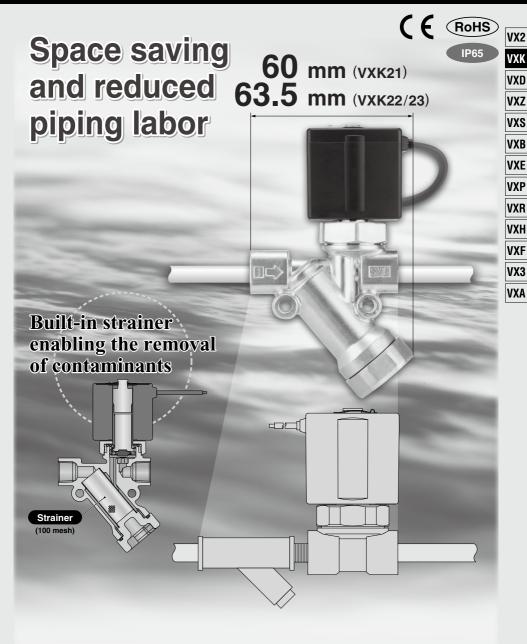
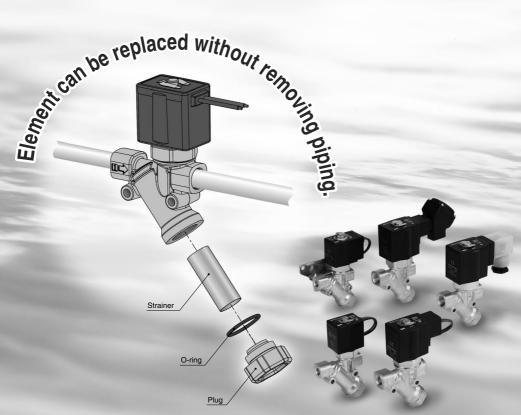
2 Port Solenoid Valve with Built-in Y-strainer

VXK Series

For Air, Water, Oil, Steam





■ Variations

Direct Operated: VXK21/22/23 Series

Valve
Normally closed (N.C.)
Normally open (N.O.)

Solenoid Coil
 Coil: Class B, Class H

Rated Voltage

AC: 100 V, 200 V, 110 V, 220 V, 240 V 230 V, 48 V

DC: 24 V. 12 V

Material

Body: C37

Seal: NBR, FKM, EPDM, PTFE

Electrical Entry

Grommet

Conduit

DIN terminal

Conduit terminal



Normally Closed (N.C.)

Model		VXK21	VXK22	VXK23
	2 mmø	•	_	_
size	3 mmø	•	•	•
Ge :	4.5 mmø	•	•	•
Orifice	6 mmø	_	•	•
_	8 mmø	_	•	•
F	ort size	1/8, 1/4	1/4, 3/8	1/4, 3/8

Normally Open (N.O.)

	Model	VXK21	VXK22	VXK23
size	2 mmø	•	_	_
	3 mmø	•	•	•
Orifice	4.5 mmø	•	•	•
ō	6 mmø	_	•	•
Р	ort size	1/8, 1/4	1/4, 3/8	1/4, 3/8

* Basic specifications are the same as those of the VX21/22/23 series.

Direct Operated 2 Port Solenoid Valve with Built-in Y-strainer VXK21/22/23 Series For Air, Water, Oil, Steam



■ Valve

Normally closed (N.C.) Normally open (N.O.)

■ Solenoid Coil

Coil: Class B, Class H

■ Rated Voltage

100 VAC, 200 VAC, 110 VAC, 220 VAC, 240 VAC, 230 VAC, 48 VAC, 24 VDC, 12 VDC

■ Material

Body — C37 Seal — NBR, FKM, EPDM, PTFE

■ Electrical Entry

- Grommet
- Conduit
- DIN terminal

Conduit terminal



Normally Closed (N.C.)

	Model	VXK21	VXK22	VXK23
-	2 mmø		_	_
Size	3 mmø			
8	4.5 mmø		•	•
Orifice size	6 mmø	_		•
	8 mmø	_		•
	Port size	1/8	1/4 3/8	1/4
	FUIT SIZE	1/4	3/8	1/4 3/8

Normally Open (N.O.)

-						
	Model	VXK21	VXK22	VXK23		
ze	2 mmø		_	_		
Si	3 mmø	•	•	•		
Orifice size	4.5 mmø	•	•	•		
ŏ	6 mmø	_	•	•		
ı	Port size	1/8 1/4	1/4 3/8	1/4 3/8		

VX2

VXK

VXD

VXS

VXB

VXE

VXP

VXR

VXH

VXF VX3

Common Specifications

Standard Specifications

	Valve cons	truction		Direct operated poppet	
	Withstand	oressure	MPa	5.0	
Valve	Body mater	rial		C37	
specifications	Seal materi	al		NBR, FKM, EPDM, PTFE	
	Enclosure			Dust-tight, Water-jet-proof type (IP65) Note)	
	Environment			Location without corrosive or explosive gases	
Strainer	Mesh			100	
specifications	Material			Stainless steel	
	Rated voltage		AC	100 VAC, 200 VAC, 110 VAC, 220 VAC, 230 VAC, 240 VAC, 48 VAC	
		DC	24 VDC, 12 VDC		
Coil	Allowable voltage fluctuation		ctuation	±10% of rated voltage	
specifications	Allowable	AC (Cla	ss B, Built-in full-wave rectifier type)	10% or less of rated voltage	
	leakage		AC (Class B/H)	20% or less of rated voltage	
	voltage		DC (Class B only)	2% or less of rated voltage	
	Coil insulat	ion type		Class B, Class H	

Note) Electrical entry: Grommet with surge voltage suppressor (GS) has a rating of IP40.

Solenoid Coil Specifications

Normally Closed (N.C.)

DC Specification

Model	Power consumption (W)	Temperature rise (C°) Note)
VXK21	4.5	45
VXK22	7	45
VXK23	10.5	60

AC Specification (Class B, Built-in full-wave rectifier type)

Model	Apparent power (VA)*	Temperature rise (C°) Note)
VXK21	7	55
VXK22	9.5	60
VXK23	12	65

^{*} There is no difference in the frequency and the inrush and energized apparent power because a rectifying circuit is used in the AC (Class B, Built-in full-wave rectifier type).

AC Specification

	Apparent power (VA)		Temperature
Frequency (Hz)	Inrush	Energized	rise (C°) Note)
50	19	10	50
60	16	8	45
50	43	20	65
60	35	17	60
50	62	32	65
60	52	27	60
	50 60 50 60 50	Frequency (Hz) Inrush 50 19 60 16 50 43 60 35 50 62	Frequency (Hz) Inrush Energized 50 19 10 60 16 8 50 43 20 60 35 17 50 62 32

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

Normally Open (N.O.)

DC Specification

Model	Power consumption (W)	Temperature rise (C°) Note)
VXK21	4.5	45
VXK22	7	45
VXK23	10.5	60

AC Specification (Class B, Built-in full-wave rectifier type)

Model	Apparent power (VA)**	Temperature rise (C°) Note)
VXK21	7	55
VXK22	9.5	60
VXK23	12	65

^{*} There is no difference in the frequency and the inrush and energized apparent power because a rectifying circuit is used in the AC (Class B, Built-in full-wave rectifier type).

AC Specification

Model		Apparent power (VA)		Temperature	
iviodei	Frequency (Hz)	Inrush	Energized	rise (C°) Note)	
VXK21	50	22	11	55	
VARZI	60	18	8	50	
VXK22	50	46	20	65	
VARZZ	60	38	18	60	
VXK23	50	64	32	65	
VARZS	60	54	27	60	

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.



Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

Applicable Fluid Check List

All Options (Single Unit)

VXK2 2 2 1 1	l
--------------	---

Option symbol

Fluid and application	Option symbol	Seal material	Body/Shading coil material Note 5)	Coil insulation type Note 4)	Remarks
Air	Nil	NBR	C37/-	В	Select the built-in full-wave rectifier type for AC spec.
Medium vacuum, Non-leak, Oil-free Note 1)	V Note 2)	FKM	C37/-	В	Select the built-in full-wave rectifier type for AC spec.
Water	Nil	NBR	C37/Cu	В	
Heated water	E	EPDM	C37/Cu	Н	
Oil Note 3)	Α	FKM	C37/Cu	В	
Oii ·	D			Н	
Steam	S	PTFE	C37/Cu	Н	
Other combinations	В	EPDM	C37/Cu	В	
	С	PTFE	C37/Cu	В	

Note 1) The leakage amount (10-6 Pa·m³/s) of the option "V" is a value when the differential pressure is 0.1 MPa.

Note 2) Option "V" is the oil-free treatment.

Note 3) The dynamic viscosity of the fluid must not exceed 50 mm²/s.

The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or when the OFF response is prioritized.

Note 4) Coil insulation type Class H: AC spec. only
Note 5) There is no shading coil attached to the DC spec. or AC spec. built-in full-wave rectifier type.

* Please contact SMC when fluids other than above are used

VX2

VXK

VXD VXZ

VXS

VXB

VXE

VXP

VXR

VXH

VXF

VX3 VXA

For Air /Single Unit

(Non-leak, Medium vacuum)

Model/Valve Specifications

N.C.

N.O.

Symbol





Normally Closed (N.C.)

Port	Orifice size	Model	Max. operating pressure	Flow rate	characte	Note 1) eristics	Max. system	Note 2) Weight
SIZC	(mmø)		differential (MPa)	C[dm3/(s-bar)]	b	Cv	pressure (MPa)	(g)
1/8	2	VXK2110-01	1.5	0.59	0.48	0.18		
(6A)	3	VXK2120-01	0.6	1.2	0.45	0.33		
(0/1)	4.5	VXK2130-01	0.2	2.3	0.46	0.61		480
	2	VXK2110-02	1.5	0.59	0.48	0.18		
		VXK2120-02	0.6					
	3	VXK2220-02	1.5	1.2	0.45	0.33	3.0	640
		VXK2320-02	3.0				3.0	790
1/4		VXK2130-02	0.2		0.46	16 0.61		480
(8A)	4.5	VXK2230-02	0.35	2.3				640
(0/1)		VXK2330-02	0.9					790
	6	VXK2240-02	0.15	4.0	0.30	1.10		640
	L	VXK2340-02	0.35	4.0	0.30	1.10		790
	8	VXK2250-02	0.08	4.9	0.29	0.29 1.20	1.0	640
		VXK2350-02	0.2	4.3	0.23	1.20	1.0	790
	3	VXK2220-03	1.5	1.2	0.45	0.33		640
	Ľ	VXK2320-03	3.0	1.2	0.43	0.55		790
	4.5	VXK2230-03	0.35	2.3	0.46	0.61	3.0	640
3/8	4.5	VXK2330-03	0.9	2.3	0.46	0.61	3.0	790
(10A)	6	VXK2240-03	0.15	4.0	0.30	1.10		640
	L	VXK2340-03	0.35	4.0	0.30	1.10		790
	8	VXK2250-03	0.08	4.9	0.29	1.20	1.0	640
		VXK2350-03	0.2	4.9	0.29	1.20	1.0	790

Note 1) The flow rate characteristics of this product have variations

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

 If you intend to use any of the solenoid valves at the rated max. operating pressure for the AC spec. with shading coil, please contact SMC beforehand.

Ambient and Fluid Temperature

Fluid tempe	A b : b b b			
Solenoid valve	Ambient temperature			
Nil	V	(°C)		
-10 Note) to 60	-10 Note) to 60	-20 to 60		

Note) Dew point temperature: -10°C or less

When you operate the VXK series (AC spec.) by air, the built-in full-wave rectifier type is chosen.

- . The special construction of the armature reduces abrasion, resulting in a longer service life.
- Noise reduction

Best suited for medical equipment, low-noise environments, etc.



Normally Open (N.O.)

Port size	Orifice size (mmø)	Model	Max. operating pressure differential (MPa)	Flow rate (charact	Note 1) eristics	Max. system pressure (MPa)	Note 2) Weight (g)
	2	VXK2112-01	1.5	0.59	0.48	0.18	(ivii a)	
1/8	3	VXK2122-01	0.7	1.2	0.45	0.33		
(6A)	4.5	VXK2132-01	0.3	2.3	0.46	0.61		500
	2	VXK2112-02	1.5	0.59	0.48	0.18		
		VXK2122-02	0.7					
	3 V	VXK2222-02	1.0	1.2	0.45	0.33	3.0	670
1/4		VXK2322-02	1.6					830
(8A)		VXK2132-02	0.3		0.46	0.61		500
(0A)	4.5	VXK2232-02	0.45	2.3				670
		VXK2332-02	0.8					830
	6	VXK2242-02	0.25	4.0	0.30	0.30 1.10		670
	U	VXK2342-02	0.45	4.0	0.30	1.10		830
	3	VXK2222-03	1.0	1.2	0.45	0.33		670
	3	VXK2322-03	1.6	1.2	0.40	0.33		830
3/8	4.5	VXK2232-03	0.45	2.3	0.46	0.61		670
(10A)	4.5	VXK2332-03	0.8	2.3	0.40	0.01		830
	6	VXK2242-03	0.25	4.0	0.30	1.10	1	670
	3	VXK2342-03	0.45	4.0	0.30	1.10		830

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

Valve Leakage

Internal Leakage

	Leakage rate			
Seal material	Air	Non-leak, Medium vacuum ^{Note)}		
NBR, FKM	1 cm³/min or less	10 ⁻⁶ Pa⋅m³/sec or less		

External Leakage

	Leakage rate			
Seal material	Air	Non-leak, Medium vacuum ^{Note)}		
NBR, FKM	1 cm³/min or less	10 ⁻⁶ Pa⋅m³/sec or less		

Note) Value for option "V" (Non-leak, Medium vacuum)

For Air/Single Unit

How to Order (Single Unit)



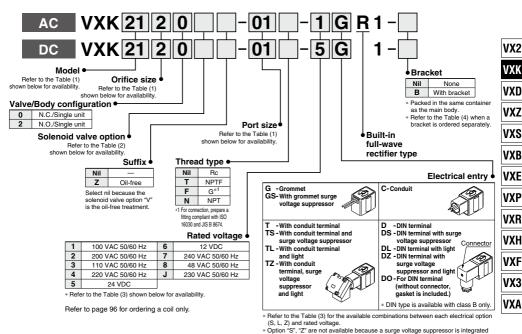


Table (1) Model/Orifice Size/Port Size Normally Closed (N.C.)

Solenoid valve (Port size)				Orifice symbol (Diameter)					
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)	
_	01 (1/8)	_	_	•	•	•	_	_	
Port symbol	02 (1/4)	_	_	•	•	•	_	_	
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•	•	
(_	03 (3/8)	03 (3/8)	_	•	•	•	•	

Normally Open (N.O.)

,								
Solenoid valve (Port size)				Orifice symbol (Diameter)				
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	
	01 (1/8)	_	_	•	•	•	_	
Port symbol	02 (1/4)	_	_	•	•	•	_	
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•	
(1 011 3120)	_	03 (3/8)	03 (3/8)	_	•	•	•	

Table (2) Solenoid Valve Ontion

rable (2) Colonial valve option									
Option symbol	Seal material	Body material	Coil insulation type	Remarks					
Nil	NBR	C37		_					
V	FKM	U37	В	Non-leak (10 ⁻⁶ Pa·m³/sec), Oil-free, Medium vacuum (0.1 Pa.abs)					

^{*} When using with vacuum, consider the max. differential pressure. (0.1 MPa or more is recommended.)

into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (3) Rated Voltage/Electrical Option								
В.	ated volt	000	Class B					
n.	ateu voit	aye	s	L	Z			
AC/ DC	Voltage symbol Voltage		With surge voltage suppressor	With light	With light and surge voltage suppressor			
	1	100 V	_	•	_			
	2	200 V	_	•	_			
	3	110 V	-	•	_			
AC	4	220 V	ı	•	_			
	7	240 V	_	_	_			
	8	48 V	-	_	_			
	7	230 V	ı	-	_			
DC	5	24 V	•	•	•			
DC	6	12 V	•	_	_			

^{*} Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (4) Bracket Part No.

Model	Part no.						
VXK21							
VXK22	VXK021N-5A						
VXK23							

♠ Fluid: Air -

When you operate the VX series (AC spec.) by air, the built-in full-wave rectifier type is chosen.

- The special construction of the armature reduces abrasion, resulting in a longer service life.
- Noise reduction

Best suited for medical equipment, low-noise environments, etc.

Dimensions → page 95 (Single unit)



For Water /Single Unit

Model/Valve Specifications

N.C.

N.O.

Symbol





Normally Closed (N.C.)

Deat	D . Orifice		Max. operat differential	ting pressure Note 3) (MPa)	Note 1) Flow rate		Note 3) Max.	Note 2)
Port size	size (mmø)	Model)	AC	DC AC (Built-in full-wave	characteristics		system pressure	Weight (g)
				rectifier type)	Kv	Cv converted	(MPa)	
1/8	2	VXK2110-01	2.0	1.5	0.15	0.17		
(6A)	3	VXK2120-01	0.9	0.5	0.28	0.33		
(0,1)	4.5	VXK2130-01	0.4	0.2	0.54	0.61	1	480
	2	VXK2110-02	2.0	1.5	0.15	0.17		
		VXK2120-02	0.9	0.5				
	3	VXK2220-02	1.7	1.5	0.28	0.33	3.0	640
		VXK2320-02	2.5	3.0				790
		VXK2130-02	0.4	0.2				480
1/4 (8A)	4.5	VXK2230-02	0.6	0.35	0.54	0.61		640
(6A)		VXK2330-02	0.85	0.9	1			790
		VXK2240-02	0.35	0.15	0.00	0.05		640
	6	VXK2340-02	0.55	0.3	0.82	0.95		790
		VXK2250-02	0.13	0.08	0.00	4.40	1.0	640
	8	VXK2350-02	0.17	0.2	0.93	1.10		790
	3	VXK2220-03	1.7	1.5	0.00	0.00		640
	3	VXK2320-03	2.5	3.0	0.28	0.33		790
	4.5	VXK2230-03	0.6	0.35	0.54	0.61	1	640
3/8	4.5	VXK2330-03	0.85	0.9	0.54	0.61	3.0	790
(10A)		VXK2240-03	0.35	0.15	0.00	0.05	1	640
,	6	VXK2340-03	0.55	0.3	0.82	0.95		790
		VXK2250-03	0.13	0.08	0.00	4.40		640
	8	VXK2350-03	0.17	0.2	0.93	1.10	1.0	790

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

Normally Open (N.O.)

Norma	ally O	pen (N.O.)					
Port size	Orifice size (mmø)	Model	Model Note 3) Max. operating pressure differential		Flow rate characteristics		Note 2) Weight
	(1111110)		(MPa)	Kv	Cv converted	(MPa)	(3)
4/0	2	2 VXK2112-01 0.9 0.15	0.15	0.17			
1/8	3	VXK2122-01	0.45	0.28	0.33		
(6A)	4.5	VXK2132-01	0.2	0.54	0.61		500
	2	VXK2112-02	0.9	0.15	0.17		
	3	VXK2122-02	0.45	0.28	0.33	3.0	
		VXK2222-02	0.8				670
4/4		VXK2322-02	1.2				830
1/4 (8A)		VXK2132-02	0.2	0.54	0.61		500
(OA)	4.5	VXK2232-02	0.3				670
		VXK2332-02	0.6			3.0	830
	6	VXK2242-02	0.15	0.82	0.95		670
	١ ٥	VXK2342-02	0.35	0.62	0.95		830
	3	VXK2222-03	0.8	0.00	0.00		670
	3	VXK2322-03	1.2	0.28	0.33		830
3/8	4.5	VXK2232-03	0.3	0.54	0.61		670
(10A)	4.5	VXK2332-03	0.54		0.61		830
	6	VXK2242-03	0.15	0.00	0.05	1	670
	0	VXK2342-03	0.35	0.82	0.95		830

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

Fluid tempe	Fluid temperature (°C)				
Solenoid valve	Solenoid valve option symbol				
Nil	(°C)				
1 to 60	-20 to 60				

Note) With no freezing

Valve Leakage

Internal Leakage

Seal material	Leakage rate (Water)
NBR, EPDM	0.1 cm ³ /min or less
External Leakage	
Seal material	Leakage rate (Water)
NBR, EPDM	0.1 cm ³ /min or less



For Water/Single Unit

How to Order (Single Unit)



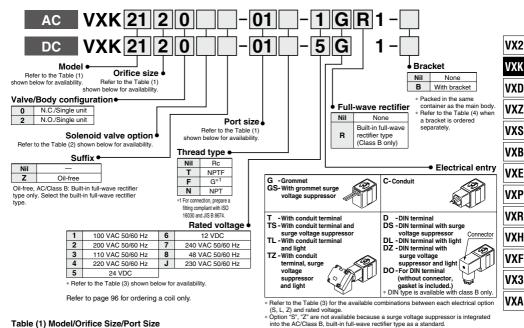


Table (1) Model/Orifice Size/Port Size

Normally Closed (N.C.)

Solenoid valve (Port size)				Orifice symbol (Diameter)				
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)
Dest	01 (1/8)	_	_	•	•	•	_	_
Port symbol	02 (1/4)	_	_	•	•	•	_	_
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•	•
	_	03 (3/8)	03 (3/8)		•	•	•	•

Table (2) Solenoid Valve Ontion

	Table (2) Soleliold Valve Option								
	Option	Seal	Body/Shading	Coil	Remarks				
	symbol	material	coil material	insulation type	Homans				
	Nil	NBR	C37/Cu	В	_				
ı	Е	EPDM	U37/UU	Н	Heated water (AC only)				

Normally Open (N.O.)

INOTHIAIT	ormany open (14.0.)						
	Solenoid val	Orifice symbol (Diameter)					
Model	VXK21	VXK22	VXK23	1	2	3	4
iviouei	VARZI	VARZZ	VARZS	(2 mmø)	(3 mmø)	(4.5 mmø)	(6 mmø)
	01 (1/8)	_	_	•	•	•	
Port symbol	02 (1/4)	_	_	•	•	•	_
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•
(1 011 0.20)	_	03 (3/8)	03 (3/8)	_	•	•	•

Table	Table (3) Rated Voltage/Electrical Option							
	ated volt	200		Class B			Class H	
n	aleu voil	aye	S	L	Z	S	L	Z
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor
	1	100 V	•	•	•	•	•	•
	2	200 V	•	•	•	•	•	•
	3	110 V	•	•	•	•	•	•
AC	4	220 V	•	•	•	•	•	•
	7	240 V	•	_	_	•	_	
	8	48 V	•	_	_	•	_	_
	J	230 V	•	_	_	•	_	
	5	24 V	•	•	•			
DC	6	12 V	•	_	_	DC spec. is not available		vallable.

^{*} Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

alala (4) Duaalast Daut Na

Table (4) bracket Part No.					
Model	Part no.				
VXK21					
VXK22	VXK021N-5A				
VXK33	1				

Dimensions → page 95 (Single unit)

For Oil /Single Unit

Model/Valve Specifications

N.C.

N.O.

Symbol





🔥 fluid: Oil –

The dynamic viscosity of the fluid must not exceed 50 mm²/s.

The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or when the OFF response is prioritized.



Normally Closed (N.C.)

	0.7	,	Max. operat	ing pressure		Note 1)	Note 3)	Note 2)
Port size	Orifice size (mmø)	Model	AC	DC AC (Built-in full-wave	Flow rate characteristics		Max. system pressure	Weight (g)
	,			rectifier type)	Κv	Cv converted	(MPa)	
1/8	2	VXK2110-01	1.5	1.5	0.15	0.17		
(6A)	3	VXK2120-01	0.5	0.5	0.28	0.33		
(0/1)	4.5	VXK2130-01	0.2	0.15	0.54	0.61		480
	2	VXK2110-02	1.5	1.5	0.15	0.17		
		VXK2120-02	0.5	0.5	_			
	3	VXK2220-02	1.2	1.2	0.28	0.33	3.0	640
		VXK2320-02	1.7	2.0				790
1/4		VXK2130-02	0.2	0.15				480
(8A)	4.5	.5 VXK2230-02	0.35	0.3	0.54	0.61		640
(0/1)		VXK2330-02	0.55	0.85				790
	6	VXK2240-02	0.2	0.1	0.82	0.95		640
	ь	VXK2340-02	0.35	0.3	0.62	0.95		790
	8	VXK2250-02	0.1	0.08	0.93	1.10	1.0	640
	٥	VXK2350-02	0.14	0.2	0.93	1.10	1.0	790
	3	VXK2220-03	1.2	1.2	0.28	0.33		640
	3	VXK2320-03	1.7	2.0	0.26	0.33		790
	4.5	VXK2230-03	0.35	0.3	0.54	0.61	3.0	640
3/8	4.5	VXK2330-03	0.55	0.85	0.54	0.61	3.0	790
(10A)	6	VXK2240-03	0.2	0.1	0.00	0.95		640
	О	VXK2340-03	0.35	0.3	0.82	0.95		790
	8	VXK2250-03	0.1	0.08	0.93	1.10	1.0	640
	ď	VXK2350-03	0.14	0.2	0.93	1.10	1.0	790

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

Normally Open (N.O.)

lorma	ally O	pen (N.O.)					
Port size	Orifice size (mmø)	Model	Max. operating pressure differential (MPa)	Flow rate characteristics		Max. system pressure	Note 2) Weight
	()		AC, DC	Kv	Cv converted	(MPa)	107
4/0	2	VXK2112-01	0.8	0.15	0.17		
1/8	3	VXK2122-01	0.45	0.28	0.33		
(6A)	4.5	VXK2132-01	0.2	0.54	0.61		500
	2	VXK2112-02	0.8	0.15	0.17		
	3	VXK2122-02	0.45	0.28	0.33		
		VXK2222-02	0.7				670
		VXK2322-02	1.0				830
1/4	4.5	4.5 VXK2132-02 0.2 VXK2232-02 0.3 0.54 VXK2332-02 0.6			1 1	500	
(8A)			0.3	0.54	0.61	20	670
				3.0	830		
	6	VXK2242-02	0.15			1	670
	٥	VXK2342-02	0.35	0.82	0.95		830
	3	VXK2222-03	0.7	0.00	0.00		670
	3	VXK2322-03	1.0	0.28	0.33		830
3/8	4.5	VXK2232-03	0.3	0.54	0.04		670
(10A)	4.5	VXK2332-03 0.6		0.54	0.61		830
	_	VXK2242-03	0.15	0.00	0.05	1	670
	6	VXK2342-03	0.35	0.82	0.95		830

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

Fluid temp	Fluid temperature (°C)				
Solenoid valve	Solenoid valve option symbol				
Α	A D				
-5 Note) to 60	-5 Note) to 120	-20 to 60			

Note) Dynamic viscosity: 50 mm²/s or less

Valve Leakage

Internal Leakage

Seal material	Leakage rate (Oil)					
FKM	0.1 cm³/min or less					
External Leakage						
Seal material	Leakage rate (Oil)					
5101	24					



For Oil/Single Unit

How to Order (Single Unit)



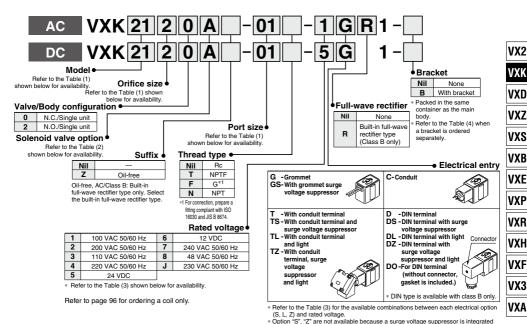


Table (1) Model/Orifice Size/Port Size

Normally Closed (N.C.)

So		Orifice symbol (Diameter)						
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)
D .	01 (1/8)	_	_	•	•	•	_	_
Port symbol	02 (1/4)	_	_	•	•	•	_	_
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•	•
	_	03 (3/8)	03 (3/8)	_	•	•	•	•

Normally Open (N.O.)										
	Solenoid val	ve (Port size	Orifice symbol (Diameter)							
Model	odel VXK21 VXK22 VXK23		1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmg)				
	01 (1/8)	_	_	•	•	•	— —			
Port symbol	02 (1/4)	_	_	•	•	•	_			
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•			
	_	03 (3/8)	03 (3/8)	_	•	•	•			

.h. (0) Data d Valkana/Elastrical Oution

ь	ated volt	000		Class B			Class H	
п	aleu voil	aye	S	L	Z	S	Z	
AC/ DC			With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor
	1	100 V	•	•	•	•	•	•
	2	200 V	•	•	•	•	•	•
	3	110 V	•	•	•	•	•	•
AC	4	220 V	•	•	•	•	•	•
	7	240 V	•	_	_	•	_	_
	8	48 V	•	_	_	•	_	_
DC	J	230 V	•	_	_	•	_	_
	5	24 V	•	•	•	DC		:
	6	12 V	•	•			DC spec. is not available.	

^{*} Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (2) Solenoid Valve Option

Body/Shading

coil material

C37/Cu

Coil

insulation type В

Н

Seal

material

FKM

into the AC/Class B, built-in full-wave rectifier type as a standard.

Ontion

symbol

Α

ח

Table (4) Bracket Part No.								
Model	Part no.							
VXK21								
VXK22	VXK021N-5A							
VXK23	1							

Dimensions → page 95 (Single unit)

For Steam /Single Unit

Model/Valve Specifications

N.C. N.O.







Normally Closed (N.C.)

						Note 3)	
Port	Orifice size	Model	Max. operating pressure differential (MPa)	Flow characte	Flow rate Note 1) haracteristics		Note 2) Weight
3120	(mmø)		AC	Kv	Cv converted	pressure (MPa)	(g)
1/8	2	VXK2110-01	1.0	0.15	0.17		
(6A)	3	VXK2120-01	1.0	0.28	0.33		
(OA)	4.5	VXK2130-01	0.45	0.54	0.61		480
	2	VXK2110-02	1.0	0.15	0.17		400
	3	VXK2120-02	1.0	0.28	0.33	1.0	
	4.5	VXK2130-02	0.45	0.54		1.0	
1/4 (8A)		VXK2230-02	0.75		0.61		640
		VXK2330-02	1.0				790
(0, 1)	6	VXK2240-02	0.4	0.82	0.95		640
		VXK2340-02	0.5	0.62	0.95		790
	8	VXK2250-02	0.15	0.93	1.10	0.5	640
	°	VXK2350-02	0.2	0.93	1.10	0.5	790
	3	VXK2220-03	1.0	0.28	0.33		640
	4.5	VXK2230-03	0.75	0.54	0.61		040
0/0	4.5	VXK2330-03	1.0	0.54	0.61	1.0	790
3/8	6	VXK2240-03	0.4	0.82	0.95		640
(10A)	l °	VXK2340-03	0.5	0.62	0.95		790
		VXK2250-03	0.15	0.93	1 10	0.5	640
	8	VXK2350-03	0.2	0.93	1.10	0.5	790

Note 1) The flow rate characteristics of this product have variations. When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 60 g for conduit terminal type.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

Name aller Ones (N.O.)

NOITI	ially v	Open (N.O					
Port size	Orifice size	Model	Max. operating pressure differential (MPa)	Flow charact	rate ^{Note 1)} eristics	Max. system	Note 2) Weight
SIZC	(mmø)		AC	Kv	Cv converted	préssure (MPa)	(g)
	2	VXK2112-01	1.0	0.15	0.17		
1/8	3	VXK2122-01	0.7	0.28	0.33		
(6A)	4.5	VXK2132-01	0.3	0.54	0.61		500
	2	VXK2112-02	1.0	0.15	0.17		
	3	VXK2122-02	0.7	0.28	0.33	1.0	
		VXK2222-02	1.0		0.33		670
1/4	4.5	VXK2132-02	0.3	0.54			500
(8A)		VXK2232-02	0.45		0.61		670
` ′		VXK2332-02	8.0				830
	6	VXK2242-02	0.25	0.82	0.95		670
	О	VXK2342-02	0.45	0.62	0.95		830
	3	VXK2222-03	1.0	0.28	0.33		670
	4.5	VXK2232-03	0.45	0.54	0.61		6/0
3/8	4.5	VXK2332-03	8.0	0.54	0.01		830
(10A)	6	VXK2242-03	0.25	0.82	0.95		670
	o	VXK2342-03	0.45	0.82	0.95		830

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 60 g for conduit terminal type.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

Max. fluid temperature (°C)	A b : 4 4 4
Solenoid valve option symbol	Ambient temperature
S	(0)
183	-20 to 60

Valve Leakage

Internal Leakage									
Seal material	Leakage rate (Air)								
PTFE	300 cm³/min or less								
External Leakage									
Seal material	Leakage rate (Air)								
PTFE	1 cm³/min or less								



How to Order (Single Unit)



VX2

VXK

VXD

VXZ

VXS

VXB

VXE

VXP

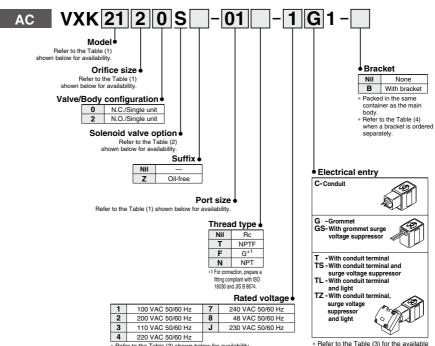
VXR

VXH

VXF

VX3

VXA



* Refer to the Table (3) shown below for availability. Refer to page 96 for ordering a coil only.

Table (1) Model/Orifice Size/Port Size

Normally Closed (N.C.)

INUITIIAIII	CIUSEU	ı (ıv.c.)						
Solei		Orifice symbol (Diameter)						
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)
D	01 (1/8)	_	_	•	•	•	_	_
Port symbol	02 (1/4)	_	_	•	•	•	_	_
(Port size)	_	02 (1/4)	02 (1/4)	_	_	•	•	•
	_	03 (3/8)	03 (3/8)	_	● (VXK22)	•	•	•

Normally Open (N O)

Normany Open (N.O.)									
	Orifice symbol (Diameter)								
Model	VXK21 VXK22 VXK23		1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)			
D-+	01 (1/8)	_	_	•	•	•	_		
Port symbol	02 (1/4)	_	_	•	•	•	_		
(Port size)	_	02 (1/4)	02 (1/4)	_	● (VXK22)	•	•		
	_	03 (3/8)	03 (3/8)	_	● (VXK22)	•	•		

Table (2) Solenoid Valve Option

	Tubic (2) Colonola Valve Option										
	Option symbol Seal material S PTFE		Body/Shading coil material	Coil insulation type							
			C37/Cu	Н							

Solenoid coil: AC/Class H only

Table (3) Rated Voltage/Electrical Option

combinations between each electrical option (S, L, Z) and rated voltage.

	(0)		iluge, E.		- p				
В.	ated volt		Class H						
l na	ated von	age	S	L	Z				
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor				
	1	100 V	•	•	•				
	2	200 V	•	•	•				
	3	110 V	•	•	•				
AC	4	220 V	•	•	•				
	7	240 V	•	_	_				
	8	48 V	•	_	_				
	J	230 V	•	_	_				
DC	5	24 V	DC eno	c. is not av	railabla				
DC	6	12 V	DO spe	c. 15 110t a	raliable.				

Table (4) Bracket Part No.

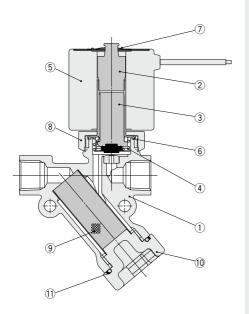
Mar al a l	Double -				
Model	Part no.				
VXK21					
VXK22	VXK021N-5A				
VXK23					

Dimensions → page 95 (Single unit)

VXK21/22/23 Series For Air, Water, Oil, Steam

Construction: Single Unit

Normally closed (N.C.) Body material: C37



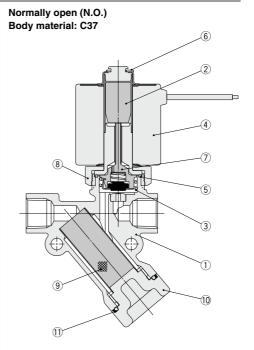
Component Parts

CUI	oniponent raits								
No.	Description	Material							
1	Body	C37							
2	Tube assembly Note 2)	Stainless steel, Cu							
3	Armature assembly	Stainless steel, PPS, NBR (FKM, EPDM, PTFE)							
4	Return spring	Stainless steel							
5	Solenoid coil	_							
6	O-ring	NBR (FKM, EPDM, PTFE)							
7	Clip	SK							
8	Nut	C37							
9	Strainer	Stainless steel							
10	Plug	C37							
11	O-ring	NBR (FKM, EPDM, PTFE)							

Note 1) The seal materials shown in () are available depending on the option

selected.

Note 2) "Cu" is not available with the DC spec. and AC spec. built-in full-wave rectifier type.



Component Parts

No.	Description	Material
1	Body	C37
2	Tube assembly Note 2)	Stainless steel, Cu
3	Return spring	Stainless steel
4	Solenoid coil	_
5	O-ring	NBR (FKM, EPDM, PTFE)
6	E stop ring	Stainless steel
7	Push rod assembly	Stainless steel, PPS, NBR (FKM, EPDM, PTFE)
8	Nut	C37
9	Strainer	Stainless steel
10	Plug	C37
11	O-ring	NBR (FKM, EPDM, PTFE)

Note 1) The seal materials shown in () are available depending on the option

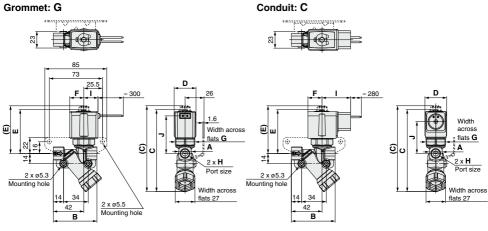
selected.

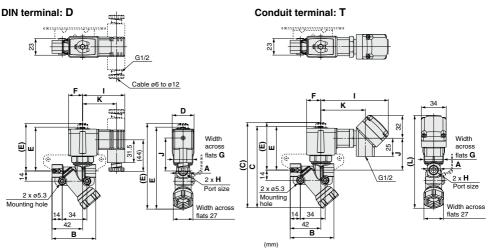
Note 2) "Cu" is not available with the DC spec. and AC spec. built-in full-wave rectifier type.



Dimensions

Normally closed (N.C.): VXK21□0/VXK22□0/VXK23□0 Normally open (N.O.): VXK21 2/VXK22 2/VXK23 2





ĺ	Normally closed	Normally open	Orifice size	Port size	Α	В	С	(C)	D	E	(E)	F	G
	(N.C.)	(N.O.)						Note 2)			Note 2)		
	VXK21□0	VXK21□2	ø2, ø3, ø4.5	1/8, 1/4	18	60	(112)	(119)	30	60	67	19.5	27
ĺ	VXK22□0	VXK22□2	ø3, ø4.5, ø6, ø8 ^{Note 1)}	1/4, 3/8	22	63.5	(121.5)	(128.5)	35	69	76.5	22.5	32
	VXK23□0	VXK23□2	ø3, ø4.5, ø6, ø8 ^{Note 1)}	1/4, 3/8	22	63.5	(127.5)	(135)	40	75.5	83.5	25	36

Mo	del						EI	ectric	al ent	ry ^{Note}	3)				Е	Built-in	full-v	ave r	ectifie	er type	e Ele	ectrica	al entr	y Note	3)
Normally	Normally	Orifice size	Port size	Gron	nmet	Cor	duit	DIN	l term	inal	Co	nduit	termi	nal	Gror	nmet	Con	duit	DIN	l term	inal	Co	nduit	termi	nal
(N.C.)	(N.O.)		п	-1	J	- 1	J	T	J	K	T	J	K	L	Т	J	-1	J	T	J	K	- 1	J	K	L
VXK21□0	VXK21□2	ø2, ø3, ø4.5	1/8, 1/4	19.5	52	40	44.5	58.5	44	46.5	(92)	44.5	(61)	(129)	30	48	48.5	43	65.5	44	53.5	(100.5)	43	(69.5)	(127)
VXK22□0	VXK22□2	ø3, ø4.5, ø6, ø8 ^{Note 1)}	1/4, 3/8	22.5	61	43	53.5	61.5	53	49.5	(95)	53.5	(64)	(138)	33	57	51.5	52	68.5	53	56.5	(103.5)	52	(72.5)	(136.5)
VXK23□0	VXK23□2	ø3, ø4.5, ø6, ø8 ^{Note 1)}	1/4, 3/8	25.5	67.5	46	60	64	59.5	52	(98)	60	(66.5)	(143.5)	36	63.5	54	58.5	71	59.5	59	(106)	58.5	(75)	(142.5)

Note 1) An orifice size of ø8 is only available with the N.C. spec.

Model

Note 2) (C)(E): N.O. spec. dimensions Note 3) Add 1.5 mm to "J" and "L" dimensions for the N.O. spec.



VX2 VXK

VXD VXZ

VXS

VXB VXE

VXP

VXR VXH

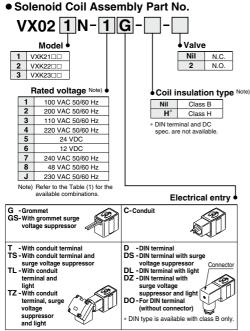
VXF

VX3

VXA

(mm)

Replacement Parts

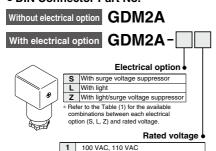


* Refer to the Table (1) for the available combinations between each electrical option (S, L, Z) and rated voltage

DIN Connector Part No.

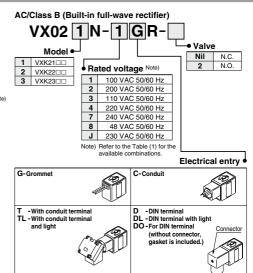
2 5 24 VDC

6 12 VDC 48 VAC 15



200 VAC, 220 VAC, 230 VAC, 240 VAC

 Gasket Part No. for DIN Connector VCW20-1-29-1



- * Surge voltage suppressor is integrated into the AC/Class B, built-in full-wave
- rectifier type as a standard

* Refer to the Table (1) for the available combinations between each electrical

Table (1) Rated Voltage/Electrical Option

				Class B		Class H				
H	ated volt	age	S	L	Z	S	L	Z		
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor		
	1	100 V	•	•	•	•	•	•		
	2	200 V	•	•	•	•	•	•		
	3	110 V	•	•	•	•	•	•		
AC	4	220 V	•	•	•	•	•	•		
	7	240 V	•	_	_	•	_	_		
	8	48 V	•	_	_	•	_	_		
	J	230 V	•	_	_	•	_	_		
DC	5	24 V	•	•	•	DC ana	io not o	voiloblo		
DC	6	12 V	•	_	_	DC spec	DC spec. is not availa			

- * Option "S", "7" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.
- * Replacement of solenoid coil

option and rated voltage

- Cannot be changed between DC and AC
- Cannot be changed between DC and AC (built-in full-wave rectifier type).
- · Can be changed from DC to DC
- Can be changed from AC to AC.



Name Plate Part No.

AZ-T- Valve model

† Enter by referring to "How to Order" (Single Unit).

• Clip Part No. (For N.C.)

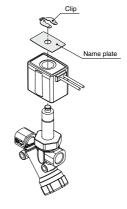
For VX21: VX021N-10 For VX22: VX022N-10 For VX23: VX023N-10

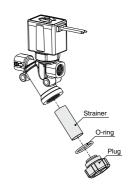
• Clip Part No. (For N.O.)

For VX21: **ETW-7** For VX22: **ETW-8** For VX23: **ETW-9**

• Strainer Part No.

Strainer	VXK021N-4-1
	VXK021N-3CA (NBR)
Plug assembly	VXK021N-3CA-F (FKM)
(Plug + O-ring)	VXK021N-3CA-E (EPDM)
	VXK021N-3CA-P (PTFE)
	VXK-OR (NBR)
O-ring	VXK-OR-F (FKM)
* Part numbers are for a set of ten O-rings.	VXK-OR-E (EPDM)
	VXK-OR-P (PTFE)





VX2

VXK

VXD VXZ

VXS VXB

VXE

VXP

VXR

VXH VXF

VX3 VXA

Glossary of Terms

Pressure Terminology

1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve stably operating.

3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

(The pressure differential of the solenoid valve portion must be less than the maximum operating pressure differential.)

4. Proof pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. (value under the prescribed conditions)

5. 100 mesh

The number of meshes over a length of 25.4 mm (1 inch).

Electrical Terminology

1. Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A). Power consumption (W): For AC, $W = V \cdot A \cdot \cos\theta$. For DC, $W = V \cdot A$. Note) $\cos\theta$ shows power factor. $\cos\theta = 0.6$

2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

3. Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".

Verify the degree of protection for each product.



First Characteristics:

	Degrees of protection against solid foreign objects								
0	Non-protected								
1	Protected against solid foreign objects of 50 mm ø and greater								
2	Protected against solid foreign objects of 12 mm ø and greater								
3	Protected against solid foreign objects of 2.5 mm ø and greater								
4	Protected against solid foreign objects of 1.0 mm ø and greater								
5	Dust-protected								
6	Dusttight								

Second Characteristics: Degrees of protection against water

0	Non-protected	_
1	Protected against vertically falling water drops	Dripproof type 1
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2
3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type
4	Protected against splashing water	Splashproof type
5	Protected against water jets	Low jetproof type
6	Protected against powerful water jets	Strong jetproof type
7	Protected against the effects of temporary immersion in water	Immersible type
8	Protected against the effects of continuous immersion in water	Submersible type

Example) IP65: Dusttight, Low jetproof type

"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

Others

1. Material

NBR: Nitrile rubber FKM: Fluororubber

EPDM: Ethylene propylene rubber PTFE: Polytetrafluoroethylene resin

2. Oil-free treatment

The degreasing and washing of wetted parts.

3. Symbol

In the symbol (III) Port 1 (IN) and Port 2 (OUT) are shown in a blocked condition $(\frac{\bot}{T})$, but it is not possible to use the valve in cases of reverse pressure, where the Port 2 pressure is higher than the Port 1 pressure.



Solenoid Valve Flow Rate Characteristics

(How to indicate flow rate characteristics)

1. Indication of flow rate characteristics

The flow rate characteristics in equipment such as a solenoid valve, etc. are indicated in their specifications as shown in Table (1).

Table (1) Indication of Flow Rate Characteristics

Corresponding equipment	Indication by international standard	Other indications	Conformed standard
B	C, b	_	ISO 6358: 1989 JIS B 8390: 2000
Pneumatic equipment	_	s	JIS B 8390: 2000 Equipment: JIS B 8379, 8381-1, 8381-2
		Cv	ANSI/(NFPA)T3.21.3 R1-2008
Process fluid control	Kv	_	IEC60534-1: 2005 IEC60534-2-3: 1997 JIS B 2005-1: 2012
equipment	_	Cv	JIS B 2005-1: 2012 JIS B 2005-2-3: 2004 Equipment: JIS B 8471, 8472, 8473

2. Pneumatic equipment

2.1 Indication according to the international standards

(1) Conformed standard

ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids—

Determination of flow rate characteristics

JIS B 8390: 2000 : Pneumatic fluid power—Components using compressible fluids—

How to test flow rate characteristics

(2) Definition of flow rate characteristics

The flow rate characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio b.

Sonic conductance C: Value which divides the passing mass flow rate of an equipment in a choked flow condition by the product of the upstream absolute pressure and the density in a

Critical pressure ratio **b**: Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the value is smaller than this ratio.

Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and

where sonic speed in a certain part of an equipment is reached.

Gaseous mass flow rate is in proportion to the upstream pressure and not dependent on the downstream pressure.

Subsonic flow : Flow greater than the critical pressure ratio

Standard condition : Air in a temperature state of 20°C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar),

relative humidity 65%.

It is stipulated by adding the "(ANR)" after the unit depicting air volume.

(standard reference atmosphere)

Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference

atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere

(3) Formula for flow rate

It is described by the practical units as following.

When

 $\frac{{\it P}_{2} + 0.1}{{\it P}_{1} + 0.1} \le {\it b}$, choked flow

$$Q = 600 \times C (P_1 + 0.1) \sqrt{\frac{293}{273 + T}}$$
(1)

When

 $\frac{{\bf P}_{2}+0.1}{{\bf P}_{1}+0.1}>{\bf b}$, subsonic flow

$$Q = 600 \times C (P_1 + 0.1) \sqrt{1 - \left[\frac{P_2 + 0.1}{P_1 + 0.1} - b}{1 - b} \right]^2 \sqrt{\frac{293}{273 + T}} \dots (2)$$

VX2

VXK VXD

VXZ

VXS VXB

VXE

VXP

VXR VXH

VXF

VX3

Q: Air flow rate [L/min (ANR)]

C: Sonic conductance [dm3/(s-bar)], dm3 (Cubic decimeter) of SI = L (liter).

b: Critical pressure ratio [—]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

T: Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow rate characteristics are shown in Graph (1) For details, please use the calculation software available from SMC website.

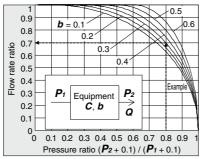
Example

Obtain the air flow rate for $P_1 = 0.4$ [MPa], $P_2 = 0.3$ [MPa], T = 20 [°C] when a solenoid valve is performed in C = 2 [dm³/(s·bar)] and D = 0.3.

According to formula 1, the maximum flow rate = $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600 \text{ [L/min (ANR)]}$

Pressure ratio =
$$\frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), it is going to be 0.7 if it is read by the pressure ratio as 0.8 and the flow ratio to be $\boldsymbol{b} = 0.3$. Hence, flow rate = Max. flow x flow ratio = $600 \times 0.7 = 420$ [L/min (ANR)]



Graph (1) Flow rate characteristics

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80%, 60%, 40%, 20% and the upstream and downstream pressure. And then, obtain the sonic conductance \bf{C} from this maximum flow rate. In addition, calculate \bf{b} using each data of others and the subsonic flow formula, and then obtain the critical pressure ratio \bf{b} from that average.

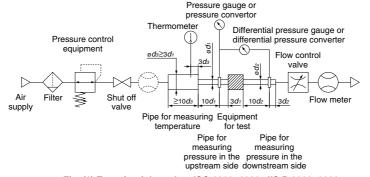


Fig. (1) Test circuit based on ISO 6358: 1989, JIS B 8390: 2000

Solenoid Valve Flow Rate Characteristics VXK21/22/23 Series

2.2 Effective area S

(1) Conformed standard

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

Determination of flow rate characteristics

Equipment standards: JIS B 8373: Solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381-1: Fittings for pneumatics—Part 1: Push-in fittings for thermoplastic resin tubing JIS B 8381-2: Fittings for pneumatics—Part 2: Compression fittings for thermoplastic resin tubing

(2) Definition of flow rate characteristics

Effective area S: The cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance C.

(3) Formula for flow rate

When

$$\frac{P_{2} + 0.1}{P_{1} + 0.1}$$
 0.5, choked flow

$$\mathbf{Q} = 120 \times \mathbf{S} (\mathbf{P}_1 + 0.1) \sqrt{\frac{293}{273 + \mathbf{T}}}$$
(5)

When

$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > 0.5$$
, subsonic flow

$$P_1 + 0.1$$

$$\mathbf{Q} = 240 \times \mathbf{S} \sqrt{(\mathbf{P}_2 + 0.1) (\mathbf{P}_1 - \mathbf{P}_2)} \sqrt{\frac{293}{273 + \mathbf{T}}}$$
(4)

Conversion with sonic conductance C:

Q : Air flow rate[L/min(ANR)]

S : Effective area [mm²]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

T: Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio \boldsymbol{b} is the unknown equipment. In the formula (2) by the sonic conductance \boldsymbol{C} , it is the same formula as when $\boldsymbol{b} = 0.5$.

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8379, the pressure values are in parentheses and the coefficient of the formula is 12.9.

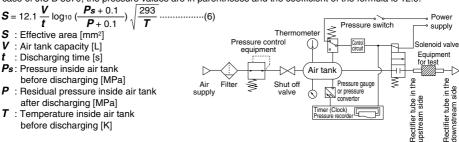


Fig. (2) Test circuit based on JIS B 8390: 2000

VXK VXD

VX2

VXZ

VXS VXB

VXE

VXP

VXR

VXH VXF

VX3

2.3 Flow coefficient CV factor

The United States Standard ANSI/(NFPA)T3.21.3: R1-2008R: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

This standard defines the Cv factor of the flow coefficient by the following formula that is based on the test conducted by the test circuit analogous to ISO 6358.

$$Cv = \frac{Q}{114.5\sqrt{\frac{\Delta P (P_2 + P_a)}{T_c}}}$$
 (7)

 ΔP : Pressure drop between the static pressure tapping ports [bar]

P₁: Pressure of the upstream tapping port [bar gauge]

 P_2 : Pressure of the downstream tapping port [bar gauge]: $P_2 = P_1 - \Delta P$

Q: Flow rate [L/s standard condition]

Pa: Atmospheric pressure [bar absolute]

T1: Upstream absolute temperature [K]

Test conditions are $< P_1 + P_2 = 6.5 \pm 0.2$ bar absolute, $T_1 = 297 \pm 5$ K, 0.07 bar $\le \Delta P$ 0.14 bar.

This is the same concept as effective area **A** which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

3. Process fluid control equipment

(1) Conformed standard

IEC60534-1: 2005: Industrial-process control valves. Part 1: control valve terminology and general considerations

IEC60534-2-3: 1997: Industrial-process control valves. Part 2: Flow capacity, Section Three-Test procedures

JIS B 2005-1: 2012: Industrial-process control valves – Part 1: Control valve terminology and general considerations
JIS B 2005-2-3: 2004: Industrial-process control valves – Part 2: Flow capacity – Section 3: Test procedures
Equipment standards: JIS B 8471: Solenoid valve for water

JIS B 8472: Solenoid valve for steam JIS B 8473: Solenoid valve for fuel oil

(2) Definition of flow rate characteristics

Kv factor: Value of the clean water flow rate represented by m³/h that runs through the valve (equipment for test) at 5 to 40°C, when the pressure difference is 1 x 105 Pa (1 bar). It is calculated using the following formula:

$$\mathbf{K}\mathbf{v} = \mathbf{Q}\sqrt{\frac{1\times10^5}{\Delta\mathbf{P}}\cdot\frac{\rho}{1000}}$$
....(8)

Kv: Flow coefficient [m3/h]

Q: Flow rate [m3/h]

△P: Pressure difference [Pa]

 ρ : Density of fluid [kg/m³]

(3) Formula of flow rate

It is described by the practical units. Also, the flow rate characteristics are shown in Graph (2).

In the case of liquid:

$$\mathbf{Q} = 53\mathbf{K}\mathbf{v}\sqrt{\frac{\Delta \mathbf{P}}{\mathbf{G}}} \tag{9}$$

Q: Flow rate [L/min]

Kv: Flow coefficient [m3/h]

ΔP: Pressure difference [MPa]

G: Relative density [water = 1]

In the case of saturated aqueous vapor:

$$Q = 232 Kv \sqrt{\Delta P(P_2 + 0.1)}$$
(10)

Q: Flow rate [kg/h]

Kv: Flow coefficient [m³/h]

Δ**P**: Pressure difference [MPa]

 P_1 : Upstream pressure [MPa]: $\Delta P = P_1 - P_2$

P2: Downstream pressure [MPa]

Solenoid Valve Flow Rate Characteristics VXK21/22/23 Series

Conversion of flow coefficient:

Kv = 0.865 Cv(11)

Here,

Cv factor: Value of the clean water flow rate represented by US gal/min that runs through the valve at 40 to 100°F, when the pressure difference is 1 lbf/in² (psi)

Value is different from **Kv** and **Cv** factors for pneumatic purpose due to different test method.

(4) Test method

Connect the equipment for the test to the test circuit shown in Fig. (3), and run water at 5 to 40°C. Then, measure the flow rate with a pressure difference where vaporization does not occur in a turbulent flow (pressure difference of 0.035 MPa to 0.075 MPa when the inlet pressure is within 0.15 MPa to 0.6 MPa). However, as the turbulent flow is definitely caused, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not fall below 1 x 105, and the inlet pressure needs to be set slightly higher to prevent vaporization of the liquid. Substitute the measurement results in formula (8) to calculate **Kv**.

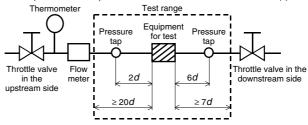
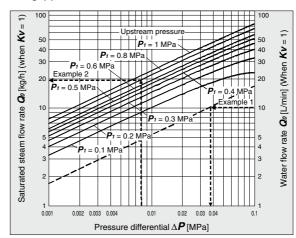


Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005-2-3



Graph (2) Flow rate characteristics

Example 1)

Obtain the pressure difference when water [15 L/min] runs through the solenoid valve with a $\mathbf{K}\mathbf{v} = 1.5 \text{ m}^3/\text{h}$. As the flow rate when $\mathbf{K}\mathbf{v} = 1$ is calculated as the formula: $\mathbf{Q}_0 = 15 \times 1/1.5 = 10$ [L/min], read off $\Delta \mathbf{P}$ when \mathbf{Q}_0 is 10 [L/min] in Graph (2). The reading is 0.036 [MPa].

Example 2)

Obtain the saturated steam flow rate when $P_1 = 0.8$ [MPa] and $\Delta P = 0.008$ [MPa] with a solenoid valve with a Kv = 0.05 [m³/h]. Read off Q_0 when P_1 is 0.8 and ΔP is 0.008 in Graph (2), the reading is 20 kg/h. Therefore, the flow rate is calculated as the formula: $Q = 0.05/1 \times 20 = 1$ [kg/h].

VX2

VXK

VXD

VXZ

VXS

VXB

VXE

VXP

VXR

VXH

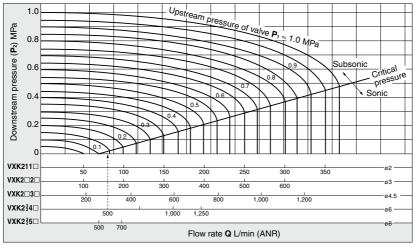
VXF

VX3

Flow Rate Characteristics

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 99 to 103.

Air



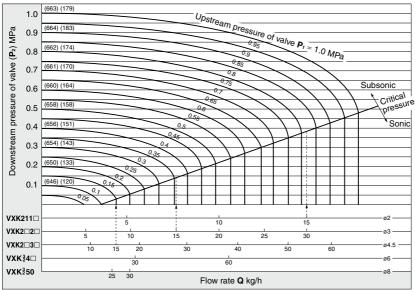
How to read the graph

The sonic range pressure to generate a flow rate of 500 L/min (ANR) is

P₁ = 0.14 MPa for a Ø6 orifice (VXK234□) and

 $P_1 = 0.3$ MPa for a Ø4.5 orifice (VX2 \square 3 \square).

Saturated Steam



(): Saturated steam holding heat (kcal/kg) (): Saturation temperature (°C)

How to read the graph

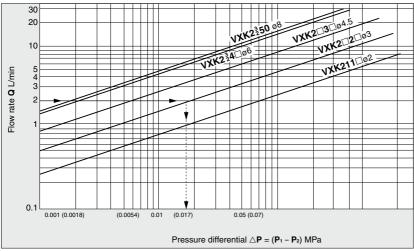
The sonic range pressure to generate a flow rate of 15 kg/h is

 P_1 = 0.15 MPa for Ø4.5 orifice (VXK2 \square 3 \square S), P_1 = 0.37 MPa for Ø3 orifice (VXK2 \square 2 \square S), and

P₁ = 0.82 MPa for ø2 orifice (VXK211□S). The holding heat slightly differs depending on the pressure P₁, but at 15 kg/h it is approx. 9700 kcal/h.

Flow Rate Characteristics VXK21/22/23 Series

Water



How to read the graph

When a water flow of 2 L/min is generated, $\triangle P = 0.017$ MPa for a valve with ø3 orifice (VXK212 \square , 222 \square , 232 \square).

VX2

VXK

VXD VXZ

VXS

VXB

VXE

VXR

VXH

VXF