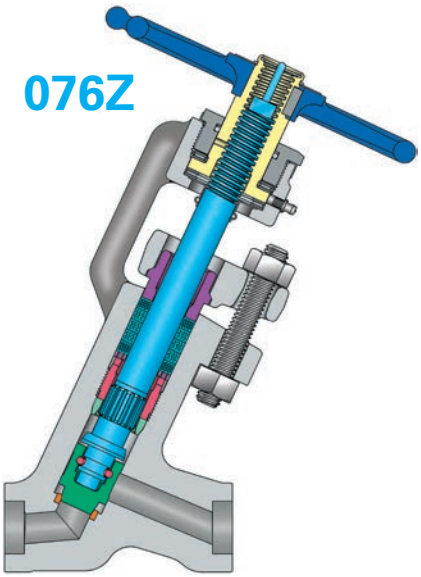
VELAN FORGED STEEL Y-PATTERN GLOBE VALVES

BONNETLESS, CONVENTIONAL PORT OPENING, THREADED, SOCKET WELD OR BUTT WELD

NPS ½–4 (DN 15–100), ASME CLASSES 1690, 2680, 4500



NON-ROTATING STEM
Patented for quick serviceability, (USA patent number 4356832).

DESIGN FEATURES

- Complies to ASME B16.34 standards.
- Designed for quick and easy maintenance – one step removal of all working parts including packing.
- All pressure containing parts within one body-bonnet forging – no joints to leak or welds to cut for servicing.
- Non rotating stem allows a non-spinning disc, ensures low torque and prevents torsional damage of the packing.
- Fully enclosed, lubricated stem drive system with needle bearings ensures low operating torque.
- Solid CoCr alloy disc, seat ring and backseat provide excellent long service life even in severe services.
- Backseat bevel on the stem, not on the disc, satisfies both API-600 and API-602 specifications.

PART	STANDARD MATERIALS
Body	A105
Seat (integral)	CoCr alloy
Disc	CoCr alloy
Stem	Gr. 410 (stainless)
Stem nut	A 439 Austenitic ductile iron Gr. D-2C
Backseat	CoCr alloy
Splined bushing	Gr. 630 (stainless)
Packing washer	Gr. 304 (stainless)
Packing	Graphite
Split gland bushing	Gr. CA15 (stainless)
Packing flange	A 105
Gland stud	Gr. B7
Gland nut	Gr. 2H
Yoke bushing	Gr. 1020 steel
Thrust bearing	Steel
Stem protector	Steel
O-ring	Nitrile rubber
Handwheel	Malleable iron
Snap ring	Steel
Name plate	Gr. 304 (stainless)

For more information consult Velan's Y-pattern globe valve catalog (CAT-BG) at www.velan.com

For other materials, trims, and engineering data, see pages 23–35.

DIMENSIONS, WEIGHTS AND CV

Size NPS DN	A Port		B End-to-end		C Center-to- top		H Handwheel		BP Clearance open		Weight lb/kg		Cv Flow coefficient	
	1690 2680	4500	1690 2680	4500	1690 2680	4500	1690 2680	4500	1690 2680	4500	1690 2680	4500	1690 2680	4500
¼ 8	0.559 14.2	0.375 9.5	4.88 124	5.75 146	9.63 146	11.75 298	6.00 152	6.00 152	3.63 92	3.25 83	15 7	27 12.2	1.3	1.0
⅜ 10	0.559 14.2	0.375 9.5	4.88 124	5.75 146	9.63 245	11.75 298	6.00 152	6.00 152	3.63 92	3.25 83	15 7	27 12.2	2.4	1.3
½ 15	0.559 14.2	0.375 9.5	4.88 124	5.75 146	9.63 245	11.75 298	6.00 152	6.00 152	3.63 92	3.25 83	15 7	27 12.2	2.9	1.5
¾ 20	0.559 14.2	0.559 14.2	4.88 124	7.00 178	9.63 245	14.78 375	6.00 152	10.00 254	3.63 92	6.00 152	15 7	56 25	5.0	3.0
1 25	0.833 21.2	0.559 14.2	5.75 146	7.00 178	13.19 335	14.78 375	8.00 203	10.00 254	5.13 130	6.00 152	33 15	56 25	9.8	6.0
1¼ 32	1.125 28.6	0.833 21.2	7.25 184	10.13 257	16.63 422	18.88 480	12.00 305	12.00 305	7.57 192	7.00 178	67 30	94 43	20	9.8
1½ 40	1.125 26.6	1.125 28.6	7.25 184	12.00 305	16.63 422	20.75 527	12.00 305	18.00 457	7.57 192	8.00 203	67 30	148 67	20	25
2[1][3] 50	1.688 42.9	1.125 28.6	10.13 257	12.00 305	19.73 501	20.75 527	12.00 305	18.00 457	7.50 190	8.00 203	110 50	148 67	60	26
2½[2][3][4] 65	1.688 42.9	1.50 38.1	12.00 305	12.00 305	20.69 526	20.75 527	16.00[5] 406	16.00[5] 406	7.25 184	7.25 184	148[6] 67	148 67	60	47
3[2][4] 80	1.688 42.9	1.50 38.1	12.00 305	12.00 305	20.69 526	20.75 527	16.00[5] 406	16.00[5] 406	7.25 184	7.25 184	148[6] 67	148 67	60	47
4[4] 100	1.688 42.9	1.50 38.1	12.00 305	12.00 305	20.69 526	20.75 527	16.00[5] 406	16.00[5] 406	7.25 184	7.25 184	148 67	148 67	60	47

(1) 1-piece body valve design.

(2) Valves with butt weld end connection in Classes 1690 and 2680, refer to NPS 2 (DN 50) design.

(3) 2-piece body valve design in Class 4500. 2-piece body valve design in Classes 1690 and 2680 with socket weld and threaded end connection.

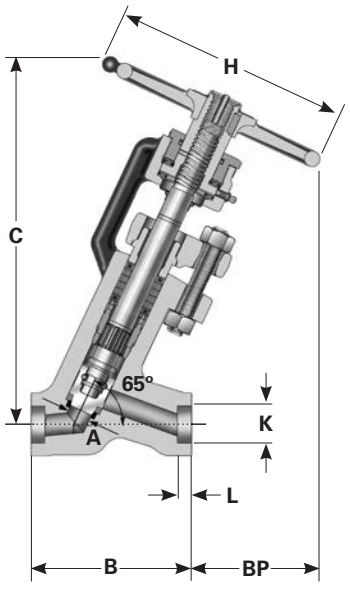
(4) 2-piece body valve design.

(5) Impactor handle.

(6) For 1-piece design, with butt weld end connection in Classes 1690 and 2680, weight 110 lbs (50 kg).

FIGURE NUMBERS

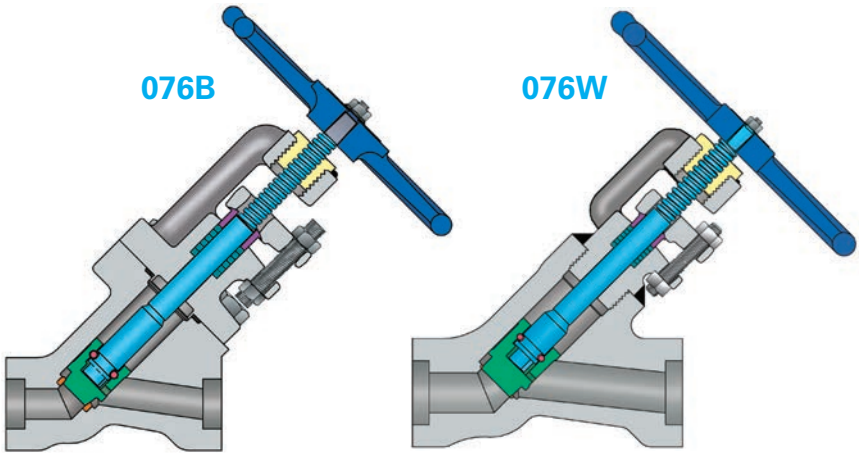
THREADED, SOCKET WELD OR BUTT WELD CONNECTIONS			
CLASS	STOP VALVE	STOP CHECK VALVE	NEEDLE VALVE
1690	8076Z	8086Z	8096Z
2680	9076Z	9086Z	9096Z
4500	5076Z	5086Z	5096Z



VELAN FORGED STEEL 45° INCLINED GLOBE VALVES

CONVENTIONAL PORT OPENING, THREADED, SOCKET WELD OR BUTT WELD

NPS ½–2 (DN 15–50), ASME CLASSES 800, 1690, 2680
COMPLIES TO ASME B16.34 STANDARDS



45° BOLTED BONNET

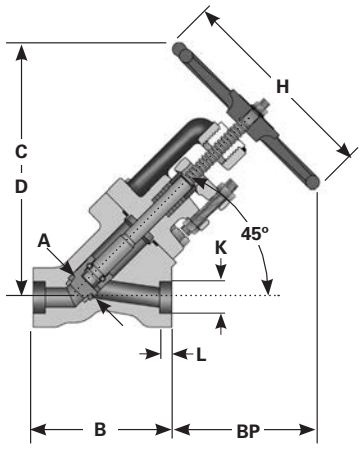
45° WELDED BONNET

PART	STANDARD MATERIALS
Body	A105
Bonnet	A105
Seat (integral)	CoCr alloy
Disc	CoCr alloy
Stem	Gr. 410 (stainless)
Stem nut	CS CD plated
Gland bushing	Gr. 416 (stainless)
Yoke bushing	AL Brz C64200
Cap Screw	Gr. B7
Gasket	Gr. 304 & Graphite
Packing	Graphite
Packing flange	CS
Gland stud	Gr. B6
Gland nut	Gr. 2H
Handwheel	Malleable iron
Name plate	Aluminum

For other materials, trims, and engineering data, see pages 23–35.

BOLTED BONNET GLOBE 45° INCLINED VALVE DIMENSIONS, WEIGHTS & CV

Size NPS DN	A Port	B End-to-end		C Center-to-top, closed		D Center-to-top, open		H Handwheel		K Socket weld bore	L Socket weld depth	BP Clearance, open		Weight lb kg		Cv Flow coefficient
	800 & 1690	800	1690	800	1690	800	1690	800	1690			800	1690	800	1690	
½ 15	0.559 14.2	4.00 102	4.88 124	6.76 1.72	8.81 224	7.20 183	9.25 235	4.00 102	6.00 152	0.855 21.7	0.38 9.5	4.22 107	5.50 140	14.00 6	15.00 7	3.4
¾ 20	0.559 14.2	4.00 102	4.88 124	6.76 1.72	8.81 224	7.20 183	9.25 235	4.00 102	6.00 152	1.065 27.1	0.50 12.7	4.22 107	5.5 140	14.00 6	15.00 7	5.8
1 25	0.833 21.2	4.88 124	5.75 146	7.16 182	10.6 269	7.78 198	11.22 285	4.00 102	8.00 203	1.330 33.8	0.50 12.7	4.17 106	6.75 172	15.00 7	22.00 10	15
1¼ 32	1.125 28.6	5.75 146	7.75 197	9.05 230	11.72 298	9.85 250	12.51 318	6.00 152	8.00 203	1.675 42.5	0.50 12.7	5.40 137	6.73 171	33.00 15	36.00 16	26.5
1½ 40	1.125 28.6	5.75 146	7.75 197	9.05 230	11.72 298	9.85 250	12.51 318	6.00 152	8.00 203	1.915 48.6	0.50 12.7	5.40 137	6.73 171	33.00 15	36.00 16	27
2 50	1.50 38.1	7.25 184	10.13 275	11.72 298	14.32 364	12.78 325	15.38 391	8.00 203	12.00 305	2.406 61.1	0.63 15.9	7.00 172	7.58 193	67.00 30	72.00 37	50



WELDED BONNET GLOBE 45° INCLINED VALVE DIMENSIONS, WEIGHTS & CV

Size NPS DN	A Port	B End-to-end	C Center-to-top, closed	D Center-to-top, open	H Handwheel	K Socket weld bore	L Socket weld depth	BP Clearance, open	Weight lb kg	Cv Flow coefficient
	1690 & 2680	1690 & 2680	1690 & 2680	1690 & 2680	1690 & 2680			1690 & 2680	1690 & 2680	
½ 15	0.559 14.2	4.88 124	7.75 197	8.19 208	6.00 152	0.855 21.7	0.38 9.5	4.00 102	9.50 4	3.4
¾ 20	0.559 14.2	4.88 124	7.75 197	8.19 208	6.00 152	1.065 27.1	0.50 12.7	4.00 102	9.50 4	5.8
1 25	0.833 21.2	5.75 146	9.73 247	10.38 264	8.00 203	1.330 33.8	0.50 12.7	5.19 132	18.00 8	15
1¼ 32	1.125 28.6	7.75 197	11.37 28	12.22 310	8.00 203	1.675 42.5	0.50 12.7	6.38 162	40.00 18	26.5
1½ 40	1.125 28.6	7.75 197	11.37 28	12.22 310	8.00 203	1.915 48.6	0.50 12.7	6.38 162	40.00 18	27
2 50	1.50 38.1	10.13 275	14.19 360	15.26 388	12.00 305	2.406 61.1	0.63 15.9	7.45 189	55.00 25	50