# **NDV BALL VALVES**



NIPPON DAIYA VALVE Co., Ltd.

1. 2-Way Ball Valve

Fire Safe Type Ball Valve: F100NB

High Pressure / Large Bore Ball Valve: E(K)100S

Jacketed Ball Valve: E100JNC

Extension Stem Ball Valve: FEX100NB

## 2. 3-Way Ball Valve

2 Seats 3-Way Ball Valve: E300NB-L2 4 Seats 3-Way Ball Valve: E300NB-T4/L4 3 Seats 3-Way Ball Valve: E300N-T3/L3

## 3. V-Port Valve

V100ND(NC)

## 4. Pneumatically Operated Valve

Pneumatically Operated 2-Way Ball Valve Pneumatically Operated 3-Way Ball Valve Pneumatically Operated V-Port Valve

## 5. Electrically Operated Valve

Electrically Operated 2-Way Ball Valve Electrically Operated 3-Way Ball Valve Electrically Operated V-Port Valve

## 6. Special Purpose Ball Valve

High Temperature Ball Valve Y-Shaped 3-Way Ball Valve Ball Valve for Shield Tunneling Method Top Entry Ball Valve

## 7. Safety Instructions

## V-Port Valve



Lever Operated Valve V100ND (NC)



Pneumatically Operated ON-OFF Valve VPN1100ND (NC)



Pneumatically Operated ON-OFF Valve VPN3100ND (NC)



Electrically Operated Valve VMS4100ND (NC)

## Special Purpose Ball Valve

High Temperature Ball Valve



Metal Seat Ball Valve F(H)100NB-ST

Y-Shaped 3 Way Ball Valve



Pneumatically Operated ON-OFF Ball Valve
YWN1300

Ball Valve for Shield Tunneling Method



Hydraulically Operated Ball Valve **EKTON1100N** 

Top Entry Ball Valve



Lever Operated Ball Valve T100S

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## **Electrically Operated Valve**

Models and Features of Electrically Operated Valve

- SRH Type
- SRJ Type
- SHA Type, SD# Type
- PMK Type
- 5-1. Electrically Operated 2-Way Ball Valve
  - Fire Safe Ball Valve: F□4100NB
- 5-2. Electrically Operated 3-Way Ball Valve
  - 2 Seats 3-Way Ball Valve: E□4300NB-L2
  - 4 Seats 3-Way Ball Valve: E□4300NB-T4/L4
  - 3 Seats 3-Way Ball Valve: E□4300N-T3/L3
- 5-3. Electrically Operated V-Port Valve: V□4100ND(NC)

#### Models and Features of Electrically Operated Valve

#### **Applicable Models**

Manufacturer	Туре		Nomin	al Size	
Manufacturer	Туре	F100NB	E300NB-L2/T4/L4	E300N-T3/L3	V100ND (NC)
Seibu Electric	SRH	DN 15 to 150	DN 15 to 150	DN125 to 150	DN 25 to 200
&	SRJ	DN 15 to 200	DN 15 to 200	DN125 to 150	DN 25 to 200
Machinery	SHA, SD#	DN125 to 200	DN125 to 200	DN125 to 200	_
Kawaden	PMK	DN 15 to 200	DN 15 to 200	DN125 to 200	DN 25 to 200

The products other than above are also available upon request.

#### **SRH Type** (Seibu Electric and Machinery made)

#### Features

- Compact and lightweight actuator using aluminum alloy and engineering plastic.
- Applicable to single-phase AC power.
- No built-in torque switch.
- Motor is protected by built-in thermal protector.
- Manual operation can be done by a spanner. (Interlock switch is not built in.)
- Usable as regulating valve if a seitroller (electrical positioner) is installed.

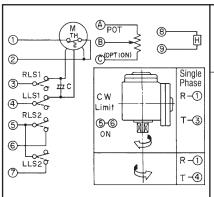
#### Specification

#### **SRH Torque Actuator**

	Гуре	SRH-007	SRH-020	SRH-060					
Maximum Outpu	ut Torque N·m	70	200	600					
Open/Close Tim	ne (50/60Hz) sec./90°	12/10	12/10 12/10 18/15						
Power Supply (5	50/60Hz) <b>V</b>	Single-r	ohase 100/110,	200/220					
	Output W	10	40	100					
Motor	Thermal Class		Class E						
	Thermal Protector		Incorporated						
Torque Limit Sw	vitch	١	Not incorporated	d					
Space Heater	W		5						
Microswitch Cor	ntact Capacity	AC250V-5A, [	OC125V-0.4A (Ir	nductive load)					
Lead Inlet			2-G1/2						
Ambient Tempe	rature		-10°C to 50°C						
Protection Struc	ture	IP55/JPW	/55 (Outdoor wa	aterproof)					
Terminal		Screw size M3.5 × 12P							
Manual Operation	on	Manually	operable using	spanner					

Option: Potentiometer, Seimitter, Seitroller

#### **Connecting Diagram**



#### **Rotating Direction**

1) and 3) Clockwise rotation

1) and 4) Counterclockwise rotation

Rotating direction is to see valve from the actuator.

#### **Abbreviation**

RLS1: Clockwise rotation limit switch (Close)

RLS2: Clockwise rotation limit switch (Close)

LLS1: Counterclockwise rotation limit switch (Open)

**LLS2:** Counterclockwise rotation limit switch (Open)

**M:** Motor **TH:** Thermal protector

H: Space heater C: Capacitor

POT: Potentiometer (Option)



Installed Image

#### **SRJ Type** (Seibu Electric and Machinery made)

#### **Features**

- Compact and lightweight actuator using aluminum alloy. Protection structure is IP68 (Submersible).
- Accommodate either single phase or three phase AC power. (Single phase three wire is not applicable to SRJ1 and 2.)
- Motor is protected by built-in torque switch and thermal protector. Damage by excessive valve torque is also prevented by the torque switch.
- Valve can be operated manually by handwheel and be automatically recovered after power input.
- Explosion proof type (conforming to Ex d II BT4/IEC) is also available.
- Usable as regulating valve if seitroller (electrical positioner) is installed. (Seitroller includes Seimitter function.)



#### Installed Image

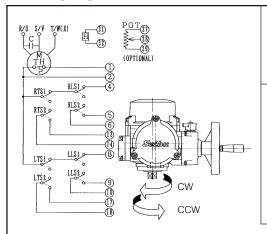
#### Specification

#### SRJ Torque Actuator

	Туре	SRJ-010-7	SRJ-010	SRJ-020	SRJ-060	SRJ-1	SRJ-2					
Maximum Outpo	ut Torque N·m	70	125	250	600	1000	2000					
Open/Close Tim	ne (50/60Hz) <i>sec./90</i> °			18/15			36/30					
Power Supply (	50/60Hz) <b>V</b>	Single-phase 1	00/110, 200/22	0 • 3-phase 20	0/220, 400/440		*					
	Output W		40		100	2	00					
Motor	Thermal Class		Class B									
WIOLOT	Brake	Permanent brake included										
	Thermal Protector	Incorporated										
Torque Limit Sv	vitch	Incorporated										
Space Heater	W	5 to 8										
Microswitch Co	ntact Capacity		AC25	0V-2A, DC125V	-0.4A (Inductive	load)						
Lead Inlet				3-0	G1							
Ambient Tempe	rature			-10°C t	:o 50°C							
Protection Struc	cture	IP68 (Submersible)										
Terminal		Screw size M4×32P, Motor M4×3P										
Manual Operati	on		With h	nandwheel Auto	matically recove	erable						

Option: Explosion proof (Ex d II BT4), Potentiometer, Seimitter, Seitroller

#### **Connecting Diagram**



	Terminal				
Switch	No.	CC	W limit	CW li	mit
RLS 1	1–4				
RLS 2	5–6				
LLS 1	1–8				
LLS 2	9–10		<del></del>		
	Contact (	N -		· Contact	OFF

#### **Rotating Direction**

Single-phase: R-U, T-X | 3-phase: R-W, S-V, T-U Clockwise rotation Single-phase: R-V, T-X | 3-phase: R-U, S-V, T-W Counterclockwise rotation Rotating direction is to see valve from the actuator.

#### Abbreviation

RLS1, RLS2: Clockwise rotation limit switch
LLS1, LLS2: Counterclockwise rotation limit switch
RTS1, RTS2: Clockwise rotation torque switch
LTS1, LTS2: Counterclockwise rotation torque switch
M: Motor TH: Thermal protector
H: Space heater C: Capacitor
POT: Potentiometer (Option)

13–14: Overtorque at clockwise limit: ON1–4: Overtorque at clockwise limit: OFF17–18: Overtorque at counterclockwise limit: ON

1/-18. Overtorque at counterclockwise limit: ON1-8. Overtorque at counterclockwise limit: OFF

31–32: Heater power source terminal

27, 28, 29: Potentiometer terminal

<sup>\*:</sup> Inapplicable to single phase three wire

# Safety Instructions

#### SHA Type and SD# Type (Seibu Electric and Machinery made)

#### **Features**

- Robust actuator with ductile cast iron primary and secondary gear.
- Applicable to 3-phase AC power.
- Motor is protected by built-in torque switch. Damage by excessive valve torque is also prevented by the torque switch. In order to protect motor completely, use of thermal relay at panel is advisable.
- Local control priority and Central control priority are available for manual/automatic changeover.
- Interlock switch is incorporated for local control priority.
- Many other options such as single phase motor, DC motor, regulating valve specification are available.

#### Specification

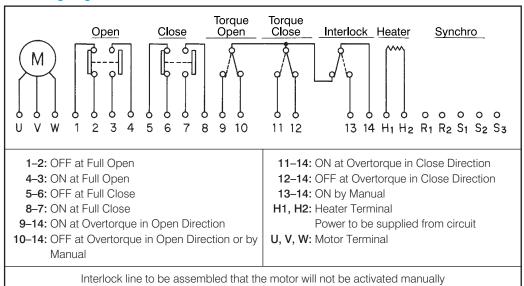
#### SHA and SD# Torque Actuator

SHA-01 SHA-02 SHA-04 SDB-075 SDE-15 SDG-22 Type **Maximum Output Torque**  $N \cdot m$ Settle according to the specification Open/Close Time (50/60Hz) sec./90° 35/29 35/29 35/29 35/30 35/30 35/30 Power Supply (50/60Hz) 3-phase 200/220, 400/440 W 2.2 Output 0.1 0.2 0.4 0.75 1.5 Motor Thermal Class Class B Brake Not incorporated **Torque Limit Switch** Incorporated Space Heater W 10 30 Microswitch Contact Capacity AC250V-5A, DC125V-0.5A (Inductive load) Lead Inlet 2-G1, 1-G3/4 (for motor) **Ambient Temperature** -25°C to 50°C **Protection Structure** IP55/JPW55 (Outdoor waterproof) **Terminal** Screw size M4 × 24P, Motor M4 × 3P Screw size M4 × 24P **Manual Operation** With manual/electrical changeover lever

Installed Image

Option: Potentiometer, Seimitter, Motor with brake, Thermal motor

#### **Connecting Diagram**



#### PMK Type (Kawaden made)

#### **Features**

- Compact and lightweight actuator using aluminum alloy.
- Applicable to single phase AC power
- Torque switch is not incorporated.
- Motor is protected by built-in thermal protector.



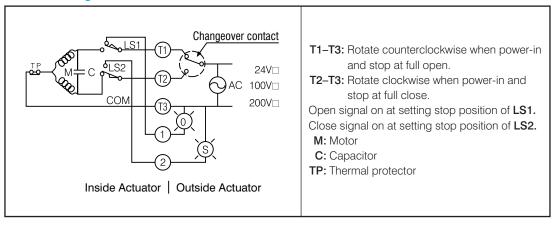
#### Specification

#### **PMK Torque Actuator**

	Туре	PMK-300YS	PMK-600YS	PMK-600YSP	PMK-010SS	PMK-030SS	PMK-060SS	PMK-080SS				
Maximum Outpo	ut Torque N·m	29.4	58.8	68.6	147.1	313.8	588.4	784.5				
Open/Close Tim	ne (50/60Hz) <i>sec./90</i> °	8.5/7	8.5/7	12/10	24.5/20	38.5/31.5	57/47	71.5/58.5				
Power Supply (	50/60Hz) <b>V</b>			Single Ph	nase 100/110	, 200/220						
	Output W	20W		25	δW		40	)W				
Motor	Thermal Class	Class E	Class B	Class E		Clas	ss B					
	Brake	Not incorporated										
Torque Limit Sv	vitch	Not incorporated										
Space Heater	W				10							
Lead Inlet			1-G1/2			2-0	G3/4					
Ambient Tempe	rature				-10°C to 50°C	;						
Protection Struc	ture			IF	P54 (rainproo	f)						
Terminal		Screw Size M3×8P										
Manual Operati	on		P	Actuator botto	m axis can b	e manipulate	d					

Options: Potentiometer, Intermediate switch, Space heater, Limit switch, Torque Limiter

#### **Connection Diagram**



#### 5-1 Electrically Operated 2-Way Ball Valve Fire Safe Type: F94100NB

#### **Valve Codes**

#### Valve Code for F ☐4100NB



1 Actuator (Electrically Operated Valve)

SRSRH TypeSeibu ElectricMSJSRJ TypeandSHSHA, SD# TypeMachineryPMKPMK TypeKawaden

Electrically Operated Valve

3 Body Material 4 Seat Material (refer to P10)

04 FCD400 NTF, NCF, NGR, CFM, CFMR

04 FCD40007 SCS13A12 SCS14A13 SCS16A

5 Nominal Size (DN or A)

Conforming to ISO 6708 and JIS B 2001

6 Actuator Code

According to the required actuator specification, 8 numbers code will be applied.

Connection

J10KRF JIS 10KRF

J20KRF JIS 20KRF
A150RF ASME CL150
A300RF ASME CL300

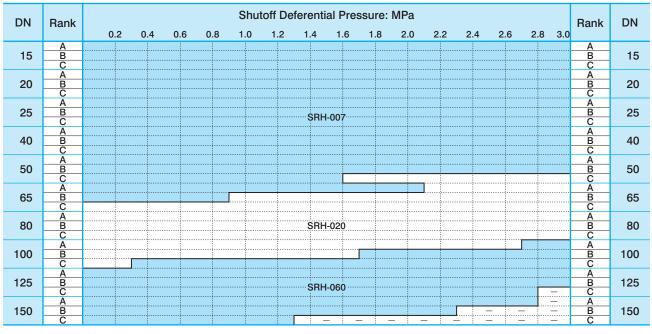
\* Improvement Identification Code

None	Original Design
N	First Improvement
NB	Second Improvement
NC	Third Improvement
ND	Fourth Improvement

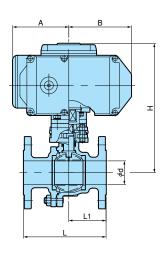
#### FSR4100NB (SRH Type Actuator)

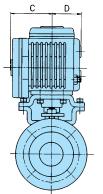
#### **Actuator Selection Table**

Refer to P37 for selecting rank according to operating condition.



#### **Dimension**





1.1	lnit.	mm
U	u III.	111111

Nominal size		Act	tuator					OK 150		)K 300		Mass (Approx. Stainless Cast S	
e inal	Code	Α	В	С	D	d	L	L1	L	L1	Н	10K CL150	20K CL300
15						13	108	45	140	63	213	7.3	7.7
20						19	117	50	152	70	217	8.5	9.0
25	SRH-007	100	108	75	60	25	127	51	165	71	233	9.7	10.4
40						38	165	70.5	190	76.5	251	12.9	13.7
50						F-4	178	80.5	010	0.0	259	16.6	18.2
50	SRH-020	121	135	90	63	51	178	60.5	216	86	279	19.1	20.7
65	SRH-007	100	108	75	60	64	190	87	241	103	287	22.5	26.0
00						04	190	07	241	103	307	26.5	30.0
80	SRH-020	121	135	90	63	76	203	97	283	124	317	30.0	36.5
100						100	000	116	205	105	351	42.0	53.5
100						102	229	110	305	135	375	47.0	58.5
125	SRH-060	158	164	133	85	127	356	148	381	158	413	68.0	81.0
150						152	394	173	403	178	433	85.0	99.0

Please contact NDV or local representative if specific installing direction for actuator is required.

#### FMSJ4100NB (SRJ Type Actuator)

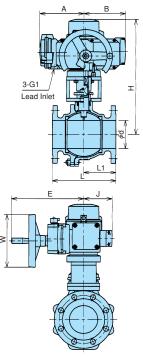
#### **Actuator Selection Table**

Refer to P37 for selecting rank according to operating condition.

DN	Rank					Shut	toff De	ferentia	ıl Pre	ssure:	MPa						Rank	DN
ы	Hank	0.2	0.4	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0		DIV
4.5	A																A	15
15	B C																B C	15
	A																Ā	
20	В							SRJ-0	10-7								В	20
	Ç																Ç	
05	A																A	05
25	B C														···· <del>-</del>		B C	25
	Ä																A	
40	В																В	40
	C																C	
50	A B																A B	50
50	C							SRJ-	110								C	50
	Ä							0110	<u> </u>								Ä	
65	В																В	65
	Ç																Ç	
80	A B																A B	80
00	C																C	80
	Ā							SRJ-	020						****		A	
100	В																B C	100
	Č							l										
125	A B					L											A B	125
125	Č							SRJ-	060								Č	123
	Ā																Ă	
150	В												l				B C	150
	C A							SRJ	4								C A	
200	B			_				SHJ				_	SB	J-2			B	200
200	C		4											v		_	Č	200

#### **Dimension**

Unit: mm



Nominal		,	Actuat	or					OK 150		)K 300		Mass (Ap Stainless	,
DN	Code	Α	В	Е	J	W	d	L	L1	L	L1	Н	10K CL150	20K CL300
15							13	108	45	140	63	328	18.3	18.7
20	SRJ-010-7						19	117	50	152	70	332	19.0	19.5
25							25	127	51	165	71	345	20.7	21.4
40							38	165	70.5	190	76.5	363	23.7	24.5
50	SRJ-010	186	167	272	104	160	51	178	80.5	216	86	371	25.6	27.2
65	3HJ-010						64	190	87	241	103	412	32.0	35.5
80							76	203	97	283	124	422	35.5	42.0
100	SRJ-020						102	229	116	305	135		50.5	62.0
100	SRJ-060	202	191	316	130	245	102	223	110	303	100	453	55.5	67.0
	SRJ-020	186	167	272	104	160						513	76.0	_
125	SRJ-060	202	191	316	130		127	356	148	381	158	530	81.0	94.0
	SRJ-1	240	267	354	191							600	107.0	120.0
150	SRJ-060	202	191	316	130		152	394	173	403	178	550	101.0	115.0
150	SRJ-1	240	267	354	191	245	132	394	173	403	1/0	620	126.0	140.0
	SRJ-060	202	191	316	130							606	134.8	_
200	SRJ-1	240	267	354	191		203	457	207	502	235	669	155 0	180.0
	SRJ-2	<b>24</b> U	207	JJ4	191							009	100.0	100.0

Please contact NDV or local representative if specific installing direction for actuator is required.

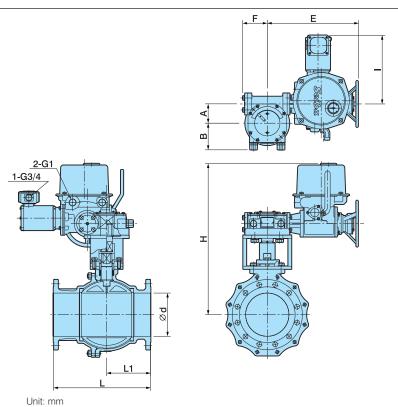
#### FSH4100NB, FSD4100NB (SHA and SDB Type Actuator)

#### **Actuator Selection Table**

Refer to P37 for selecting rank according to operating condition.

DN	Rank	0.2	0.4	0.6	0.8		ferentia			2.2	2.4	2.6	2.8	3.0	Rank	DN
	Α								 			-	-	_	Α	
125	В					<u>i</u>	 		 						В	125
	С					<u>i</u>	 		 						С	
	A					<u>J</u>	 SHA		 			-			Α	
150	В														В	150
	С														С	
	Α				1										Α	
200	В						SHA	04							В	200
	С						ЭПА	-04			SDB	-075			С	

#### **Dimension**



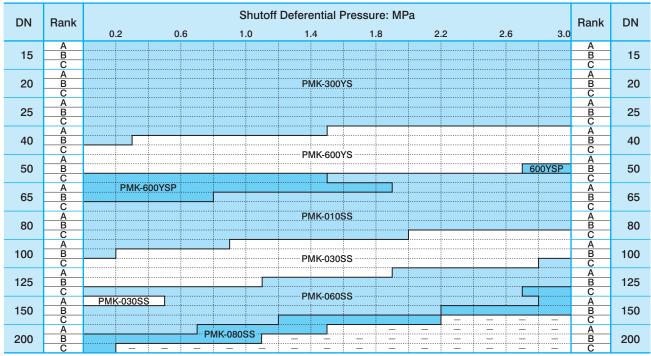
Nominal size			Actuat	tor					10K CL150		)K 300			prox. kg) Cast Steel
DN	Code	Α	В	Е	F	F I	d	L	L1	L	L1	Н	10K CL150	20K CL300
125	SHA-02					325	127	356	148	381	158	647	121.0	134.0
150	31 IA-02					323	152	394	173	403	178	667	138.0	152.0
130	SHA-04	91	126	430	116	318	102	394	173	400	170	007	130.0	132.0
	SHA-02					325						715	172.0	197.0
200	SHA-04					318	203	457	207	502	235	715	172.0	197.0
	SDB-075	117	152	544	144	375						734	217.0	242.0

Please contact NDV or local representative if specific installing direction for actuator is required.

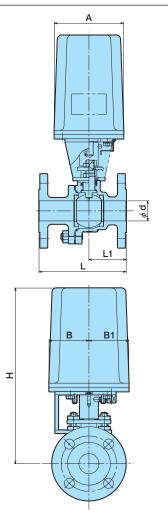
#### FPMK4100NB (PMK Type Actuator)

#### **Actuator Selection Table**

Refer to P37 for selecting rank according to operating condition.



#### **Dimension**



Unit: mm

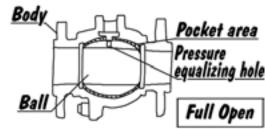
s Z	Actuator					10K		20K,			Mass (Approx. kg)	
Nominal size						CL150		CL300			Stainless Cast Steel	
DN B	Code	Α	В	B1	d	L	L1	L	L1	Н	10K CL150	20K CL300
15	PMK-300YS	131	75.5	75.5	13	108	45	140	63	301	7.7	8.1
20					19	117	50	152	70	306	8.3	8.8
25					25	127	51	165	71	314	9.8	10.5
40					38	165	70.5	190	76.5	333	12.3	_
40	PMK-600YS										12.5	13.3
50					51	178	80.5	216	86	342	14.5	16.1
	PMK-600YSP										14.6	16.2
65					64	190	87	241	103	368	19.6	23.1
	DM// 01000	178	70	70						425	22.0	25.5
80	PMK-010SS	170	70	76	76	203	97	283	124	435	25.0	31.5
	PMK-030SS	197	76							470	_	34.0
100	PMK-010SS	178	70 70	70	102	229	116	305	135	467	37.0	48.5
	PMK-030SS	197	76	76						502	39.5	51.0
125					127	356	148	381	158	537	58.5	72.0
	PMK-060SS	272	100	100						659	76.0	89.0
	PMK-080SS										_	
150	PMK-030SS	197	76	76						558	73.5	_
	PMK-060SS	272	100	100	152	394	173	403	178	680	87.0	101.0
	PMK-080SS											
200	PMK-060SS				203	457	207	502	235	740	128.0	_
	PMK-080SS										120.0	

Please contact NDV or local representative for the conbination of DN50-PMK010SS or DN80-PMK030SS

## Safety Instructions

#### 1. Selection of Valves

- 1 Usable ranges for products described on this brochure are limited according to the domestic/international code and standard and NDV standard. Appropriate products must be selected after confirming the usage conditions (fluid, pressure, temperature etc.).
- 2 Materials for the main parts of valves must be selected properly considering working conditions (fluid, temperature etc.).
- 3 Please specify degrease or water proof when issuing order. (Some of the products may not be applicable for degrease or water proof.)
- 4 Soft seat floating ball valve must be used at full open/close position. Usage at intermediate position may cause damages of the surface of ball and/or seat.
- 5 Because of the structure of ball valve, abnormal pressure rise at pocket (\*) occurs if the fluid is liquid and the temperature fluctuates. Ball top is provided with a hole to prevent this abnormal pressure rise. The alternative countermeasure should be taken incase the abnormal pressure rise happens by temperature rise at the pocket during valve full closing. Please consult with NDV or local representative if the case occurs.



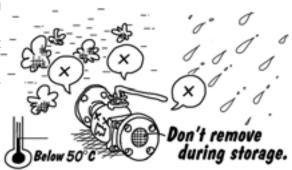
- During valve full OPEN: Space between ball and shell During valve full CLOSE: Space between ball and shell, Ball bore portion
- 6 Floating ball valve has a mechanism to seal by pushing ball against the seat of the outlet side with fluid pressure. Please consult with NDV or local representative in case that the pressure change is large in operation condition because seat leakage may occur at low pressure operation.
- 7 Please consult with NDV or local representative in case that fluid includes abrasive matter because an abrasion may occur at seat, body or other parts of valve.

## 2. Receipt and Carriage

- 1 Wrapping and packing conditions, products condition and number of goods must be checked and confirmed at the time of the receipt.
- 2 Delivered goods may be heavy depending on the bore size. Unloading and carriage must be done using proper machines and tools according to the relevant law for safety and health. Do not go under lifted goods, do not insert hand or leg below goods and do not operate lifting machine under the lifted goods.
- 3 If packing is by corrugated board, the packing strength will become low when wetted. Handling must be carefully done if the corrugated board is wet.

## 3. Storage

- 1 It is recommended to store products under packing condition until installing them to piping.
- If products are stored for some time after unpacking, dust proof seal (cap) at flange face must not be removed.
- 3 Products must be stored under below mentioned conditions in order to avoid rust and/or degradation of materials.
  - 1. To protect from rain or water
  - **2.** Ambient temperature must be below 50°C (The temperature might be different by installed accessories.)
  - 3. To avoid high humidity and dust atmosphere



## 4. Installation to Piping

- 1 Remove dust proof seal (cap) at connection flange face and confirm that there are no dusts and/or deposits inside. Confirm also that there are no foreign materials inside of the piping after cleaning. Blow off by air or flush by fluid if necessary.
- 2 Ball valves have not a restriction for the flow direction. Install valves to piping considering the position of operation handle and the other necessary issues for safety operation. If flow direction is marked on the valve for some reason such as a protection of abnormal pressure rise, install as directed by the mark.
- 3 Keep a space for overhauling. The space needs necessary area for lifting a complete set of the valve.
- 4 Valves are delivered at full open position unless otherwise specified. Install valves keeping full open position.
- 5 Install valves avoiding strong tension, compression or bending stress to the valves.
- 6 When installing valves, bolts for installation must be tightened diagonally and equally. Unbalanced tightening may cause leakages from connection flanges.
- Oconfirm that tightening bolts and nuts are not loosened. Retighten them if loosened.
- 8 After installing valves, blowing off by air or flushing by fluid at full open valve condition must be done to clean foreign materials in piping. (Do not close and open valve during blowing off or flushing.)



#### 5. Operation

- 1 Do not operate valve with excessive torque by attaching a pipe or a wrench to the lever handle for opening or closing.
- 2 Never put fingers or hands into the inside of valve.
- 3 If there is any leakage from the gland, tighten further the gland bolt. If valve is used for fluid of large temperature change, degree of stress relief of packing is large and therefore, retightening must be done after the temperature once becomes high and falls to low.
- 4 Products may be damaged if remaining fluid in the valve is frozen. If there is a possibility of frozen, heat piping line or clean the inside of valves.

#### 6. Pneumatical and Electrical Actuator

- 1 Air vent and electric wiring terminal are fitted with seals. Do not remove the seals until installation to the connections.
- 2 Actuators are delivered after adjustment. Do not disassemble or readjustment. Call NDV or local representative, if some adjustment seems necessary.
- 3 Use air dehumidified and cleaned by filtration.
- 4 Operating pressure and power source must be confirmed by the plate attached to the valve and/or the specification.
- 5 Take care that rain or water will not enter from air hole of the actuator.

## 7. Disassembling and assembling

1 Before remove a valve from piping, discharge the fluid in the piping and relieve the pressure. In this occasion, the valve must be opened and closed several times to relieve the pressure in the valve. Special attention must be given if the fluid is hazardous like poisonous or abrasive fluid.



🙎 Be careful not to damage the seal part of ball surface and flange face during disassembling and assembling.

Memo	 	 	

#### The ISO 9001 · 14001 certificate was awarded





#### CAUTION

Specifications and performance figures of products contained in this catalog are on the design calculations, in-house tests, actual records of product application, and the official standards and specifications. They are presented as the user guide on the use of product concerned under general service conditions. Users intending to use the product under a special condition are required to receive engineering advice from this company in advance or to make their own studies and evaluation to verify performance on their own responsibility. This company shall not be liable for any damages, material or human, that may arise without following this procedure. In as much as full care was taken in editing this catalog, users are kindly requested to make contact with this company for any questions or discrepancies found. This catalog is subject to change without notice for the purpose of correcting error, supplementing or improving insufficient content, updating the content to the improved product performance, design change, discontinuation of product and other reasons. Revised version automatically invalidates catalogs issued prior to the current version. Check the version with our Sales Dept. or local representative before you place orders.





There are several points to be noticed for the use of ball valve based on the structural characteristics. When valve is delivered, a leaflet for Safety Instructions is in the package. Please read this instruction thoroughly before handling and use of products in order to use them safely and stably for a long time.

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