

606K 606F

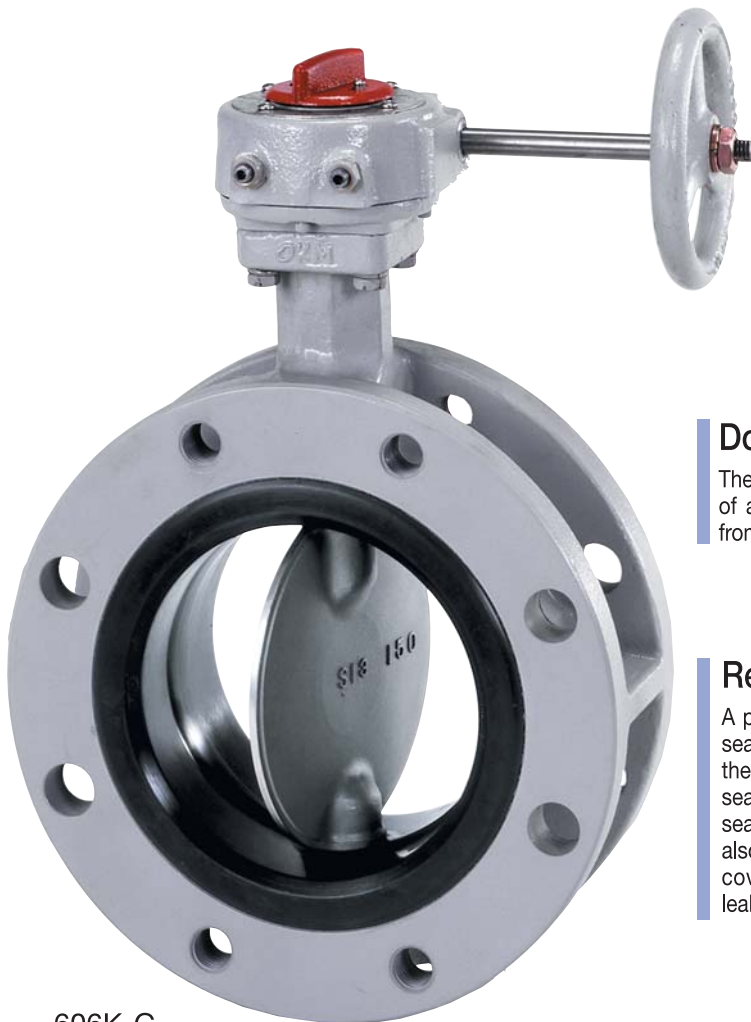
DOUBLE-FLANGED BUTTERFLY VALVES

Highly Reliable Double-Flanged Butterfly Valve for Ships and General Industries

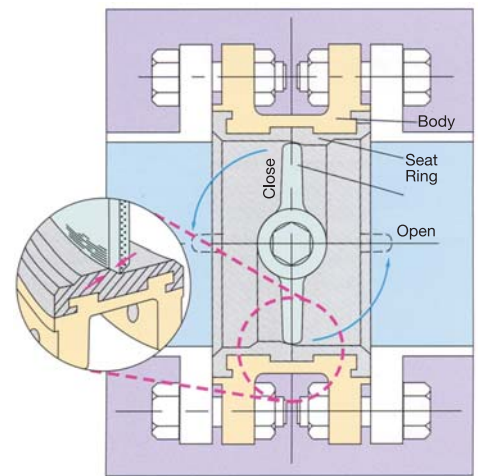
OKM's unique "Touch Seat" Design, double-flanged structure, and multiple-sealing system combine to provide a highly reliable valve with a wide variety of uses, as shipside valves or for general industrial use,

"Touch Seat" Design Ensures High Reliability and Long Service Life

Our Unique "Touch Seat" Design enables the disc to close with virtually no friction between the disc and the valve seat. This minimizes wear on the seat ring ensuring leak-proof closure. The design also ensures highly reliable valve operation and a long service life.



606K-G

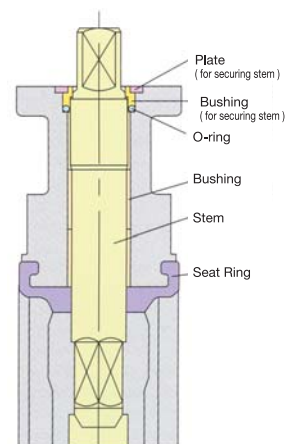


Double-flanged Structure

The 606 valve can be installed directly to the end of a pipe and to the side of a ship. A bushing and plate at the top of the stem prevent the stem from leaving the body ensuring safe flow control.

Reliable Multiple Seals

A primary seal between the disc and the seat ring and a secondary seal between the stem and the seat ring ensure a tight seal when the valve is closed. An O-ring seal between the stem and bushing is also included. The bottom of the valve is covered to eliminate any external leakage.



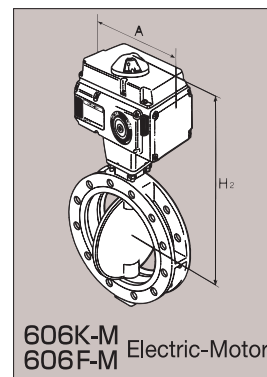
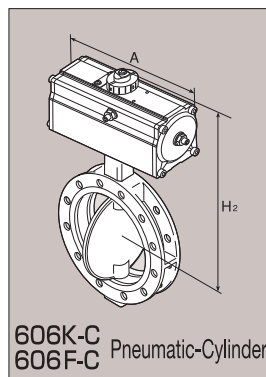
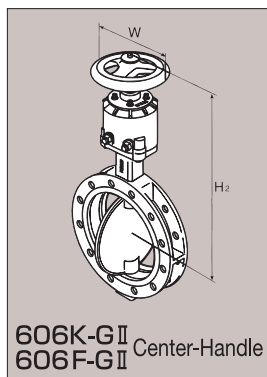
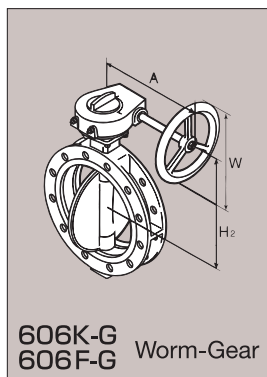
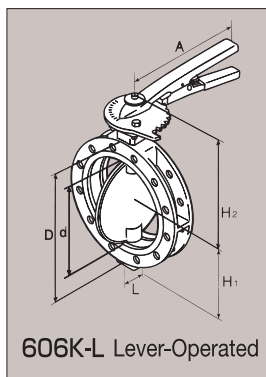
Easy-maintenance and Wear-resistant Design

The disc and stem are hexagonally jointed without pins. This provides a smooth disc surface which minimizes fluid resistance, making maintenance easier. Also, the upper and lower stem bushings provide excellent resistance against wear and friction, preventing galling and

JIS conformed product

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Dimensions *Shapes vary according to sizes.



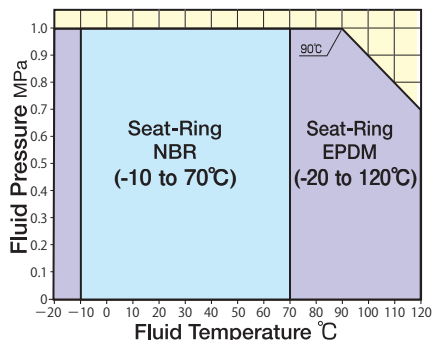
Nominal Size		606K-L Lever-Operated							606K-G · 606F-G Worm-Gear				606K-GII · 606F-GII Center-Handle			606K-C · 606F-C Pneumatic-Cylinder			606K-M · 606F-M Electric-Motor		
inch	mm	L	d	D	H1	H2	A	Weight	H2	A	∅W	Weight	H2	∅W	Weight	H2	A	Weight	H2	A	Weight
2	50	43	55	155	70	174	160	6.2	167	141	100	7.8	278	100	8.7	238	179	7.3	309	163	10.3
2½	65	46	66	175	80	187	160	8	177	141	100	9.6	288	100	10.4	248	179	9	319	163	12
3	80	46	84	185	96	192	200	9.3	182	141	100	10.8	293	100	11.2	253	179	9.8	324	163	12.8
4	100	52	100	210	116	204	200	12	194	141	100	13.6	305	100	13.9	265	179	12.5	387	277	22
5	125	100	130	250	140	234	260	19.2	215	182	125	22	329	140	21	330	271	21	407	277	28
6	150	100	154	280	155	249	260	24	230	182	125	26	344	140	25	345	271	25	422	277	32
8	200	100	200	330	183	288	360	33	259	211	160	36	408	200	40	401	355	38	471	301	42
10	250	110	246	400	223	—	—	—	319	255	200	62	458	200	58	483	445	63	521	301	62
12	300	110	295	445	260	—	—	—	349	255	200	71	488	200	67	513	445	72	551	301	72
14	350	120	336	490	289	—	—	—	369	335	315	95	511	315	85	603	506	93	580	345	99
16	400	130	390	560	322	—	—	—	415	320	315	129	650	355	129	707	664	183	620	345	131
18	450	150	439	620	345	—	—	—	445	320	315	159	717	355	172	737	664	213	650	345	161
20	500	160	490	675	379	—	—	—	493	331	355	215	767	355	215	974	1060	320	*	*	*
22	550	170	540	745	410	—	—	—	523	392	450	258	860	450	297	1004	1060	358	*	*	*
24	600	170	589	795	445	—	—	—	558	392	450	290	895	450	329	1039	1060	390	*	*	*
26	650	170	634	845	468	—	—	—	647	421	390	465	*	*	*	*	*	*	*	*	*
28	700	165	684	905	496	—	—	—	722	454	390	550	*	*	*	*	*	*	*	*	*
30	750	190	731	970	540	—	—	—	762	454	390	630	*	*	*	*	*	*	*	*	*
32	800	190	781	1020	570	—	—	—	792	454	390	680	*	*	*	*	*	*	*	*	*
34	850	203	835	1070	682	—	—	—	933	538	450	845	*	*	*	*	*	*	*	*	*

(Weight : kg)

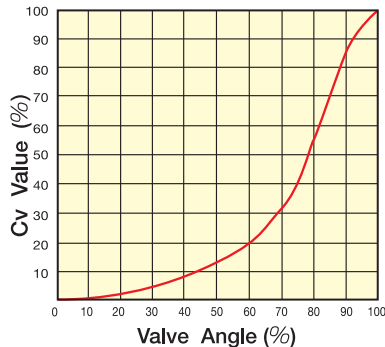
Standard Materials

Part Name	Material	
	606K	606F
Body	SCPH2,FCD450	
Disc	SCS13	
	SCS14	—
Seat Ring	NBR,EPDM	
Stem	SUS420J2	
O-ring	NBR	
Gasket	NBR	Asbestos-Free

Temperature and Pressure Ratings



Flow Characteristics



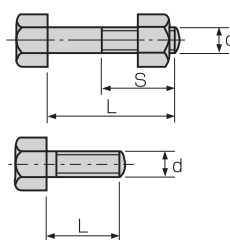
Cv Values with Valve Fully Open

Size (mm)	Cv Value
50	165
65	250
80	380
100	650
125	1100
150	1790
200	3300
250	4400
300	6200
350	7550
400	10700
450	13800
500	17000
550	21400
600	25200
650	28600
700	35000
750	39500
800	46000
850	56000

Standard Specifications

Model	606K	606F
Size	50 to 300mm	350 to 850mm
Applicable Flange Std.	JIS 5K/10K	
Max. Service Pressure	1.0MPa	
Actuators	Lever-Operated, Worm-Gear, Center Handle-Gear, Pneumatic-Cylinder, Electric-Motor	
Max. Service Temperature	-10 to 70°C (NBR), -20 to 120°C (EPDM)**	
Face To Face	JIS F7480	
Coating	Epoxy Coating (Munsell N7)	
Hydrostatic Shell Test	1.5MPa	
Hydrostatic Seat Test	1.1MPa	

Piping Bolt Sizes



*As for the minimum internal diameter size for piping, refer to the table of minimum internal diameter size for piping, 615X on Page 10.

Nominal Size	JIS 5K				JIS 10K				
	inch	mm	Qty	Hexagonal Bolt d × La	inch	mm	Qty	Hexagonal Bolt d × La	
2	50	—	—	8	M12×30	—	—	8	M16×35
2½	65	—	—	8	M12×30	—	—	8	M16×35
3	80	—	—	8	M16×30	—	—	16	M16×35
4	100	—	—	16	M16×35	—	—	16	M16×35
5	125	8	M16×55	8	M16×40	8	M20×60	8	M20×40
6	150	8	M16×60	8	M16×40	8	M20×65	8	M20×45
8	200	8	M20×65	8	M20×45	16	M20×65	8	M20×45
10	250	16	M20×70	8	M20×45	16	M22×75	8	M22×50
12	300	16	M20×70	8	M20×45	24	M22×75	8	M22×50
14	350	16	M22×80	8	M22×55	24	M22×80	8	M22×50
16	400	24	M22×85	8	M22×55	24	M24×90	8	M24×60
18	450	24	M22×85	8	M22×55	32	M24×95	8	M24×60
20	500	32	M22×85	8	M22×55	32	M24×95	8	M24×60
22	550	32	M24×90	8	M24×60	32	M30×110	8	M30×70
24	600	32	M24×90	8	M24×60	40	M30×110	8	M30×70
26	650	—	—	—	—	40	M30×110	8	M30×65
28	700	—	—	—	—	40	M30×110	8	M30×65
30	750	—	—	—	—	40	M30×120	8	M30×75
32	800	—	—	—	—	48	M30×120	8	M30×75
32	850	—	—	—	—	48	M30×130	8	M30×80

Bolt length applies to flange thicknesses that conform to JIS standard. The hexagonal bolt should use an 8UN splitnut. All Valves sizes require the hexagonal bolt/nuts sets.

**In case of flow media contains oil or oil material, EPDM seat cannot be applicable.

*Please contact to us in case of using less than 0(Zero) temperature.