



## KEYSTONE FIGURE 427 CHAIN WHEELS FOR MANUAL ACTUATORS GEAR OPERATORS

Manually operated chain wheel for gear actuated valves



### FEATURES

- Chain wheel actuators are normally used for operating valves located overhead or out of reach.
- Chain wheels can be fitted on any manually operated knife gate valve instead of a handwheel.
- They can also be supplied with bevel gear operators as an alternative means of manual actuation.
- Chain wheels are of rugged S.G.Iron construction and are available in a number of different sizes.

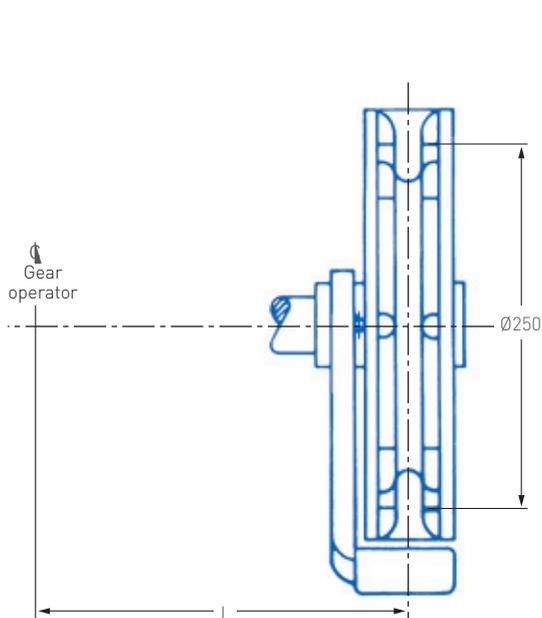
### GENERAL APPLICATION

Ideal for providing safe ground level manual opening and closing of valves installed overhead or out of reach.

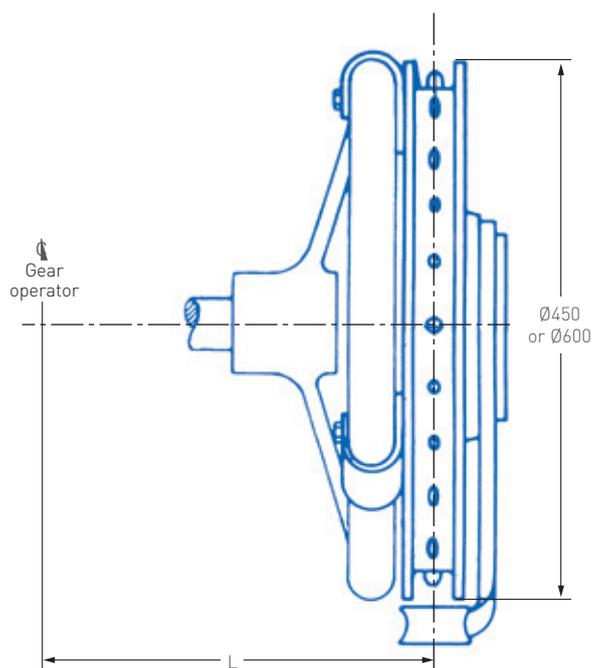


# KEYSTONE FIGURE 427 CHAIN WHEELS FOR MANUAL ACTUATORS

## GEAR OPERATORS



**NOTE:** Integral type illustrated



**NOTE:** Bolt-on type illustrated

### TECHNICAL DATA

Chain wheel size	Bore inches	Adapts to F427 Gear Op. size	Chain type	Wheel and guide	Materials		L nominal (mm)
					Seltox pin	Chain	
Ø250	5/8	BAF	5/0	Ductile iron	Plated steel	Plated steel	140
	3/4	CAF, CAG, CAH	Straight				222.245.245
	7/8	DAJ	Machine				320
Ø450	Bolt-on type	DAK	4/0 Lock	Ductile iron	Plated steel	Plated steel	355
		A28.18	Link				450
		A36.18					450
		A42.18					450
Ø600	Bolt-on type	A42.24	4/0 Lock Link	Cast iron	Plated steel	Plated steel	