening angles (10 to 90 degrees).

Cv curve



Notes:

- 1) Definition: Cv: The volume of water in gpm at 15°C that will pass through a valve with differential pressure of 1 PSI. Kv: The volume of water in m³/hr at 15°C that will pass through a valve with differential pressure of 1 bar. 2) Cv = 1.155 Kv

Class 150 (Shaft Downstream)

Table for Class 150 (Shaft Downstream) operating torque values across various sizes (2 to 48 NPS) and pressures (100psi to 285psi).

Class 300 (Shaft Downstream)

Table for Class 300 (Shaft Downstream) operating torque values across various sizes (2 to 24 NPS) and pressures (220psi to 740psi).

Class 600 (Shaft Downstream)

Table for Class 600 (Shaft Downstream) operating torque values across various sizes (3 to 24 NPS) and pressures (580psi to 1508psi).

Note: 1.The above datas are calculated in normal temperature,it need a save modulus 1.3~1.5 to select driver.

Torque for series TBF with PTFE fire safe seat and shaft down stream at specified pressure.

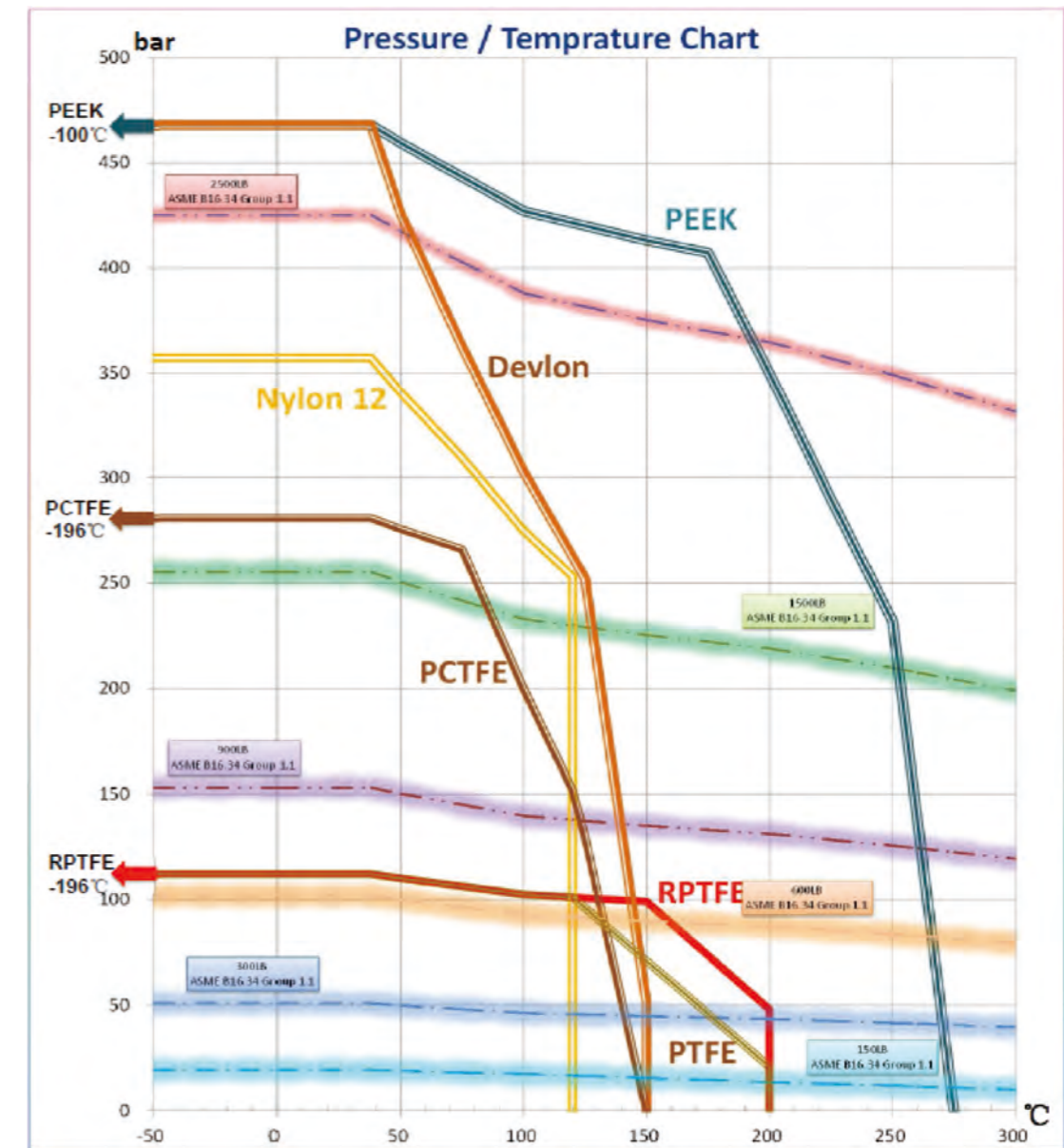
Class 150 (Shaft Downstream)

Size		100psi (0.7Mpa)		150psi (1.0Mpa)		200psi (1.4Mpa)		285psi (1.97Mpa)	
NPS	DN	N.M	Ft - lbs	N.M	Ft - lbs	N.M	Ft - lbs	N.M	Ft - lbs
2	50	11	8	12	9	14	10	16	12
2-1/2	65	20	15	22	16	24	18	27	20
3	80	27	20	31	23	37	27	46	34
4	100	43	32	51	38	62	46	79	58
5	125	65	48	75	55	87	64	106	78
6	150	80	59	94	69	112	83	140	103
8	200	183	135	226	167	283	209	369	272
10	250	326	240	407	301	516	381	680	502
12	300	477	352	600	443	765	565	1012	747
14	350	612	452	768	567	975	720	1286	949
16	400	689	509	831	614	1021	753	1305	963
18	450	1079	797	1329	981	1662	1227	2162	1596
20	500	1309	966	1564	1155	1905	1406	2415	1782
22	550	1680	1240	2007	1481	2442	1802	3095	2284
24	600	2636	1946	3267	2411	4107	3032	5368	3962
26	650	2858	2110	3402	2511	4126	3046	5213	3848
28	700	3472	2563	4110	3034	4961	3662	6237	4603
30	750	4236	3126	5047	3725	6128	4523	7750	5720
32	800	5199	3837	6136	4529	7385	5451	9259	6833
34	850	6148	4537	7254	5354	8728	6442	10940	8075
36	900	6710	4952	7944	5863	9589	7077	12057	8898
40	1000	8644	6380	10227	7549	12339	9107	15505	11444
42	1050	9397	6936	11189	8258	13579	10022	17163	12667
48	1200	14278	10538	16957	12515	20528	15151	25886	19106

Class 300 (Shaft Downstream)

Size		220psi (1.5Mpa)		290psi (2.0Mpa)		435psi (3.0Mpa)		580psi (4.0Mpa)		740psi (5.1Mpa)	
NPS	DN	N.M	Ft - lbs	N.M	Ft - lbs	N.M	Ft - lbs	N.M	Ft - lbs	N.M	Ft - lbs
2	50	14	10	16	12	20	15	24	18	28	21
2-1/2	65	24	18	27	20	33	24	38	28	45	33
3	80	39	29	46	34	60	44	75	55	91	67
4	100	65	48	79	58	106	78	134	99	164	121
5	125	79	58	95	70	127	94	159	117	194	143
6	150	116	86	139	103	185	137	231	171	282	208
8	200	324	239	398	294	546	403	695	513	857	633
10	250	633	467	778	574	1069	789	1360	1003	1679	1239
12	300	710	524	845	624	1116	823	1386	1023	1684	1243
14	350	1018	751	1201	886	1567	1156	1933	1426	2335	1723
16	400	1421	1049	1690	1247	2228	1644	2766	2042	3358	2478
18	450	1896	1399	2262	1669	2993	2209	3724	2749	4529	3342
20	500	2671	1971	3170	2340	4168	3076	5165	3812	6263	4622
22	550	3375	2491	4016	2964	5297	3909	6578	4855	7987	5895
24	600	4208	3106	5017	3703	6635	4897	8253	6091	10033	7405

Note: 1.The above datas are calculated in normal temperature,it need a save modulus 1.3~1.5 to select driver.



PEEK:	Devlon:	2500LB ASME B16.34 Group 1.1
Nylon 12:	PCTFE:	1500LB ASME B16.34 Group 1.1
RPTFE:	PTFE:	900LB ASME B16.34 Group 1.1
600LB ASME B16.34 Group 1.1	300LB ASME B16.34 Group 1.1	150LB ASME B16.34 Group 1.1

Note: Other materials are available upon request.
If the operating condition is beyond the range above, please contact NEWAY's technical team.
NEWAY reserves the right to update without notice.



NEWAY Head Office Founded in 2014
 Total area: 2,295sqm
 Office area: 6,885sqm



NEWAY Manufacturing Base Founded in 2006 and expanded in 2013
 Main products: Ball Valve, Butterfly Valve, Gate Valve,
 Globe Valve, Check Valve, Control Valve
 Building area: 230,000 sqm
 Work shop: 140,061 sqm



NEWAY Foundry (Suzhou) Founded in 2008 and expanded in 2015
 Main products: Sand Casting
 Building area: 112,500 sqm
 Work shop: 98000 sqm



NEWAY Foundry (Dafeng) Founded in 2004
 Main products: Lost wax investment casting
 Building area: 46,000 sqm
 Work shop: 12,000 sqm



NEWAY Foundry (Dafeng) Founded in 2008
 Main products: Lost wax investment casting
 Building area: 40,000 sqm
 Work shop: 20,000 sqm



NEWAY Forging (Liyang) Founded in 2017
 Main products: Hammer forging, annular forging
 Office area: 3,000 sqm
 Work shop: 30,000 sqm

Seller will replace without charge or refund the purchase price of products provided by Seller which prove to be defective in material or workmanship, provided in each case that the product is properly installed and is used in the service for which Seller recommends it and that written claim, specifying the alleged defect, is presented to the Seller within 18 months from the date of shipment or 12 months after installation, whichever occurs first. Seller shall in no event bear any labor, equipment, engineering or other costs incurred in connection with repair or replacement. The warranty stated in this paragraph is in lieu of all other warranties, either expressed or implied. With respect to warranties, this paragraph states Buyer's exclusive remedy and seller's exclusive liability.

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