SERIES

Ψ

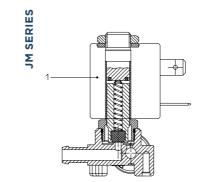


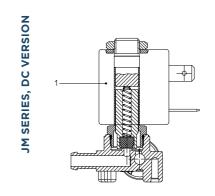


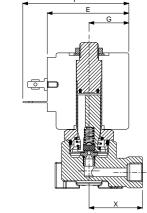
### **AM - JM SERIES**

### Food Grade NSF, Direct Acting

**AM** and **JM** are direct acting solenoid valves. The fixed core and armature tube are welded together to enhance pressure resistance and leak-tightness. Valves do not require a minimum operating pressure. A large selection of seal materials provides wide chemical compatibility. AC/DC interchangeability of the coil is possible for both NC and NO configurations.







Solenoid Valves General purpose Food Grade NSF AM - JM SERIES









# **TECHNICAL DATA**

PORT CONNECTION		G 1/8 (F), G1/8 (M), Hose conr	nection Ø6, fast fitting, push in			
SEALING MATERIALS	Fk	M	EPDM*			
FLUID TEMPERATURE	-10°C +	-140°C	-10°C +140°C			
FLUIDS	Air, water, ine	rt gas, steam	Water, inert gas, steam			
VISCOSITY	'12 cSt up to orifice	e 1.5 mm, 37 cSt for orifice 2.0	and 2.3 mm, 53 cSt for orifice 2.5 mm and above			
TUBE Ø -	JM-AM	ø 10 mm - 22 mm	LBA05, LTA05 (class F), LBV05 (class H)			
COIL WIDTH -	JM-AM	ø 10 mm - 22 mm	LBV08 (class H), ED 50%			
SERIES	AM ø 13 mm - 30 mm		BDA08, BVA08 (class F), BDV08 (class H)			
INSTALLATION	as required, preferably with actuator upright					
PROTECTION DEGREE		IP65 EN 60529 (DIN 400	050) with plug connector			

• \* Available on request with minimum order quantity.

## MATERIALS

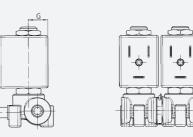
BODY	PPS
ORIFICE	For JM series: PPS For AM series: stainless steel
ARMATURE TUBE	Stainless steel AISI series 300
FIXED CORE	Stainless steel AISI series 400
PLUNGER	Stainless steel AISI series 400
PHASE DISPLACEMENT RING	Gold plated copper
SPRING	Stainless steel AISI series 300
SEALING	V=FKM, E=EPDM

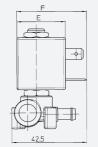
 $\blacksquare$  V = FKM+EPDM for valves with PPS body and PUSH IN connections.

### - CE

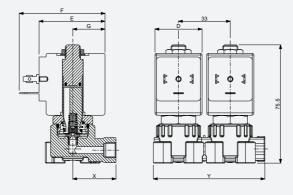
- 2014/35/EU (LVD) 2014/30/EU (EMC) 2014/68/EU (PED) art. 4.3 up to 1"
- UL regognized and VDE,CSA approved coils are available for this series, please refer
- NSF/ANSI 169 certification (Special Food Equipment and Devices) is available for this series, Valves with NSF approval are in compliance with CE regulation 1935/2004.

### DRAWING 1





### DRAWING 2



SERIES	DIMENSIONS [mm]								
SERIES	D	E	F	G	Х	Y			
JM SERIES	22	28 <b>±</b> 1	39,5	11	-	-			
AM SERIES	30	42	54	20,5	27,5	71 (G1/8 F) 74,5 (hose conn.)			

| | |



SERIES Σ

	ORIFICE		AC DC				
PIPE	SIZE		COIL SERIES	MIN	мс	)PD	PS
	[mm]			PIIN.	AC	DC	PS
	1,2	0,7	L**05	0	15	15	16
REF. TO	1,5	1,1	L**05	0	15	15	16
CODIFICATION	2	1,8	L**05	0	15	8	16
TABLE	2,3	2,3	L**05	0	15	6	16
	2,6	2,4	L**05	0	10	3,5	16

JM SERIES, DC VERSION

SERIES

¥

	ORIFICE				PRESSU	RE [bar]	
PIPE	SIZE	Kv [l/min]	COIL SERIES	NAIN!	мс	PD	
	[mm]	2572		MIN.	AC	DC	PS
	1,2	0,7	L**05	0	-	15	16
	1,5	1,1	L**05	0	-	15	16
	1,8	1,6	L**05	0	-	12	16
REF. TO CODIFICATION	1,8	1,6	LBV08*	0	-	16	16
TABLE	2	1,8	L**05	0	-	8	16
I/ (BEE	2	1,8	LBV08*	0	-	16	16
	2,3	2,3	L**05	0	-	6	16
	2,6	2,4	L**05	0	-	3,5	16

■ \*LBV08 has ED50%. Please refere to coil chapter for further details.

ORIFICE				PRESSURE [bar]			
PIPE	SIZE	Kv [l/min]	COIL SERIES	MOPD		D.C.	
	[mm] [mm]	MIN.	AC	DC	- PS		
	1,5	1	B**08	0	16	16	16
REF. TO CODIFICATION	2	1,8	B**08	0	16	16	16
TABLE	2,5	2,5	B**08	0	14	9	16
IADEL	3	3	B**08	0	10	6	16

- For application with steam or with PS > 16 bar please consult our Technical Service
- The Kv values refer to the orifice and do not take into account any reductions due to the size of the connection pipe
   Max torques: fittings 2 Nm, coil nut assembly 2 Nm, armature tube 4 Nm
- Use fitting seal compatible with body material
- Don't mount the groups with 1 or more elements cantilevered Not suitable for vacuum use
   Available on request and with minimum quantities.

I. NUMBER OF WAYS

4

- II. NUMBER OF ELEMENTS
- 2 number of elements 3 number of elements
- III. ARMATURE TUBE MATERIAL
- Blank std 6 AISI (optional, NC element)
- IV. SERIES
- M modular JM Series

V. INLET SIDE

Α

II III IV V VI

М

A - right inlet
B - left inlet
X - double inlet

2

- VI. INLET CONNECTION
- 1 G1/8 (M) 2 G1/8 (F)
- **3** hose connection

VII

VIII

BD

- 4 fast connection U PUSH IN for OD 4 mm V PUSH IN for OD 6 mm
- X. THIRD ELEMENT TYPE \*

IX

BD

XI. FOURTH ELEMENT TYPE \*

BD

V - FKM E - EPDM

BD

XII. NSF CERTIFICATION

VII. SEALING MATERIAL

VIII. FIRST ELEMENT TYPE

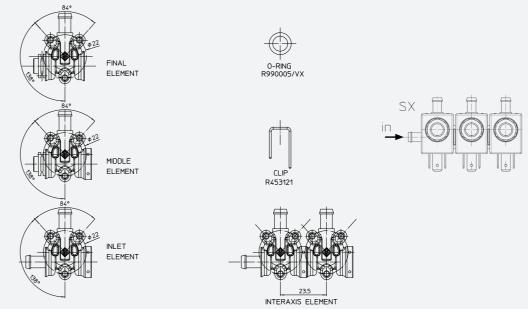
IX. SECOND ELEMENT TYPE

TO - PPS body

OUTLET CONN.	ORIFICE [mm]	VERSION	ELEMENT CODE	OUTLET CONN.	ORIFICE [mm]	VERSION	ELEMENT CODE
G1/8 (F)	1,2	AC, DC	AD	Fast fitting	1,2	AC, DC	DD
G1/8 (F)	1,5	AC, DC	AO	Fast fitting	1,5	AC, DC	DO
G1/8 (F)	2	AC, DC	AQ	Fast fitting	2	AC, DC	DQ
G1/8 (F)	2,3	AC, DC	AE	Fast fitting	2,3	AC, DC	DE
G1/8 (F)	2,6	AC, DC	AF	Fast fitting	2,6	AC, DC	DF
G1/8 (F)	1,2	DC	AG	Fast fitting	1,2	DC	DG
G1/8 (F)	1,5	DC	AR	Fast fitting	1,5	DC	DR
G1/8 (F)	1,8	DC	AS	Fast fitting	1,8	DC	DS
G1/8 (F)	2	DC	AT	Fast fitting	2	DC	DT
G1/8 (F)	2,3	DC	AH	Fast fitting	2,3	DC	DH
G1/8 (F)	2,6	DC	Al	Fast fitting	2,6	DC	DI
G1/8 (M)	1,2	AC, DC	BD	P.I. Ø4mm	1,2	AC, DC	ED
G1/8 (M)	1,5	AC, DC	ВО	P.I. Ø4mm	1,5	AC, DC	EO
G1/8 (M)	2	AC, DC	BQ	P.I. Ø4mm	2	AC, DC	EQ
G1/8 (M)	2,3	AC, DC	BE	P.I. Ø4mm	2,3	AC, DC	EE
G1/8 (M)	2,6	AC, DC	BF	P.I. Ø4mm	2,6	AC, DC	EF
G1/8 (M)	1,2	DC	BG	P.I. Ø4mm	1,2	DC	EG
G1/8 (M)	1,5	DC	BR	P.I. Ø4mm	1,5	DC	ER
G1/8 (M)	1,8	DC	BS	P.I. Ø4mm	1,8	DC	ES
G1/8 (M)	2	DC	BT	P.I. Ø4mm	2	DC	ET
G1/8 (M)	2,3	DC	BH	P.I. Ø4mm	2,3	DC	EH
G1/8 (M)	2,6	DC	BI	P.I. Ø4mm	2,6	DC	EI
Hose connection	1,2	AC, DC	CD	P.I. Ø6mm	1,2	AC, DC	FD
Hose connection	1,5	AC, DC	CO	P.I. Ø6mm	1,5	AC, DC	FO
Hose connection	2	AC, DC	CQ	P.I. Ø6mm	2	AC, DC	FQ
Hose connection	2,3	AC, DC	CE	P.I. Ø6mm	2,3	AC, DC	FE
Hose connection	2,6	AC, DC	CF	P.I. Ø6mm	2,6	AC, DC	FF
Hose connection	1,2	DC	CG	P.I. Ø6mm	1,2	DC	FG
Hose connection	1,5	DC	CR	P.I. Ø6mm	1,5	DC	FR
Hose connection	1,8	DC	CS	P.I. Ø6mm	1,8	DC	FS
Hose connection	2	DC	CT	P.I. Ø6mm	2	DC	FT
Hose connection	2,3	DC	CH	P.I. Ø6mm	2,3	DC	FH
Hose connection	2.6	DC	CI	P.I. Ø6mm	2.6	DC	FI

- Please contact ODE to configure manifolds of 5 elements and above

  Some element types/combinations have a minimum order quantity. Please contact ODE before order.



XII

ТО

**OPTIONAL FEATURES** 

G	

Ш М

IV Α

VI

VII

0003

то

VIII

I. TYPE OF VALVE G - manifold

II. NUMBER OF ELEMENTS
2 - number of elements
3 - number of elements
4 - number of elements

III. SERIES M - modular AM Series

IV. INLET SIDE A - right inlet B - left inlet

V. INLET CONNECTION
2 - G1/8 (F)
3 - hose connection

VI. SEALING MATERIAL

V

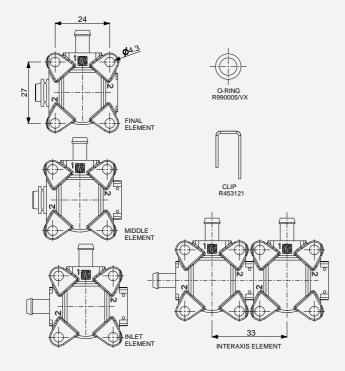
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V - FKM E - EPDM

VII. SERIAL NUMBER

VIII. NSF CERTIFICATION TO - PPS body

Serial number is to be assigned by ODE for every specific configuration. Please contact ODE before order.
 Please contact ODE to configure manifolds of 5 elements and above
 Some element types/combinations have a minimum order quantity. Please contact ODE before order.



FEATURES	JM SERIES	AM SERIES	NOTES
DISTIBUTING FUNCTION	X	×	Single inlet, multiple outlet
MIXING FUNCTION		X	Multiple inlet, single outlet Please contact ODE for codification and performances
2/2 NO ELEMENT	×	X	Please contact ODE for codification and performances
3/2 NC ELEMENT	X (only as last element)	X	Please contact ODE for codification and performances
FLANGE CONNECTION		X	Please contact ODE for codification and performances
OPTIONALS	JM SERIES	AM SERIES	NOTES
AISI 316 ARMATURE TUBE	X	X	-
STAINLESS STEEL ORIFICE		X	Standard for AM series

 $<sup>\</sup>blacksquare$  JM and AM elements can be assembled together. Please contact ODE for further information