



ELECTRO-PNEUMATIC CONTROL VALVE

MODEL **CV-COS-16** DUCTILE CAST IRON

POSITIONER/ACTUATOR CONTROL VALVE WITH SEPARATOR AND STEAM TRAP

Features

Steam control valve featuring a digital I/P positioner combined with a compact pneumatic actuator. Built-in cyclone separator and steam trap to provide high-quality steam for process applications.

1. Built-in cyclone separator and self-modulating free float steam trap provide dry, high-quality steam supply improving productivity and product quality for process applications.
2. Removal of condensate while valve is closed reduces scale adhesion and water hammer.
3. Pneumatic actuator with digital I/P positioner in a compact configuration.
4. Rolling actuator diaphragm ensures linearity over the operating stroke and maximizes life.
5. Self-adjusting positioner features zero calibration by auto-tuning, which ensures tight shut-off and improves control during low flow.
6. Positioner LCD allows simple operation with capacitive keys and displays valve travel and error codes.
7. Self-adjusting chevron packing minimizes seal leaks, stem wear and stiction/hysteresis problems.

Pressure Equipment Directive (PED)

Classification according to PED 2014/68/EU, fluid group 2

Size	Category	CE Marking
DN 15 to DN 25	—*	Art. 4, Sec. 3 (sound engineering practice), CE marking not allowed
DN 40, DN 50	I	with CE marking and Declaration of Conformity

* Manufactured in accordance with sound engineering practice



Specifications

VALVE

Model	CV-COS-16		
Body Material	Ductile Cast Iron (EN-GJS-400-18-LT, EN 5.3103)		
Connection	Flanged PN25 DIN EN 1092-2		
Size (DN)	15, 20, 25	40	50
Maximum Operating Pressure (barg) PMO	21	17	11
Maximum Operating Temperature (°C) TMO	220		
Leak Rate Class (IEC 60534-4)/Seat Plug Sealing	Class IV / Metal sealing (Option: Class VI / Soft sealing)		
Characteristic	Equal percentage		
Rangeability	50 : 1		
Applicable Fluid*	Steam		

* Do not use with toxic, flammable or otherwise hazardous fluids.

1 bar = 0.1 MPa

PRESSURE SHELL DESIGN CONDITIONS (**NOT** OPERATING CONDITIONS): Maximum Allowable Pressure (barg) PMA: 22
Maximum Allowable Temperature (°C) TMA: 220

ACTUATOR / POSITIONER

Fail-safe Position	Valve CLOSED (Air to Open)
Motive Medium	Oil-free air, filtered to 5 µm
Electrical Input Signal (mA)	4 to 20
Load Impedance (V)	Max. 6.3
Air Supply Pressure Range for Positioner (barg)	3.7 to 6
Ambient Temperature Range (°C)	-20 to +80
Protection Class	IP 66
Intrinsically Safe Rating (optional)	ATEX II 2G Ex ia IIC T4

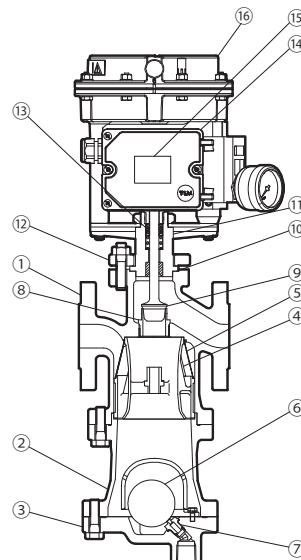


To avoid abnormal operation, accidents or serious injury, **DO NOT** use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

Configuration

No.	Description	Material	DIN*	ASTM/AISI*
①	Main Body	Ductile Cast Iron EN-GJS-400-18-LT	0.7043	A395 Gr.60-40-18
②	Separator Body	Ductile Cast Iron EN-GJS-400-18-LT	0.7043	A395 Gr.60-40-18
③	Trap Cover	Ductile Cast Iron EN-GJS-400-18-LT	0.7043	A395 Gr.60-40-18
④	Separator	Cast Stainless Steel A351 Gr.CF8	1.4312	—
⑤	Separator Screen	Stainless Steel SUS430/ SUS304	1.4016/ 1.4301	AISI430/ AISI304
⑥	Float	Stainless Steel SUS316L	1.4404	AISI316L
⑦	Trap Valve Seat	—	—	—
⑧	Valve Seat	Stainless Steel X8CrNiS18-9/ X12Cr13**	1.4305/ 1.4104**	AISI303/ AISI410**
⑨	Plug and Stem	Stainless Steel X8CrNiS18-9	1.4305	AISI303
⑩	Valve Bonnet Gasket	Stainless Steel X5CrNi18-10	1.4301	AISI304
⑪	Valve Bonnet	Carbon Steel A105	1.0460	—
⑫	Flange	Carbon Steel A105	1.0460	—
⑬	Stuffing Box V-ring Packing	Fluorine Resin PTFE with Carbon	PTFE	PTFE
⑭	Positioner Housing	Polyphthalamide PPA	—	—
⑮	Positioner Cover	Polycarbonate PC	—	—
⑯	Actuator Body	Aluminium GD-Al Si 12	—	—

* Equivalent materials ** For DN 25 to DN 50
Contact TLV for available replacement parts.

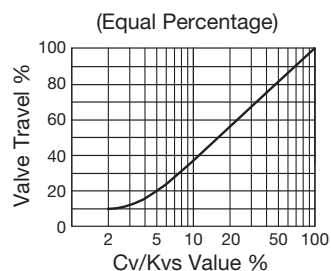


Cv & Kvs Values

DN	15	20	25	40	50
Kvs (DIN)	4.0 [1.6]	6.3 [2.5]	10 [4.0]	25 [10]	35 [16]
Cv (UK)	3.9 [1.6]	6.1 [2.4]	9.7 [3.9]	24 [9.7]	34 [15.5]
Cv (US)	5.0 [2.0]	7.5 [3.0]	12 [5.0]	30 [12]	40 [20]
Seat Diameter (mm)	12	24 [12]	38 [24]	48 [32]	

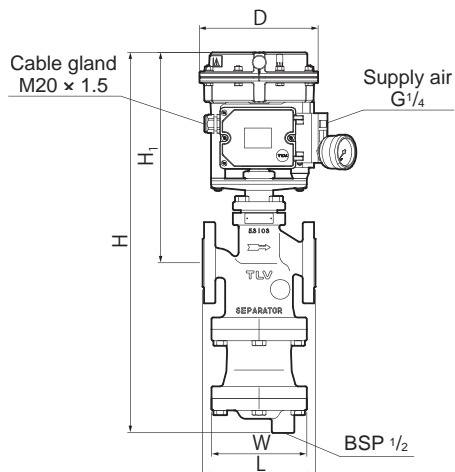
[] Optional

Characteristic Graph



Dimensions

● CV-COS-16 Flanged



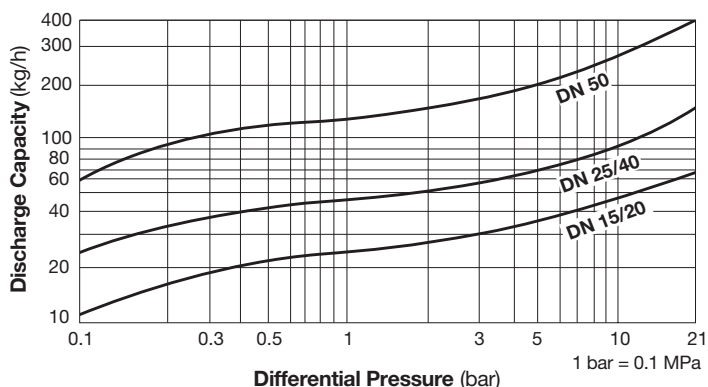
CV-COS-16 Flanged

(mm)

DN	L	Actuator Area (cm ²)	H	H ₁	W	φ D	Weight (kg)
	DIN EN 1092-2 PN25						
15	130	120	495	292	105	168	9.5
20	150						10
25	160						14
40	200		535	297	150		22
50	230		580		165		35
			630		195		

Other standards available, but length and weight may vary

Trap Discharge Capacity



1. The discharge capacity is the maximum continuous condensate discharge 6 °C below saturated steam temperature.
2. The differential pressure is the difference between the CV-COS inlet and its trap outlet pressure.



CAUTION DO NOT use this product under conditions that exceed maximum differential pressure, as condensate backup will occur!

Options

Intrinsically Safe Positioner	ATEX II 2G Ex ia IIC T4
Pressure Gauge for Positioner	Fitted as standard, available without
Electric Actuator*	Details on request

* Manufacturer: Samson AG

Memo: