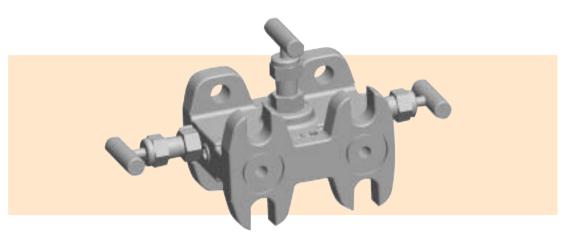
Kerotest KMM4A 3-Valve Differential Pressure Mini-Manifold



Product Brief

The KMM4A style 3-valve mini-manifold is designed as a compact, low-cost alternative to full size 3-valve manifolds. It is suitable for close, direct or remote mounting. It contains two (2) main block valves plus an equalizing valve.

Features/Benefits

- Bubble-tight shutoff. Every valve 100% tested.
- Compact, space-saving design. One valve replaces three. Less parts equals less leaks, equals less fugitive emissions.
- Blowout-proof stem. Stem design prevents accidental back-out, eliminates blowout problems.
- Rolled stem and bonnet threads increase strength, wear resistance and life.
- Highly polished stems yield easier operation and increased packing life.

- Metal-to-metal bonnet-to-body seal maintains pressure integrity, and eliminates bonnet thread process corrosion.
- Direct pipestand mounting to 2-inch pipe. Requires KMC Mounting Kit. Permits complete piping installation without the transmitter and simplified instrument removal.
- Soft seat is field-replaceable with valve in line. Metal seats also available.
- **Stem threads isolated** from the process fluid by O-ring stem seal. Prevents stem thread corrosion.

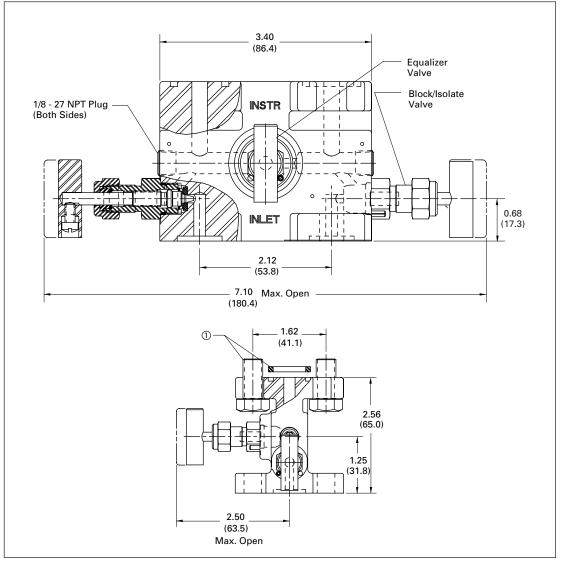


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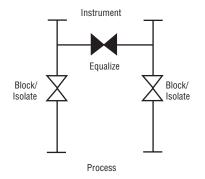
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Specifications

Dimensions in Inches (mm)



 Mounting kit furnished with the KMM4A consists of four (4) bolts and two (2) Teflon[®] gaskets.





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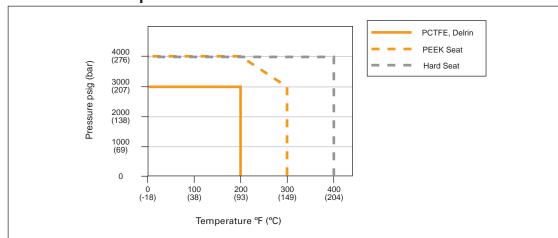
Standard Materials

Valve	Seat	Body	Bonnet	Stem	Stem Seal ①	Seat	Flow Washer
SS	Hard Seat	A351-CF8M SS	A479-316 SS	A276-316 SS	Teflon or O-ring	SS	N/A
SG @	Hard Seat	A351-CF8M SS	A479-316 SS	Monel® R405	Teflon or O-ring	SS	N/A
SS	Soft Seat	A351-CF8M SS	A479-316 SS	A276-316 SS	Teflon or O-ring with Teflon Backup Ring	Delrin® ③	316
SS ©	Soft Seat	A351-CF8M SS	A479-316 SS	A276-316 SS	Teflon or O-ring with Teflon Backup Ring	Delrin 3	316

^① Bonnet assembly with O-ring Stem Seal is 0.60 inches (15.2 mm) shorter than Bonnet with Teflon Stem Seal.

⁽²⁾ SG (Sour Gas) all SS wetted parts are RC22 or less to meet requirements of NACE MR0175-latest revision.

③ PCTFE (Polychlorotrifluoroethylene is equivalent to Kel-F) and PEEK are also available.



Pressure vs. Temperature

Pressure and Temperature Ratings

Valve	Ratings		
Metal Seat	4000 psig at 400°F	(276 bar at 204°C)	
Delrin and PCTFE Seat	3000 psig at 200°F	(207 bar at 93°C)	
PEEK Seat	4000 psig at 200°F 3000 psig at 300°F	(276 bar at 93°C) (207 bar at 149°C)	



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Ordering Information

KMM4A	$\frac{V}{1.} \frac{D}{2.} \frac{S}{3.} - \frac{B2}{4.} - \frac{AM}{5.}$
1. Stem Seal	4. Installation Kits AMS – KMC Mount Kit for Pipestand Mounting with Stainless
V – Teflon R – Viton® O-ring	B1 - Rosemount® 2024 (Four 18-8 SS Bolts/Washers, Teflon Seals) 7/16 - 20 x 1.25-Inch Bolts Steel Bracket B1 - Rosemount® 2024 (Four 18-8 Steel Bracket BP - Accessory Bracket - Mount Purge Meters with Option AM CL - Cleaned for Chlorine Service
2. Seat	B2 – Rosemount 2024 (Four 18-8 OC – Cleaned for Oxygen Service
 I – Integral D – Delrin (Standard) K – PCTFE E – PEEK 	Seals) 7/16 – 20 x 1.50-Inch (MSS-SP-61) Bolts MS – Monel Stem B3 – Foxboro 843 d/p (Standard) (Four A193-B7 Bolts/Washers) B4 – Rosemount 3051C (Four 18-8 PHG – Phenolic Green Handle SS Bolts/Washers) PHR – Phenolic Red Handle
3. Body Material	SG – Sour Gas Meets the Require- ment of NACE MR0175-
S – SS, A351-CF8M	5. Options Latest Revision (Not Available for O-ring Packed
	AL - Low Temperature Lubricant Valves) AM - KMC Mount Kit for Pipestand SSA - SS Flange Bolt (Grade 18-8) Mounting SSC - 316 Flange Bolt (B8M) BC - Accessory Bracket - Mount Conduit with Option AM SP

Installation Kits

Kit Part Number		Kit Contents	Typical Transmitter Reference
		4 Bolts 7/16 – 20 x 1.25-Inch, 18-8 SST, 4 Washers, 18-8 SST, 2 Gaskets Teflon	Rosemount 2024
B2	60001040	4 Bolts 7/16 – 20 x 1.5-Inch, 18-8 SST, 4 Washers, 18-8 SST, 2 Gaskets Teflon	Rosemount 2024
B3 (Standard)	60001041	4 Bolts 7/16 – 20 x 1.00-Inch, 18-8 SST, 4 Washers, 18-8 SST, 2 Gaskets Teflon	Foxboro 843 d/p
B4 (R3V)	60001042	4 Bolts 7/16 – 20 x 2.25-Inch, 18-8 SST, 4 Washers, 18-8 SST, 2 Gaskets Teflon	Rosemount 3051C

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Kerotest Manufacturing Corp.

5500 Second Avenue, Pittsburgh, PA 15207 (412) 521-7688 FAX: (412) 521-7853 email: sales@kerotest.com www.kerotest.com



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